



**Stone-Stamcor**  
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# Quality Copper/Aluminium Lugs & Ferrules

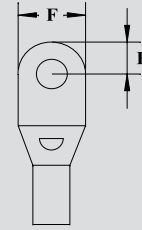
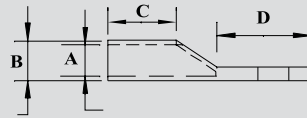
Tested to SANS IEC 61238-1



**LOCALLY  
MANUFACTURED**



[www.stonestamcor.co.za](http://www.stonestamcor.co.za)

**DIMENSIONS**

**NOTE:**

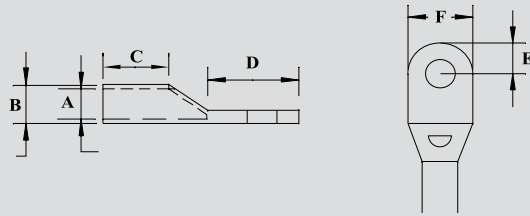
1. The nominal area of the circular stranded conductor (Table 1) is that of the nominal lug or ferrule size.
2. For flexible cables the next highest lug or ferrule size in relation to area (Table 1) must be used.
3. For compacted cable the heavy duty lugs and ferrules as shown in Tables 2 and 5 must be used.

**TABLE 1 - LUGS FOR STRANDED CONDUCTOR/CABLE**
**TABLE 1**

Cat No	Stock Code	Typical Conductors			Stud Size mm	Nominal Dimensions mm						Per 100 in Kilograms
		Nominal Lug Size mm <sup>2</sup>	Circular Stranded mm <sup>2</sup>	Flexible Stranded mm <sup>2</sup>		Barrel			Spade			
						A I.D	B O.D	C Length	D Length	E Hole Pos.	F Width	
1.5/3	LS0010	1.5	3/0.81	1	3				9	4.5	7	0.1
1.5/4	LS0020				4	1.9	3.8	7	12	4.5	7	0.1
1.5/5	LS0030				5				12	4.5	8	0.2
1.5/6	LS0040				6				13	5.5	9	0.2
2.5/3	LS0060	2.5	3/1.04	1.5	3				8.5	4.5	7	0.2
2.5/4	LS0070				4				12	4.5	7	0.2
2.5/5	LS0080				5	2.4	3.9	7.3	12	4.5	9	0.2
2.5/6	LS0090				6				13	5.5	9.5	0.2
2.5/8	LS0100				8				15	7.5	12	0.2
4/3	LS0110	4	7/0.86	2.5	3				9	4.5	7	0.2
4/4	LS0120				4				12	4.5	7	0.2
4/5	LS0130				5	2.8	4.7	8	12	4.5	8.5	0.2
4/6	LS0140				6				13	5.5	10	0.2
4/8	LS0150				8				17	6.5	13	0.2
4/10	LS0160				10			11	19	7.5	14	0.3
6/4	LS0170	6	7/1.05	4	4				12	4.5	7.5	0.3
6/5	LS0180				5				12	4.5	8.5	0.3
6/6	LS0190				6	3.4	5.3	8.5	13	5.5	9.5	0.3
6/8	LS0200				8			9.3	17	7	13	0.3
6/10	LS0210				10			11	19	7.5	15	0.3
10/5	LS0220				10	7/1.36	6	5			10.5	12
10/6	LS0230	6						10.5	13	6	10	0.3
10/8	LS0240	8	4.4	6.3				11	17	7.5	13	0.4
10/10	LS0250	10						11	19	7.5	15	0.4
10/12	LS0260	12						12	20	10	19	0.4
16/5	LS0270	16	7/1.72	10				5				13
16/6	LS0280				6				13	5.5	11	0.5
16/8	LS0290				8	5.5	7.6	12	18	7.5	13	0.6
16/10	LS0300				10				20	7.5	15	0.6
16/12	LS0310				12				25	10.5	18	0.6
16/16	LS0320				16				27	13	24	0.6
25/6	LS0330	25	19/1.35	16	6				16	6	14	0.7
25/8	LS0340				8				17	8	14	0.8
25/10	LS0350				10	6.9	9	15	18	8	16	0.8
25/12	LS0360							21	11	18	0.8	
25/16	LS0370							27	13	24	0.8	
35/6	LS0380	35	18/1.59	25	6				18	8	16	1.3
35/8	LS0390				8				18	9	16	1.2
35/10	LS0400				10	8.2	10.7	15	19	9	16	1.2
35/12	LS0410							22	10	18	1.2	
35/16	LS0420							16	30	13	24	1.3



**DIMENSIONS**



**NOTE:**

1. The nominal area of the circular stranded conductor (Table 1) is that of the nominal lug or ferrule size.
2. For flexible cables the next highest lug or ferrule size in relation to area (Table 1) must be used.
3. For compacted cable the heavy duty lugs and ferrules as shown in Tables 2 and 5 must be used.

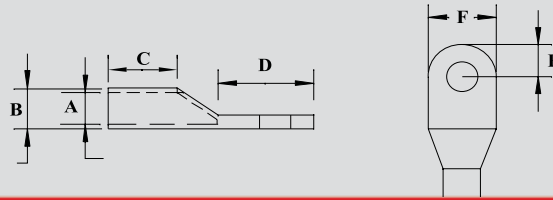
**TABLE 1 (continued) - LUGS FOR STRANDED CONDUCTOR/CABLE**

**TABLE 1**

Cat No	Stock Code	Typical Conductors			Stud Size mm	Nominal Dimensions mm						Per 100 in Kilograms
		Nominal Lug Size mm <sup>2</sup>	Circular Stranded mm <sup>2</sup>	Flexible Stranded mm <sup>2</sup>		Barrel			Spade			
						A	B	C	D	E	F	
						I.D	O.D	Length	Length	Hole Pos.	Width	
50/6	LS0430	50	18/1.9	35	6			16	17	8	18	1.6
50/8	LS0440				8			16	17	9	18	1.6
50/10	LS0450				10			17	24	10	20	1.8
50/12	LS0460	70	19/1.85	50	12	10	12.8	18	24	10	20	2.2
50/16	LS0470				16			18	30	13	26	2.2
50/20	LS0480				20			18	30	13	26	2.2
70/8	LS0490				8			20.5	20	9.5	21	2.4
70/10	LS0500	95	19/2.19	70	10			21	26	11	22	2.8
70/12	LS0510				12	11.7	15	21	28	12	22	2.8
70/16	LS0520				16			22	32	14	28	3.2
70/20	LS0530				20			22	34	15	30	3.4
95/8	LS0540	8						24	9.5	25	3.8	
95/10	LS0550	120	36/1.86	70/95	10				26	13	26	3.6
95/12	LS0560				12	13.5	17.4	23	28	13	26	4.2
95/16	LS0570				16				32	14	28	4.4
95/20	LS0580				20				36	16	30	4.4
120/10	LS0590	10						26	12	27	6.0	
120/12	LS0600	12			12	15.5	19.8	26	28	12	28	5.6
120/16	LS0610	16			16				32	14	30	6.0
120/20	LS0620	20			20				36	16	32	5.6
150/10	LS0630	150	36/2.34	95/120	10				31	12	31	8.4
150/12	LS0640				12	17	22	27	33	16	32	8.4
150/16	LS0650				16				35	16	32	8.8
150/20	LS0660				20				36	16	32	8.4
185/10	LS0670	185	36/2.59	120/150	10				29	12.5	34	10.8
185/12	LS0680				12	19	24.4	29	31	16	34	10.0
185/16	LS0690				16				34	16	36	12.0
185/20	LS0700				20				40	19	36	12.8
240/10	LS0710	240	60/2.23	150/185	10				16	16	40	16.0
240/12	LS0720				12	21.5	27.7	33	16	16	40	16.0
240/16	LS0730				16				16	20	40	16.0
240/20	LS0740				20				20	20	40	16.0
300/0	LS0745	300	60/2.55	185/240					45	*	45	22.0
300/10	LS0750				10				35	15	45	22.0
300/12	LS0760				12	24.5	31.3	35	35	15	45	22.0
300/16	LS0770				16				45	15	45	22.0
300/20	LS0780	20				45	18	45	22.0			
400/0	LS0790	400	91/2.39	240/300		27.5	35.6	41	47	*	49	38.0
400/16	LS0795				16				47	24	51	38.0
500/0	LS0800	500	91/2.67	300/400	**	31.6	40	41.5	54	*	58	54.0
630/0	LS0810	630	127/2.54	400/500	**	34.5	44.6	53	65	*	64	80.0
800/0	LS0820	800	127/2.87	630	**	40	51.2	68	75	*	73	170.0
1000/0	LS0830	1000	127/3.22		**	44	56.6	75	75	*	81	



NOTE:



**TABLE 2 - HEAVY DUTY LUGS FOR COMPACTED XLPE CABLE**

**TABLE 2**

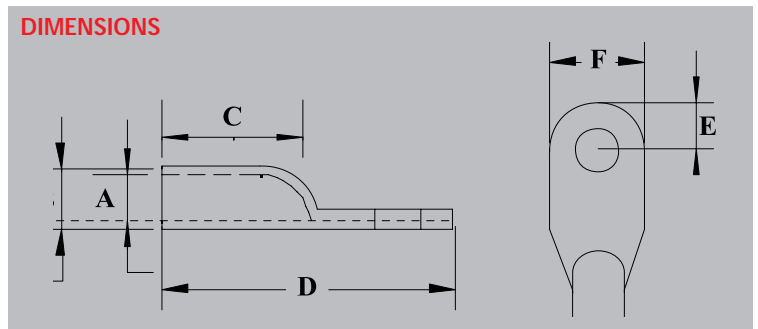
Cat No	Stock Code	Nominal Lug Size mm <sup>2</sup>	SABS 1339-1981 Nominal Dia Over Cond.	Stud Size mm	Nominal Dimensions mm					
					Barrel			Spade		
					A I.D	B O.D	C Length	D Length	E Hole Pos.	F Width
L35	XL0050	35	7.10	**	7.30	10.50	16.00	24.00	11.00	19.00
L50	XL0090	50	8.50	**	8.75	12.30	20.00	24.00	11.00	19.00
L70	XL0120	70	10.10	**	10.40	14.60	21.00	27.00	14.00	20.00
L95	XL0180	95	11.80	**	12.15	17.00	24.00	28.00	14.00	24.00
L120	XL0240	120	13.20	**	14.00	19.10	26.00	28.00	14.00	26.00
L150	XL0290	150	14.80	**	15.25	21.30	31.00	37.00	18.00	30.00
L185	XL0330	185	16.40	**	17.00	23.70	34.00	40.00	19.00	33.00
L240	XL0380	240	18.70	**	20.00	27.10	34.00	41.00	19.00	37.00
L300	XL0420	300	20.90	**	21.63	30.50	38.00	48.00	20.00	42.50
L400	XL0460	400	24.10	**	24.50	34.64	51.00	49.00	23.50	48.00
L500	XL0480	500	27.00	**	27.50	38.90	51.00	52.00	25.00	54.00
L630	XL0490	630		**	33.00	45.00	53.00	65.00	28.00	64.00

\*\* Stud sizes will be to customer requirements

**TABLE 3 - SOLDER LUGS**

NOTE:

**DIMENSIONS**

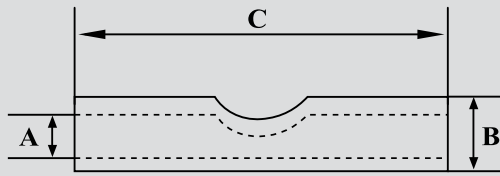


**TABLE 3**

Cat No	Stock Code	Nominal Lug Size mm <sup>2</sup>	Stud Size mm	Barrel			Overall	Spade	
				A I.D	B O.D	C Length	D Length	E Hole Pos.	F Width
60AMP	SL5010	50	10	9.55	11.36	15.00	47.00	9.60	17.00
100AMP	SL5020	70	11	11.88	13.96	17.00	59.00	12.80	20.50
150AMP	SL5030	95	12	14.30	17.20	20.00	68.00	14.20	25.50
200AMP	SL5040	120	14	16.70	19.90	28.00	78.00	17.60	29.50
300AMP	SL5060	150	17	20.65	24.40	33.00	87.00	20.70	36.00
400AMP	SL5070	240	20	23.80	27.86	36.00	104.00	23.80	41.50
500AMP	SL5080	300	21	26.18	31.50	40.00	108.00	27.20	46.00



**DIMENSIONS**



**NOTE:**

**TABLE 4 - FERRULES FOR STRANDED CONDUCTOR CABLE**

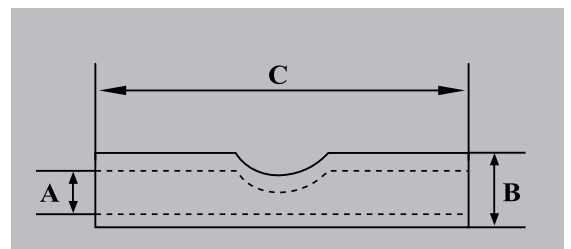
**TABLE 4**

Cat No	Stock Code	Nominal Dimensions mm			Typical Conductors Circular Stranded mm	Nominal Sleeve Size mm <sup>2</sup>	Weight Per 100 In Kg
		A I.D	B O.D	C Length			
F1.5	FS0010	1.9	3.6	12.7	3/0.81	1.5	0.1
F2.5	FS0020	2.4	3.9	14.3	3/1.04	2.5	0.1
F4	FS0030	2.8	4.7	16	7/0.86	4	0.2
F6	FS0040	3.4	5.3	17.7	7/1.05	6	0.2
F10	FS0050	4.4	6.3	19.8	7/1.36	10	0.3
F16	FS0060	5.5	7.6	22	7/1.72	16	0.5
F25	FS0070	6.9	9	24.7	18/1.35	25	0.6
F35	FS0080	8.2	10.7	27.5	18/1.59	35	1.0
F50	FS0090	10	12.8	30.8	18/1.90	50	1.4
F70	FS0100	11.7	15	34.4	18/2.25	70	2.4
F95	FS0110	13.5	17.4	38.6	36/1.86	95	3.2
F120	FS0120	15.5	19.8	42.9	36/2.08	120	4.4
F150	FS0130	17	22	48.1	36/2.34	150	6.8
F185	FS0140	19	24.4	53.6	36/2.59	185	8.8
F240	FS0150	21.5	27.7	60	60/2.23	240	14.0
F300	FS0160	24.5	31.3	67	60/2.55	300	18.0
F400	FS0170	27.5	35.6	80	91/2.39	400	30.0
F500	FS0180	31.6	40	90	91/2.67	500	30.0
F630	FS0190	34.5	44.6	110	127/2.54	630	74.0
F800	FS0200	40	51.2	130	127/2.87	800	
F1000	FS0210	44	56.6	154	127/3.22	1000	

**TABLE 5 - HEAVY DUTY FERRULES FOR COMPACTED XLPE CABLE**

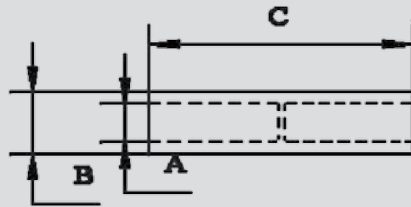
**NOTE:**

**DIMENSIONS**



**TABLE 5**

Cat No	Stock Code	Nominal Dimensions mm			Nominal Sleeve Size mm <sup>2</sup>
		A I.D	B O.D	C Length	
F35	XF0020	7.30	10.50	38.00	35.00
F50	XF0030	8.75	12.30	42.00	50.00
F70	XF0040	10.40	14.60	43.00	70.00
F95	XF0050	12.10	17.00	45.00	95.00
F120	XF0060	14.00	19.10	55.00	120.00
F150	XF0070	15.25	21.30	58.00	150.00
F185	XF0080	17.00	23.70	64.00	185.00
F240	XF0090	20.00	27.10	70.00	240.00
F300	XF0100	21.63	30.50	75.00	300.00
F400	XF0110	24.50	34.60	80.00	400.00
F500	XF0120	27.50	38.90	90.00	500.00
F630	XF0130	33.00	45.00	100.00	630.00



NOTE:

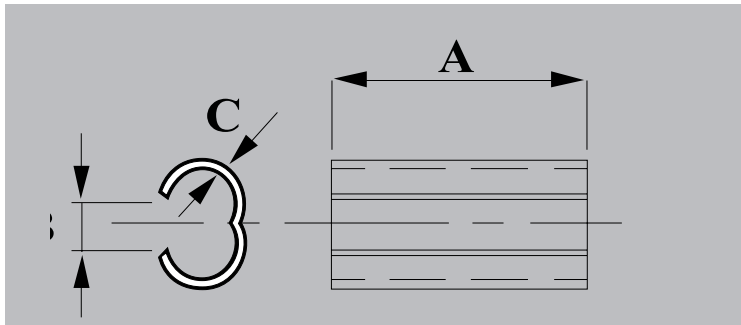
**TABLE 6 - SOLID CENTRE FERRULES**

TABLE 6

Cat No	Stock Code	Nominal Dimensions mm			Typical Conductors Circular Stranded mm	Nominal Sleeve Size mm <sup>2</sup>
		A I.D	B O.D	C Length		
F10	SS0020	4.4	6.3	26	7/1.36	10
F16	SS0030	5.5	7.6	31	7/1.72	16
F25	SS0040	6.9	9	32	18/1.35	25
F35	SS0050	8.2	10.7	38	18/1.59	35
F50	SS0060	10	12.8	42	18/1.90	50
F70	SS0070	11.7	15	44	18/2.25	70
F95	SS0080	13.5	17.4	46	36/1.86	95
F120	SS0090	15.5	19.8	55	36/2.08	120
F150	SS0100	17	22	58	36/2.34	150
F185	SS0110	19	24.4	64	36/2.59	185
F240	SS0120	21.5	27.7	68	60/2.23	240
F300	SS0130	24.5	31.3	80	60/2.55	300

**TABLE 7 - WEAKBACK FERRULES FOR STRANDED CONDUCTOR CABLE**

DIMENSIONS



**NEW EXCELL FILE  
REQUIRED FOR THIS...**

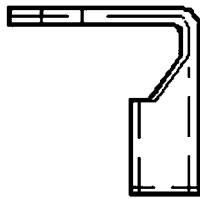
TABLE 7

SIZE	STK CODE	A LENGTH	B MIN. INSIDE	C WALL TH.
16	WF 0010	26	7	1.05
25	WF 0020	30	8	1.05
35	WF 0030	36	12	1.25
50	WF 0040	45	14	1.40
70	WF 0050	46	16	1.65
95	WF 0060	51	17	1.95
120	WF 0070	56	20	2.15
150	WF 0080	61	21	2.50
185	WF 0090	69	22	2.70
240	WF 0100	80	23	3.10
300	WF 0110	90	24	3.40
400	WF 0120	96	28	4.05

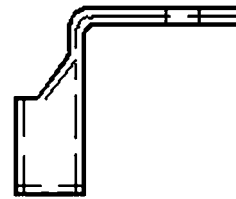


## SPECIAL APPLICATION LUGS AND FERRULES

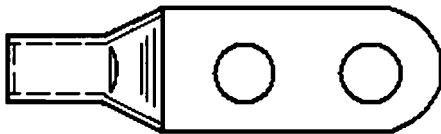
Special application products can be developed to suit a customers specific application. Examples of these are detailed below which are manufactured to the customers dimensions.



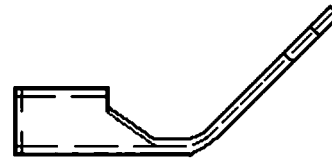
90 Degree Inward Spade



90 Degree Outward Spade



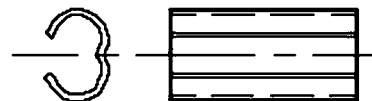
Long Spade Double Hole



Angled Spade



Tapered Ferrule



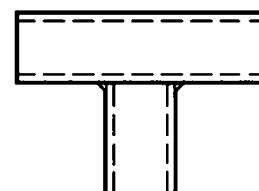
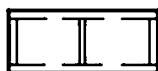
Weakback Ferrule



Reducing Ferrule Machined



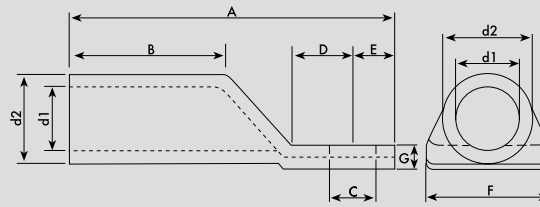
Reducing Ferrule Brazed





NOTE:

**DIMENSIONS**



**TABLE 1A - ALUMINIUM ROUND LUGS FOR STRANDED CONDUCTOR**

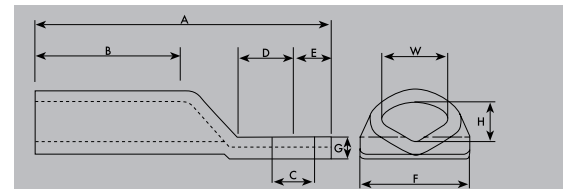
**TABLE 1A**

Cable mm <sup>2</sup>	Stud Size	Catalogue Number	A	B	C	D	E	Palm Width "F"	Palm Thick "G"	d1	d2
25	8	AL0-25-8	65	28	8.4	17	11	17.0	4.0	7.0	11.3
	10	AL0-25-10			10.4						
	12	AL0-25-12			12.5						
35	8	AL0-35-8	70	30	8.4	17	11	21.0	3.5	8.3	12.9
	10	AL0-35-10			10.4						
	12	AL0-35-12			12.5						
50	10	AL0-50-10	70	32	10.4	17	12	20.0	4.5	9.9	14.7
	12	AL0-50-12			12.5			24.5	3.5		
	16	AL0-50-16			16.5						
70	10	AL0-70-10	78	36	10.4	17	12	25.0	5.0	11.7	17
	12	AL0-70-12			12.5						
	16	AL0-70-16			16.5						
95	10	AL0-95-10	85	39	10.4	17	12	28.5	5.5	13.7	19.7
	12	AL0-95-12			12.5						
	16	AL0-95-16			16.5						
120	10	AL0-120-10	92	45	10.4	17	12	31.0	6.5	15.3	22.2
	12	AL0-120-12			12.5						
	16	AL0-120-16			16.5						
150	12	AL0-150-12	103	48	12.5	20	16	35.0	7.0	17.2	24.7
	16	AL0-150-16			16.5						
	20	AL0-150-20			20.5						
185	12	AL0-185-12	110	53	12.5	20	16	38.0	7.5	19.0	27.3
	16	AL0-185-16			16.5						
	20	AL0-185-20			20.5						
240	On Request	AL0-240-0	118	57	On Request	22	18	43.5	9.0	21.8	31
300	On Request	AL0-300-0	132	62	On Request	25	20	49.0	9.5	24.9	35

**TABLE 2A - ALUMINIUM 3 CORE SECTOR SHAPED CABLE LUGS**

NOTE:

**DIMENSIONS**



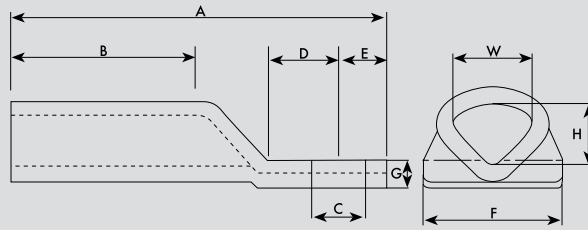
**TABLE 2A**

Cable mm <sup>2</sup>	Stud Size	Catalogue Number	A	B	C	D	E	Palm Width "F"	Palm Thick "G"	Height "H"	Width "W"
25	8	AL3-25-8	65	28	8.4	17	11	15.0	4.0	5.20	8.73
	10	AL3-25-10			10.4						
	12	AL3-25-12			12.5						
35	8	AL3-35-8	70	30	8.4	17	11	17.5	4.5	5.90	10.05
	10	AL3-35-10			10.4						
	12	AL3-35-12			12.5						
50	10	AL3-50-10	70	32	10.4	17	12	22.0	4.5	7.50	11.85
	12	AL3-50-12			12.5			26.0	3.5		
	16	AL3-50-16			16.5						
70	10	AL3-70-10	78	36	10.4	17	12	24.0	5.0	8.50	14.10
	12	AL3-70-12			12.5						
	16	AL3-70-16			16.5						
95	10	AL3-95-10	82	39	10.4	17	12	28.0	6.0	9.55	16.35
	12	AL3-95-12			12.5						
	16	AL3-95-16			16.5						
120	10	AL3-120-10	88	45	10.4	17	12	31.0	6.5	11.05	18.50
	12	AL3-120-12			12.5						
	16	AL3-120-16			16.5						
150	12	AL3-150-12	100	48	12.5	20	16	34.0	7.0	12.15	20.60
	16	AL3-150-16			16.5						
	20	AL3-150-20			20.5						
185	12	AL3-185-12	106	53	12.5	20	16	38.0	8.0	13.40	22.40
	16	AL3-185-16			16.5						
	20	AL3-185-20			20.5						
240	On Request	AL3-240-0	118	57	On Request	22	18	43.5	8.5	15.55	26.05
300	On Request	AL3-300-0	132	62	On Request	25	20	49.0	10.0	17.35	29.00





**DIMENSIONS**



**NOTE:**

**TABLE 3A - ALUMINIUM 4 CORE SECTOR SHAPED CABLE LUGS**

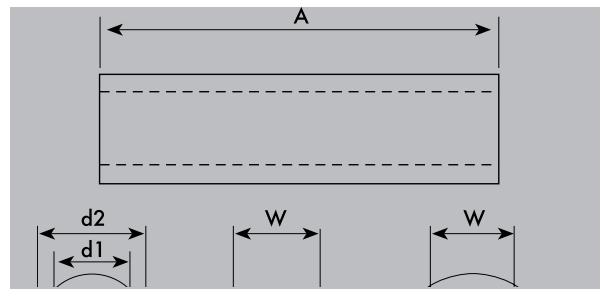
**TABLE 3A**

Cable mm <sup>2</sup>	Stud Size	Catalogue Number	A	B	C	D	E	Palm Width "F"	Palm Thick "G"	Height "H"	Width "W"
25	8	AL4-25-8	65	25	8.4	17	11	15.0	4.0	5.80	7.88
	10	AL4-25-10			10.4				3		
	12	AL4-25-12			12.5						
35	8	AL4-35-8	70	30	8.4	17	11	17.5	4.5	7.10	9.70
	10	AL4-35-10			10.4				3.5		
	12	AL4-35-12			12.5						
50	10	AL4-50-10	70	32	10.4	17	12	20.0	4.5	7.90	10.80
	12	AL4-50-12			12.5				3.5		
	16	AL4-50-16			16.5						
70	10	AL4-70-10	78	36	10.4	17	12	23.0	5.0	9.30	13.00
	12	AL4-70-12			12.5				4.5		
	16	AL4-70-16			16.5						
95	10	AL4-95-10	85	39	10.4	17	12	27.5	5.7	10.85	15.10
	12	AL4-95-12			12.5						
	16	AL4-95-16			16.5						
120	10	AL4-120-10	88	45	10.4	17	12	31.0	6.5	12.50	17.00
	12	AL4-120-12			12.5						
	16	AL4-120-16			16.5						
150	12	AL4-150-12	100	48	12.5	20	16	34.5	7.2	13.80	18.80
	16	AL4-150-16			16.5						
	20	AL4-150-20			20.5						
185	12	AL4-185-12	106	53	12.5	20	16	38.5	8.0	15.25	21.00
	16	AL4-185-16			16.5						
	20	AL4-185-20			20.5						
240	On Request	AL4-240-0	118	57	On Request	22	18	43.5	8.5	17.35	23.80
300	Request	AL4-300-0	132	62	Request	25	20	49.0	9.7	19.50	26.40

**TABLE 4A - ALUMINIUM FERRULES**

**NOTE:**

**DIMENSIONS**



**TABLE 4A**

Cable mm <sup>2</sup>	Catalogue Numbers	d1	d2	Catalogue Numbers	H	W	Catalogue Numbers	H	W	A
	Stranded			3-Core Sectorial			4-Core Sectorial			
25	AL0-F-25	7.0	11.3	AL3-F-25	5.20	8.73	AL4-F-25	5.80	7.88	66
35	AL0-F-35	8.3	12.9	AL3-F-35	5.90	10.05	AL4-F-35	7.10	9.70	70
50	AL0-F-50	9.9	14.7	AL3-F-50	7.50	11.85	AL4-F-50	7.90	10.80	74
70	AL0-F-70	11.7	17	AL3-F-70	8.50	14.10	AL4-F-70	9.30	13.00	78
95	AL0-F-95	13.7	19.7	AL3-F-95	9.55	16.35	AL4-F-95	10.85	15.10	84
120	AL0-F-120	15.3	22.2	AL3-F-120	11.05	18.50	AL4-F-120	12.50	17.00	91
150	AL0-F-150	17.2	24.7	AL3-F-150	12.15	20.60	AL4-F-150	13.80	18.80	102
185	AL0-F-185	19.0	27.3	AL3-F-185	13.40	22.40	AL4-F-185	15.25	21.00	108
240	AL0-F-240	21.8	31	AL3-F-240	15.55	26.05	AL4-F-240	17.35	23.80	118
300	AL0-F-300	24.9	35	AL3-F-300	17.35	29.00	AL4-F-300	19.50	26.40	130