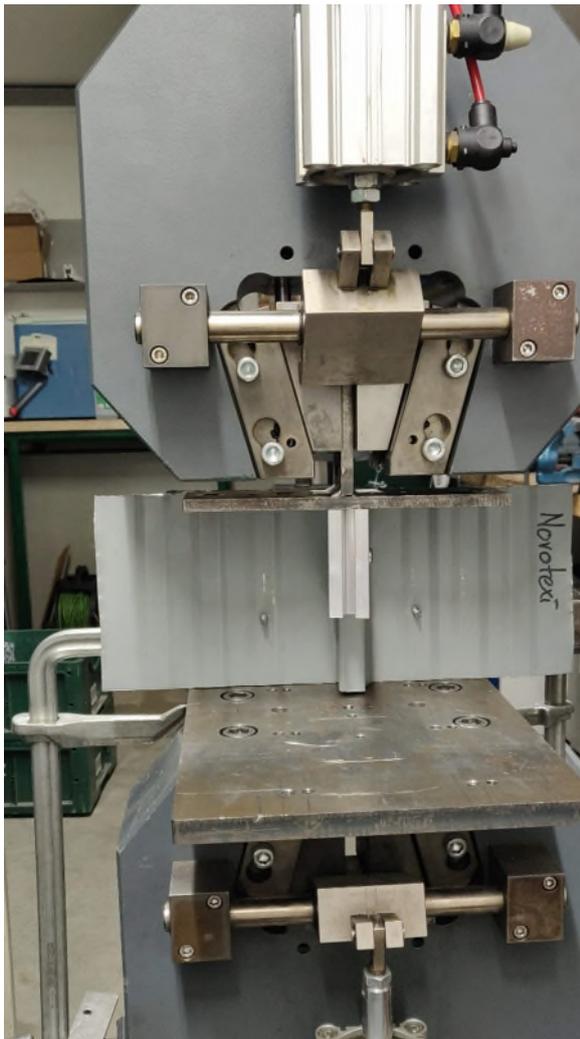


Test documentation 2020-107

Experimental examination on the
load bearing capacity of a seam clamp
for the roof covering of the manufacturer
MACSTEEL Novotexi 440



Customer:

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1. General information

The subject of the present test report are experimental investigations to determine the load-bearing capacity of specific seam clamps for the industrially produced roof covering of the manufacturer MACSTEEL with the product name Novotexi 440. The profile is a concealed steel deck profile with a specific width of 440 mm, which is fixed in the longitudinal joints by fasteners on the supporting structure of the roof (purlins or battens) or on the roof boarding. The profile manufactured by roll forming has different top chord geometries in the middle of the profile and at the longitudinal joints. Since the upper chord does not have back slope in the middle of the profile, a clamp fastening is not possible. As a result, a seam clamp can only be mounted on the longitudinal joints.

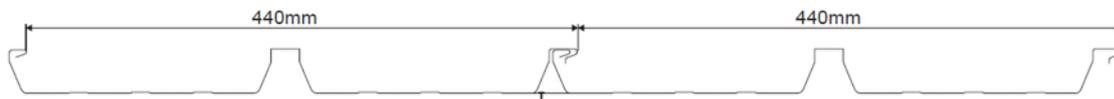


Fig. 1 schematic display of the profile cross section of the concealed steel deck profile Novotexi 440



Fig. 2 isometric display of the seam clamp

Fig. 2 shows the seam clamp for the specific geometry of the Novotexi 440 profile. This clamp has two legs, one of which encloses the overlapping area of the profiles and the other one fixing the clamp to the profile joint with the screw tightening, thus creating a force and form locking. Tensile and pressure forces are thus introduced directly into the profile.

Shear forces parallel to the upper chords of the sheet metal resulting from the slope downforce of the solar generator are transmitted by friction. Thus it is essential that the screw is tightened with a defined torque of 15 Nm.

2. Experimental Sequence

The testing program for the determination of the load-bearing capacities required for the structural safety verification consists of three test sequences

- 2.1 Examination of shear force
- 2.2 Examination of tensile force
- 2.3 Examination of pressure force

The tests were carried out with a servo-hydraulic testing machine of the manufacturer Zwick Roell with a controlled path feed. The test loads and the corresponding deformations were recorded.

2.1. Examination of shear force

The test set-up for the shear tests is shown in Fig. 3. The clamp was fixed at a roof section with a torque of 15 Nm. In the testing procedure the seam clamp was pushed parallel to the crown directly above the crown to exclude favorable effects from bending.

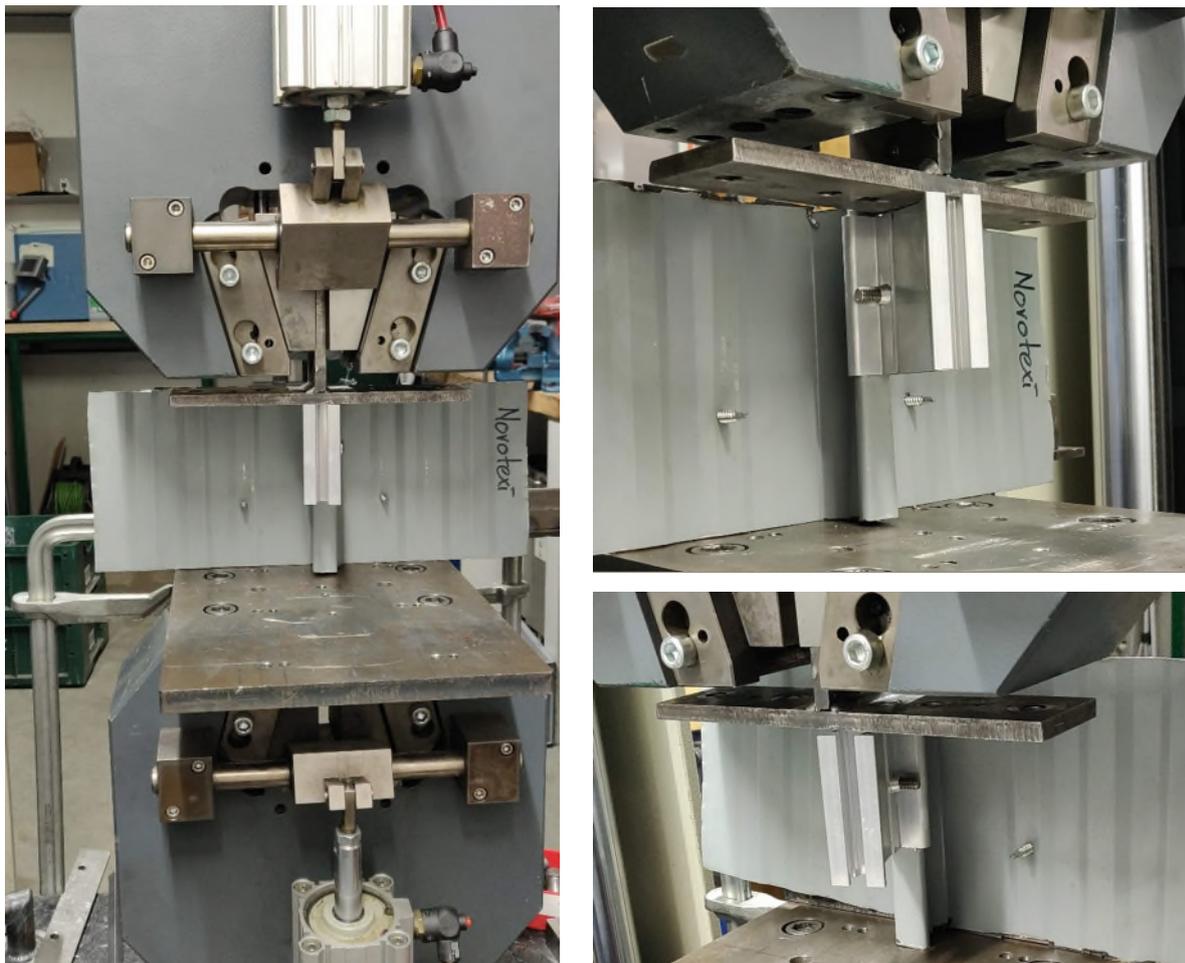


Figure 3 Test set-up for the shear tests

Fig. 4 shows the test records and the results of the statistical evaluation to determine the characteristic load-bearing capacity and the rated value of the load-bearing capacity.

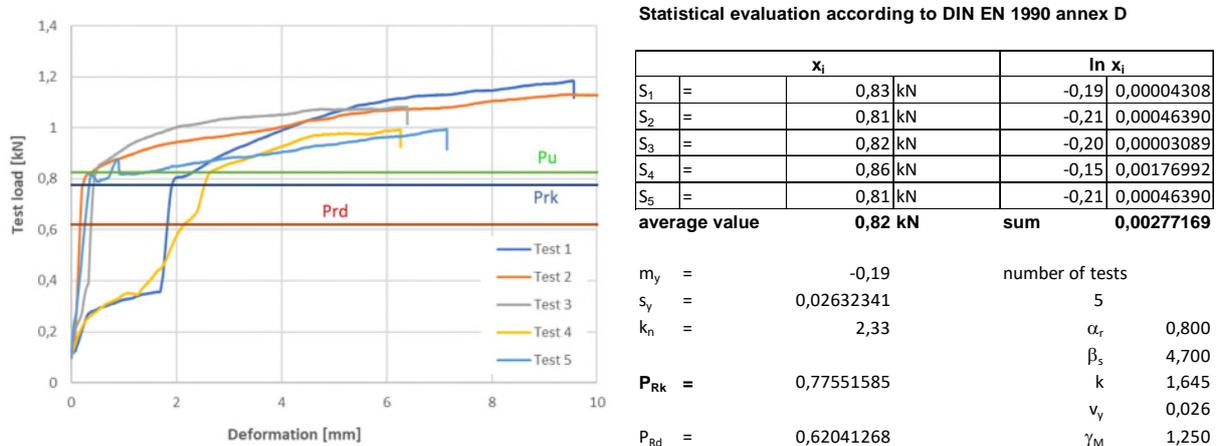


Fig. 4 Test records and statistical evaluation of design values of the shear capacity

The measuring curves show a linear increase of the load deformation curves up to the point where the static friction is exceeded. With further feed the process passes into sliding friction, with only a small load increase being possible. The initial shiftings for the tests 1 and 4 result from settlements of the test setup and are not decisive for the test evaluation. The perceptible excess of static friction was selected as evaluation level. The mean value resulting from the 5 tests is $P_u = 0,82$ kN. Based on a statistical evaluation, the characteristic value of the load bearing capacity $P_{Rk} = 0,77$ was determined. This value represents the 5% fractile. For the verification of the structural safety, a partial safety factor on the resistance side $\gamma_M = 1,25$ must be considered. The rated value for the shear strength is derived from the following equation:

$$V_{Rd} = V_{Rk} / \gamma_M = 0,77 / 1,25 = 0,62 \text{ kN}$$

2.2. Examination of tensile force

As the tensile strength typically shows significantly less variation than the shear strength, only two tensile tests were carried out to determine the values. Fig. 5 shows the measuring records. The failure was always due to plastic deformation of the roof profiles in the longitudinal joint.

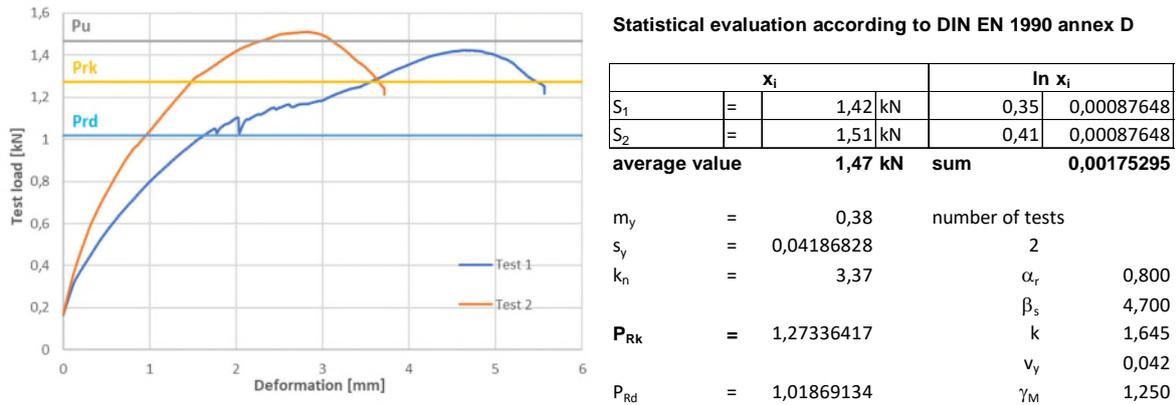


Fig. 5 Test records and statistical evaluation of design values of the shear capacity

The average ultimate load was $P_u = 1,47$ kN. The statistical evaluation with a fractile factor $k_n = 3,37$, which takes into account the small number of tests, provides a characteristic value for the tensile strength $F_{t,Rk} = 1,27$ kN. With the partial safety factor $\gamma_M = 1,25$ the rated value for the tensile strength is:

$$V_{Rd} = V_{Rk} / \gamma_M = 1,27 / 1,25 = 1,02 \text{ kN}$$

2.3 Examination of pressure force

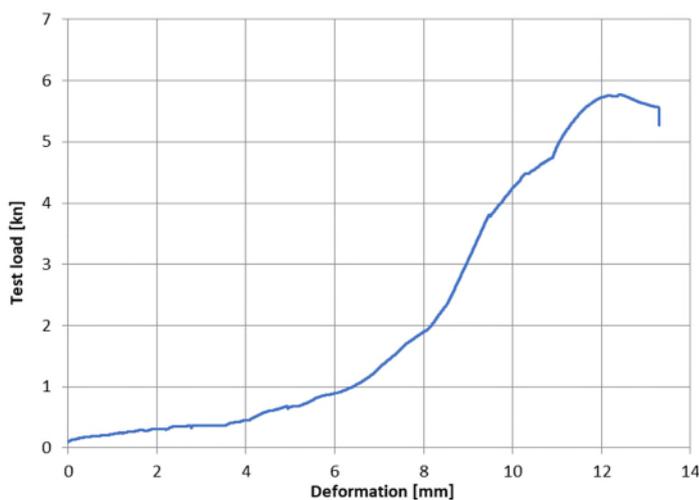


Fig. 6 Test record of the pressure test

Only a single test was carried out as a reference for the compressive strength, as pressure forces are typically not decisive for the verification of the seam clamp. The measuring record shows that the seam only fails at a load of 5.8 kN in the longitudinal joint area. This load level in pressure direction only represents the load bearing capacity of the clamp itself. Usually the load capacity of the roof is on a much lower level. Thus, the rated value of the load bearing capacity in pressure direction can be limited to $F_{p,Rd} = 2,0$ kN on the safe side.

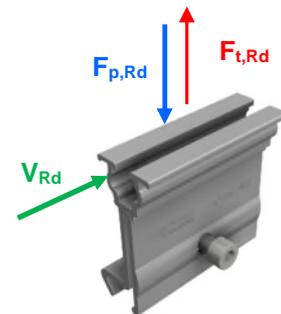
3. Summary

The subject of the present test report is the explanation of load-bearing tests to determine the load-bearing capacities of seam clamps for the attachment of solar generators on a concealed sheet deck roof of the manufacturer MACSTEEL with the product designation Novotexi 440. The design values of the load-bearing capacity determined on the basis of statistical evaluations are summarized below:

design value of tensile strength $F_{t,Rd} = 1,00$ kN

design value of compressive strength $F_{p,Rd} = 2,00$ kN

design value the shear strength $V_{Rd} = 0,60$ kN



The verification of the seam clamps does not replace the verification of the roof profiles themselves and their fastening to the supporting structure. These two factors are to be verified by the customer.



Kirchdorf, Dec/13/20