

**SUN2000-(50KTL,60KTL,65KTL)-M0**

# **User Manual (Southeast Asia, Middle East, Africa, Latin America, and Australia Edition)**

**Issue**      **Draft A**  
**Date**      **2018-01-10**

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# About This Document

## Purpose






This document describes the SUN2000-50KTL-M0, SUN2000-60KTL-M0 and SUN2000-65KTL-M0 (SUN2000 for short) in terms of its installation, electrical connections, commissioning, maintenance, and troubleshooting. Before installing and operating the SUN2000, ensure that you are familiar with the features, functions, and safety precautions provided in this document.

## Intended Audience

This document is intended for photovoltaic (PV) plant personnel and electrical technicians.

## Symbol Conventions

The symbols that may be found in this document are defined as follows.

Symbol	Description
 <b>DANGER</b>	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 <b>WARNING</b>	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 <b>CAUTION</b>	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 <b>NOTICE</b>	Indicates a potentially hazardous situation which, if not avoided, could result in equipment damage, data loss, performance deterioration, or unanticipated results. NOTICE is used to address practices not related to personal injury.
 <b>NOTE</b>	Calls attention to important information, best practices and tips. NOTE is used to address information not related to personal injury, equipment damage, and environment deterioration.

## Change History

Changes between document issues are cumulative. The latest document issue contains all updates made in previous issues.

### **Issue Draft A (2018-01-10)**

This issue is used for first office application (FOA).

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# 1 Safety Precautions

## General Safety



### NOTICE

- Before performing operations, read through this manual and follow all the precautions to prevent accidents. The "DANGER", "WARNING", "CAUTION", and "NOTICE" marks in this document do not represent all the safety instructions. They are only supplements to the safety instructions.
- Only certified electricians are allowed to install, connect cables for, commission, maintain, and troubleshoot Huawei products, and they must understand basic safety precautions to avoid hazards.

When operating Huawei equipment, in addition to following the general precautions in this document, follow the specific safety instructions given by Huawei. The safety precautions provided in this document do not cover all the safety precautions. Huawei shall not be liable for any consequence caused by the violation of the safety operation regulations and design, production, and usage standards.

## Disclaimer

Huawei shall not be liable for any consequence caused by any of the following events:

- Transportation damage
- Violation of the storage requirements specified in this document
- Incorrect storage, installation, or use
- Installation or use by unqualified personnel
- Failure to obey the operation instructions and safety precautions in this document
- Operation in extreme environments which are not covered in this document
- Operation beyond specified ranges
- Unauthorized modifications to the product or software code or removal of the product
- Device damage due to force majeure (such as lightning, earthquake, fire, and storm)
- The warranty expires and the warranty service is not extended.

- Installation or use in environments which are not specified in related international standards

## Personnel Requirements

Only certified electricians are allowed to install, connect cables for, commission, maintain, troubleshoot, and replace the SUN2000. Operation personnel must meet the following requirements:

- Receive professional training.
- Read through this document and follow all the precautions.
- Be familiar with the safety specifications about the electrical system.
- Understand the components and functioning of a grid-tied PV system, and be familiar with relevant local standards.
- Wear proper personal protective equipment (PPE) during any operation on the SUN2000.

## Protect Labels

- Do not scrawl, damage, or block the labels on the SUN2000 enclosure.
- Do not scrawl, damage, or block the nameplate on the side of the SUN2000 enclosure.
- Do not remove the warranty label from the SUN2000 enclosure.

## Installation



### **DANGER**

Never work under power during installation.

- Ensure that the SUN2000 is not connected to a power supply or powered on before finishing installation.
- Ensure that the SUN2000 is installed in a well-ventilated environment.
- Ensure that the SUN2000 heat sinks are free from blockage.
- Never open the host panel cover of the SUN2000.
- Never remove the terminals and cable glands at the bottom of the SUN2000.

## Electrical Connections



### **DANGER**

Before connecting cables to the SUN2000, ensure that the SUN2000 is secured in position and not damaged in any way. Otherwise, electric shocks or fire may occur.

- Ensure that all electrical connections comply with local electrical standards.
- Obtain approval from the local utility company before using the SUN2000 to generate electricity in grid-tied mode.



- Ensure that the cables used in a grid-tied PV system are properly connected and insulated and meet all specification requirements.

## Operation



### DANGER

High voltage may cause an electric shock, which results in serious injury, death or serious property damage from the SUN2000 in operation. Strictly comply with the safety precautions in this document and associated documents to operate the SUN2000.

- 
- Do not touch an energized SUN2000 because the heat sink has a high temperature.
  - Follow local laws and regulations when operating the SUN2000.

## Maintenance and Replacement



### DANGER

High voltage may cause an electric shock, which results in serious injury, death or serious property damage from the SUN2000 in operation. Prior to maintenance, power off the SUN2000 and strictly comply with the safety precautions in this document and associated documents to operate the SUN2000.

- 
- Maintain the SUN2000 with sufficient knowledge of this document, proper tools, and testing equipment.
  - Before performing maintenance tasks, power off the SUN2000 and wait at least 15 minutes.
  - Temporary warning labels or fences must be placed to prevent unauthorized people entering the site.
  - Rectify any faults that may compromise the SUN2000 security performance before powering on the SUN2000 again.
  - Observe ESD precautions during maintenance.

# 2 Overview

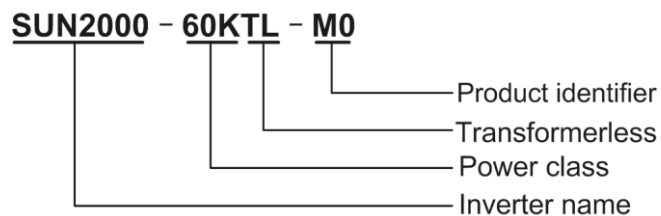
## 2.1 Introduction

### Function

The SUN2000 is a three-phase grid-tied PV string inverter that converts the DC power generated by PV strings into AC power and feeds the power to the power grid.

### Models

**Figure 2-1** Designation explanation of the SUN2000-60KTL-M0

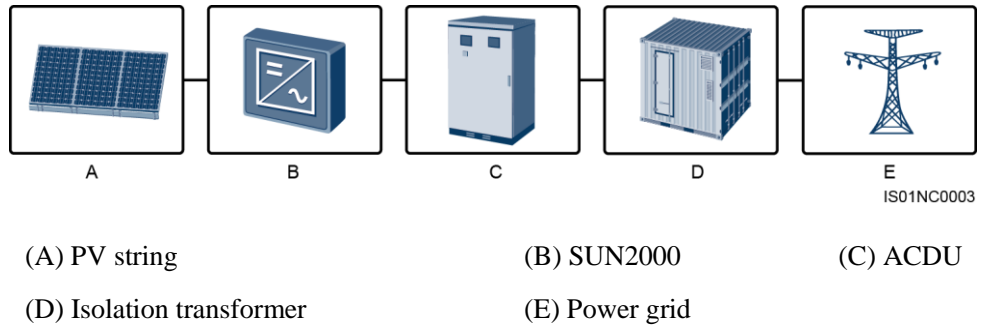


Model	Rated Output Power	Rated Output Voltage
SUN2000-50KTL-M0	50 kW	400 V
SUN2000-60KTL-M0	60 kW	400 V/480 V
SUN2000-65KTL-M0	65 kW	480 V

### Networking Application

The SUN2000 applies to grid-tied PV systems for commercial rooftops and large PV plants. Typically, a grid-tied PV system consists of the PV string, SUN2000, alternating current distribution unit (ACDU), and isolation transformer.

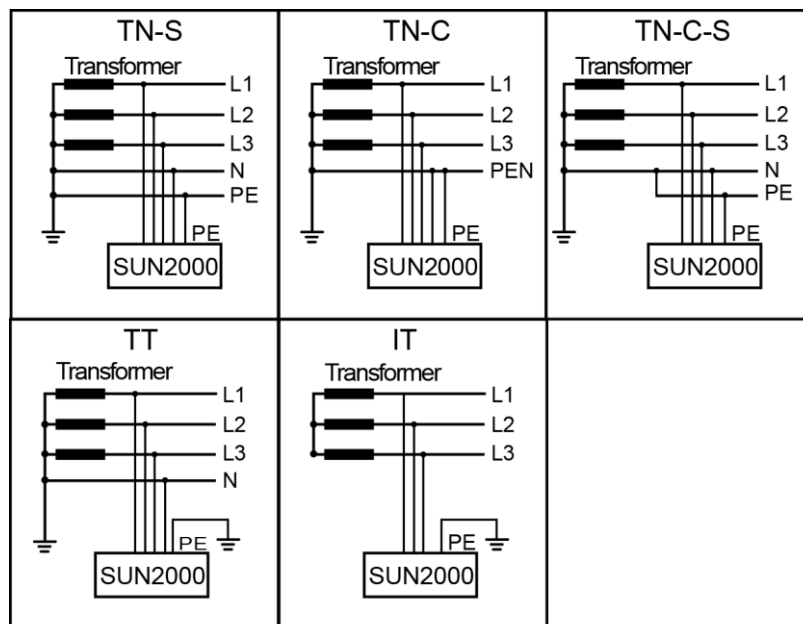
**Figure 2-2** Network diagram



## Supported Power Grid

The SUN2000-50KTL-M0 and SUN2000-60KTL-M0 support the following power grid modes: TN-S, TN-C, TN-C-S, TT, and IT. The SUN2000-65KTL-M0 supports only IT grid mode.

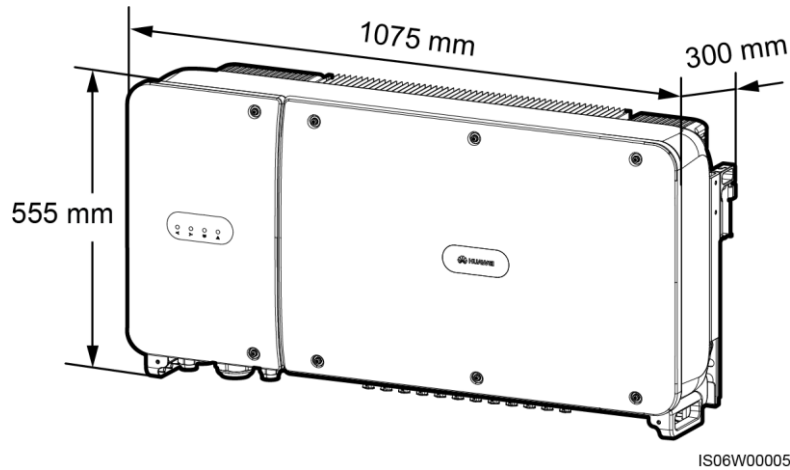
**Figure 2-3** Power grid modes



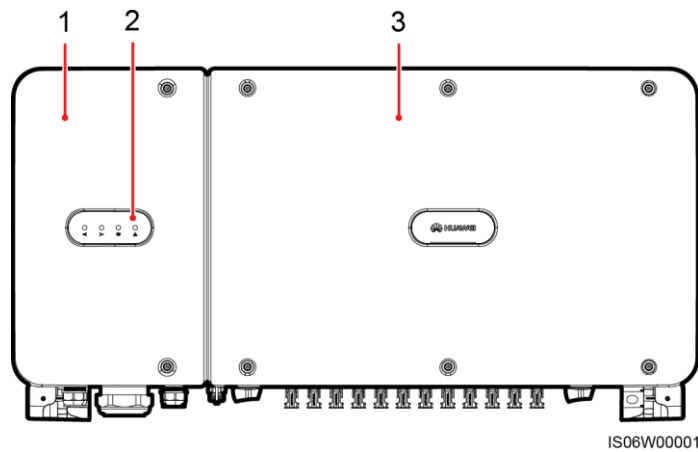
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## 2.2 Appearance

### Dimensions





### Front View





(1) Maintenance compartment door

(2) LED

(3) Host panel cover

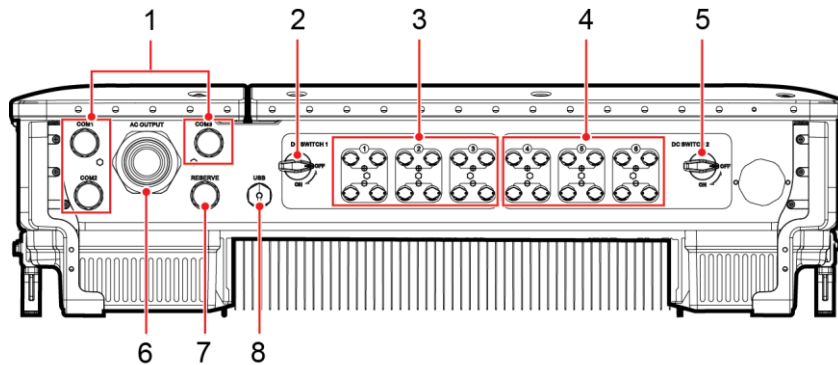
LED	Status		Meaning
PV connection LED 	PV string connection status	Steady green	At least one PV string is properly connected, and the DC input voltage of the corresponding MPPT circuit is higher than or equal to 200 V.
		Off	The SUN2000 disconnects from all PV strings, or the DC input voltage of each MPPT circuit is less than 200 V.
Grid-tied LED 	Steady green		The SUN2000 is exporting power to the power grid.
	Off		The SUN2000 is not exporting

LED	Status		Meaning
			power to the power grid.
Communication LED 	Blinking green		The SUN2000 receives data over RS485 or PLC communication.
	Off		The SUN2000 has not received data over RS485 or PLC communication for 10 seconds.
Alarm/Maintenance LED 	Alarm status	Blinking red at long intervals (on for 1s and then off for 4s)	The SUN2000 is generating a warning alarm.
		Blinking red at short intervals (on for 0.5s and then off for 0.5s)	The SUN2000 is generating a minor alarm.
		Steady red	The SUN2000 is generating a major alarm.
	Local maintenance status	Blinking green at long intervals (on for 1s and then off for 1s)	Local maintenance is in progress.
		Blinking green at short intervals (on for 0.125s and then off for 0.125s)	Local maintenance fails.
		Steady green	Local maintenance is successful.

 **NOTE**

- Local maintenance refers to operations performed after a USB flash drive, Bluetooth module, or USB data cable is inserted into the USB port of the SUN2000. For example, local maintenance includes data import and export using a USB flash drive, and maintenance operations on the SUN2000 app installed on a device connected to the SUN2000 by a Bluetooth module or USB data cable.
- If an alarm occurs during local maintenance, the Alarm/Maintenance LED shows the local maintenance status first. After the USB flash drive, Bluetooth module, or USB data cable is removed, the LED shows the alarm status.

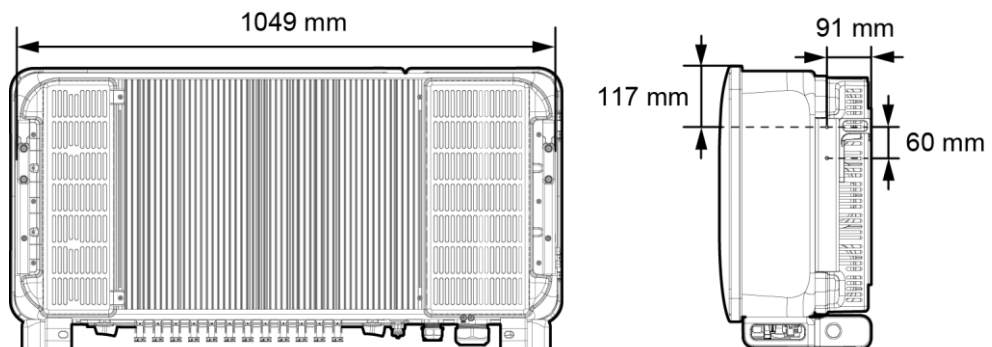
## Bottom View



IS08W00004

No	Component	Silk Screen	Description
1	Cable gland	COM1, COM2, and COM3	Inner diameter: 14–18 mm
2	DC switch 1	DC SWITCH 1	N/A
3	DC input terminals	+/-	Controlled by DC SWITCH 1
4	DC input terminals	+/-	Controlled by DC SWITCH 2
5	DC switch 2	DC SWITCH 2	N/A
6	Cable gland	AC OUTPUT	Inner diameter: 24–57 mm
7	Cable gland	RESERVE	Inner diameter: 14–18 mm
8	USB port	USB	N/A

## Holes Reserved at the Side of the Enclosure



IS06W00022












### NOTE

There are two M6 tapped holes reserved on both sides of the enclosures, which are used for installing an awning.

## 2.3 Label Description

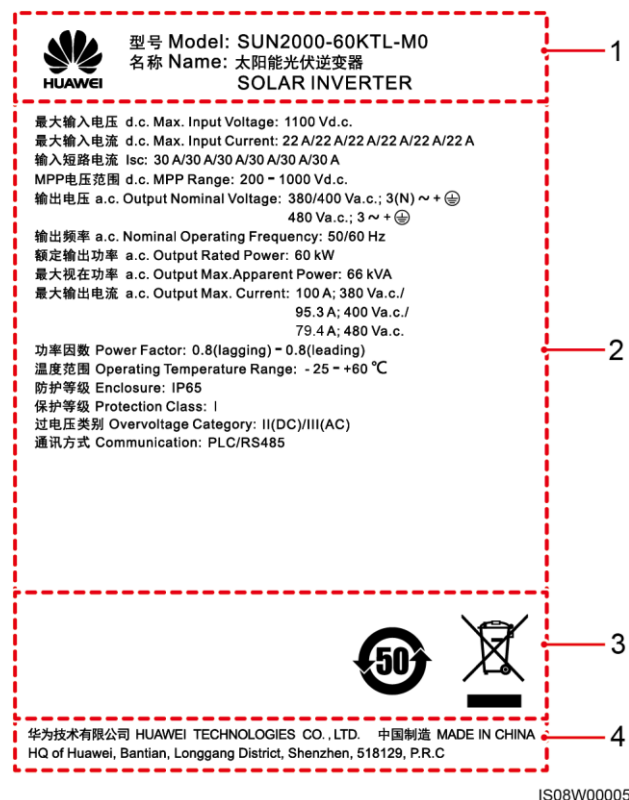
### 2.3.1 Enclosure Labels

Label	Name	Meaning
	Running warning	Potential hazards exist after the SUN2000 is powered on. Take protective measures when operating the SUN2000.
	Burn warning	Do not touch a running SUN2000 because it generates high temperatures on the shell.
	Delay discharge	<ul style="list-style-type: none"> <li>High voltage exists after the SUN2000 is powered on. Only certified electricians are allowed to perform operations on the SUN2000.</li> <li>Residual voltage exists after the SUN2000 is powered off. It takes 15 minutes for the SUN2000 to discharge to the safe voltage.</li> </ul>
	Refer to documentation	Reminds operators to refer to the documents provided with the SUN2000.
	Grounding	Indicates the position for connecting the PE cable.
	Operation warning	Do not remove the DC input connector when the SUN2000 is running.
	DC terminal operation warning	High voltage exists after the SUN2000 is powered on. To avoid electric shocks, perform the following system power-off operations before plugging or unplugging DC input connectors of the SUN2000:

Label	Name	Meaning
		1. Send a shutdown command. 2. Turn off the downstream AC switch. 3. Turn off the two DC switches at the bottom.
	SUN2000 serial number (SN) label	Indicates the SUN2000 SN.
	Weight label	The SUN2000 needs to be carried by four people or using a pallet truck.

## 2.3.2 Product Nameplate

Figure 2-4 Nameplate of the SUN2000-60KTL-M0



(1) Trademark, product name, and model number

(2) Important technical specifications

(3) Compliance symbols



(4) Company name and place of



production

 **NOTE**

The nameplate figure is for reference only.

Label	Name	Meaning
	China Environmentally friendly use period (EFUP)	This product is environmentally friendly for at least 50 years.
	European Union (EU) waste electrical and electronic equipment (WEEE)	This product must not be disposed of as domestic waste.

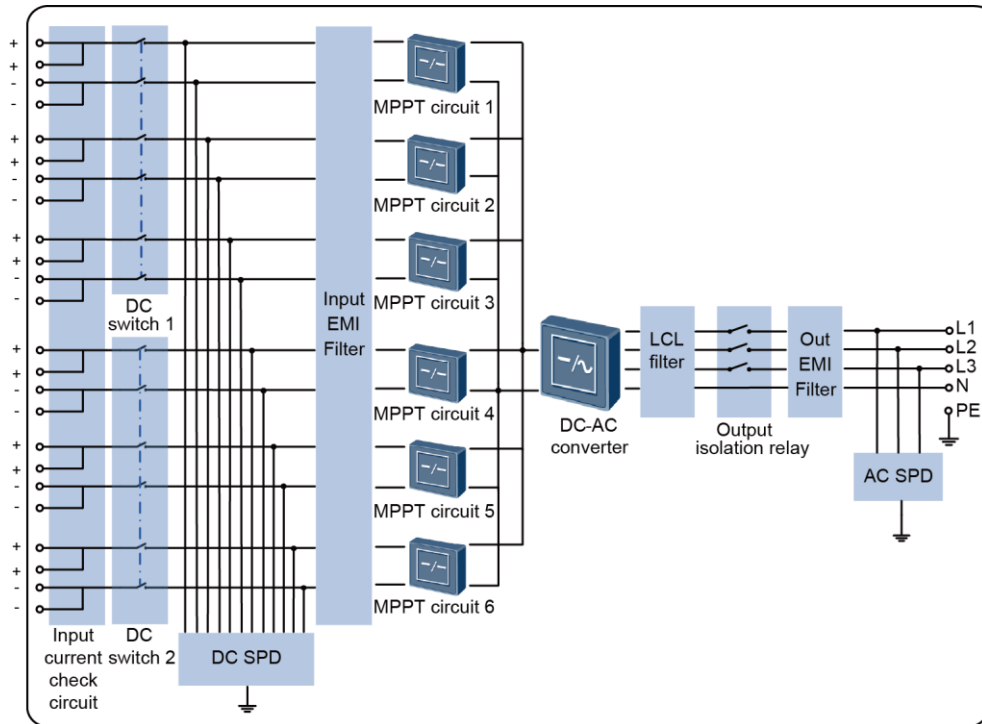
## 2.4 Working Principles

### 2.4.1 Conceptual Diagram

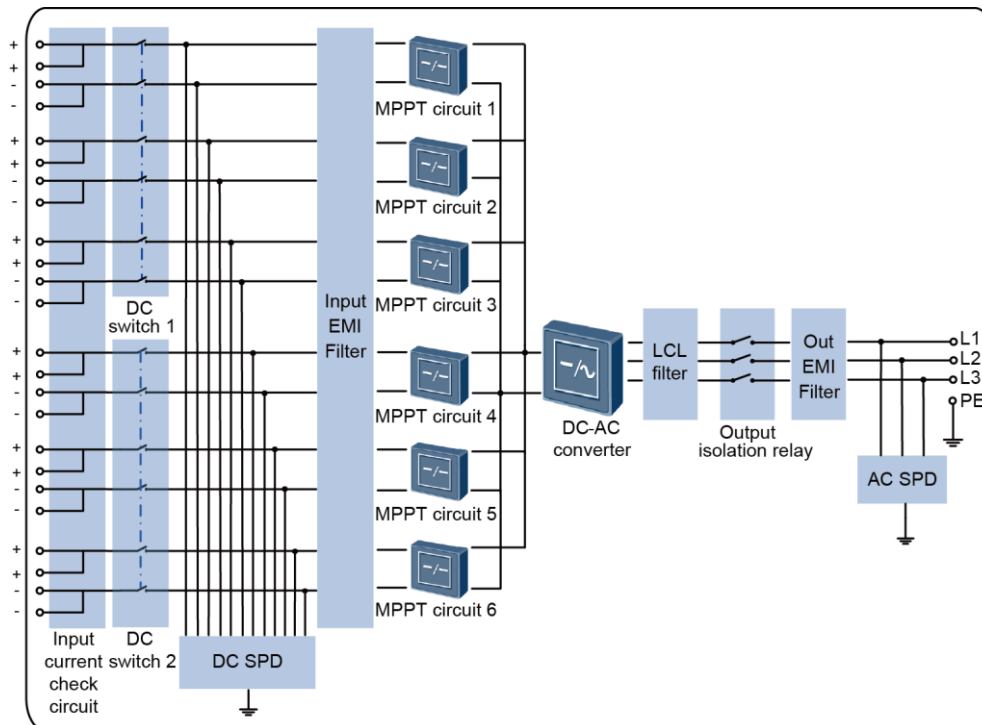
The SUN2000 receives inputs from 12 PV strings. Then the inputs are grouped into six MPPT routes inside the SUN2000 to track the maximum power point of the PV strings. The DC power is then converted into three-phase AC power through an inverter circuit. Surge protection is supported on both the DC and AC sides.

Figure 2-5 shows the conceptual diagram for the SUN2000-50KTL/60KTL-M0. Figure 2-6 shows the conceptual diagram for the SUN2000-65KTL-M0.

**Figure 2-5** SUN2000-50KTL/60KTL-M0 conceptual diagram



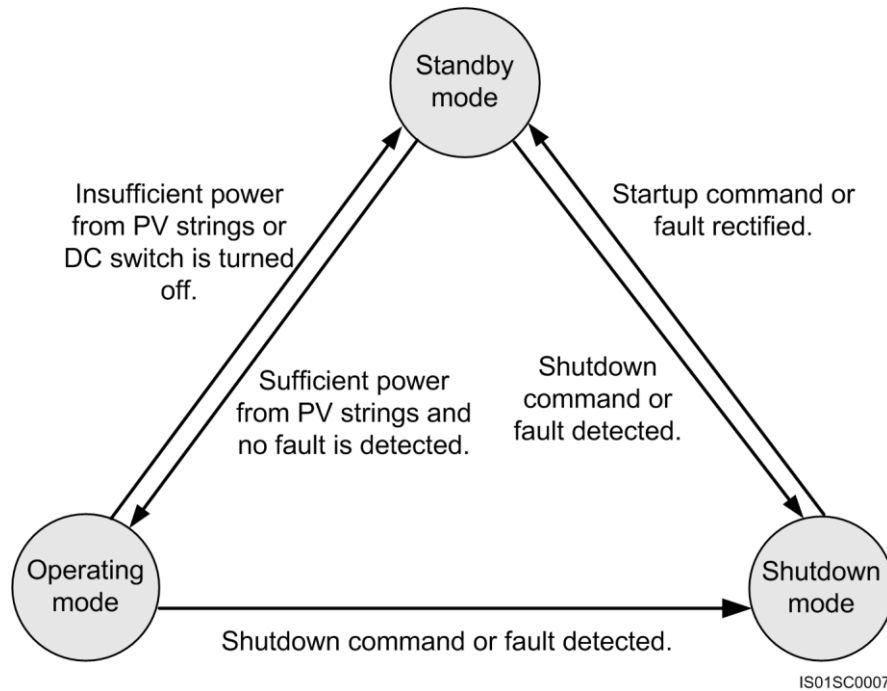
**Figure 2-6** SUN2000-65KTL-M0 conceptual diagram



## 2.4.2 Working Modes

The SUN2000 can work in Standby, Operating, or Shutdown mode.

**Figure 2-7** SUN2000 working modes



**Table 2-1** Working mode description

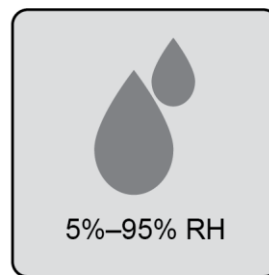
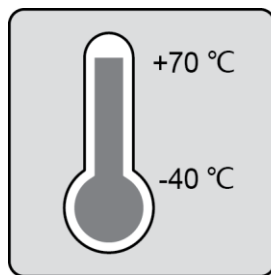
Working Mode	Description
Standby	The SUN2000 enters Standby mode when the external environment does not meet the requirements for starting the SUN2000. In Standby mode: <ul style="list-style-type: none"> <li>The SUN2000 continuously performs self-check and enters Operating mode once the operating requirements are met.</li> <li>The SUN2000 enters Shutdown mode after detecting a shutdown command or a fault after startup.</li> </ul>
Operating	In Operating mode: <ul style="list-style-type: none"> <li>The SUN2000 converts DC power from PV strings into AC power and feeds the power to the power grid.</li> <li>The SUN2000 tracks the maximum power point to maximize the PV string output.</li> <li>The SUN2000 enters Shutdown mode after detecting a fault or a shutdown command, and enters Standby mode after detecting that the PV string output power is not suitable for connecting to the power grid and producing power.</li> </ul>

<b>Working Mode</b>	<b>Description</b>
Shutdown	<ul style="list-style-type: none"><li>• In Standby or Operating mode, the SUN2000 enters Shutdown mode after detecting a fault or shutdown command.</li><li>• In Shutdown mode, the SUN2000 enters Standby mode after detecting a startup command or that the fault is rectified.</li></ul>

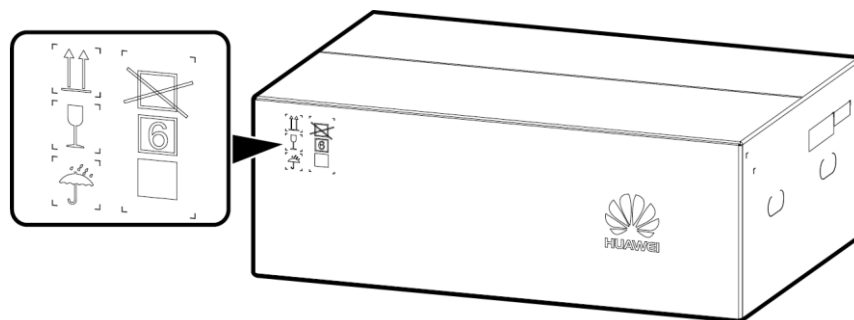
# 3 Storage

The following requirements should be met when the SUN2000 needs to be stored prior to installation:

- Do not unpack the SUN2000.
- Keep the proper storage temperature and humidity.



- The SUN2000 should be stored in a clean and dry place and be protected from dust and water vapor corrosion.
- The number of stacked SUN2000s should meet requirements.



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- Regular inspection is required during the storage. Replace the packing materials when necessary.
- After long-term storage, an inspection and test conducted by qualified persons are necessary before the SUN2000 is put into use.

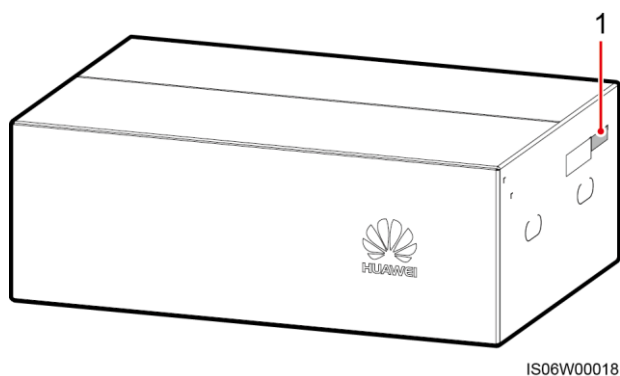
# 4 Installation

## 4.1 Checking Before Installation

### Outer Packing Materials

Before unpacking the inverter, check the outer packing materials for damage, such as holes and cracks, and check the inverter model. If any damage is found or the inverter model is not what you requested, do not unpack the package and contact your supplier as soon as possible.

**Figure 4-1** Position of the inverter model label



(1) Position of the model label



**NOTE**

You are advised to remove the packing materials within 24 hours before installing the inverter.

### Package Contents

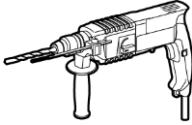
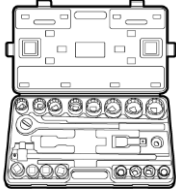
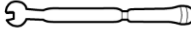
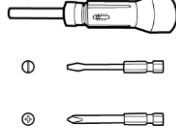
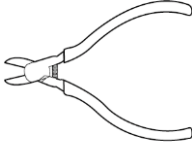
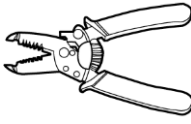




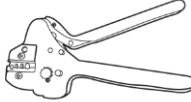
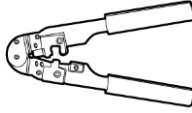



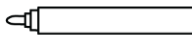
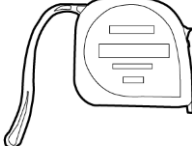
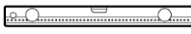
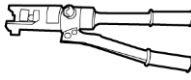
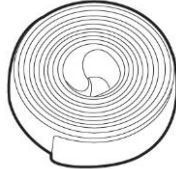
After unpacking the inverter, check that the contents are intact and complete. If any damage is found or any component is missing, contact your supplier.

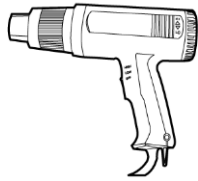

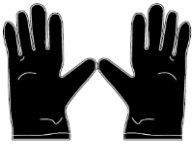





**NOTE**

For details about the number of contents, see the *Packing List* in the packing case.

## 4.2 Tools

Type	Tool			
Installation tool				
	Hammer drill Drill bit: $\Phi$ 14 mm and $\Phi$ 16 mm	Socket wrench	Torque wrench	Torque screwdriver (Phillips head: M4; flat head: M4)
				
	Diagonal pliers	Wire stripper	Flat-head screwdriver Head: 0.6 mm x 3.5 mm	Rubber mallet
				
	Utility knife	Cable cutter	Crimping tool Model: H4TC0001; manufacturer: AMPHENOL	RJ45 crimping tool
				
Removal wrench Model: H4TW0001; manufacturer: AMPHENOL	Vacuum cleaner	Multimeter DC voltage measurement range $\geq$ 1100 V DC	Marker	
				
Measuring tape	Digital or bubble level	Hydraulic pliers	Heat shrink tubing	

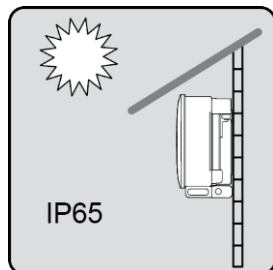
Type	Tool			
	 Heat gun	 Cable tie	-	-
PPE	 Safety gloves	 Safety goggles	 Anti-dust respirator	 Safety shoes

## 4.3 Determining the Installation Position

### 4.3.1 Environment Requirements

#### Basic Requirements

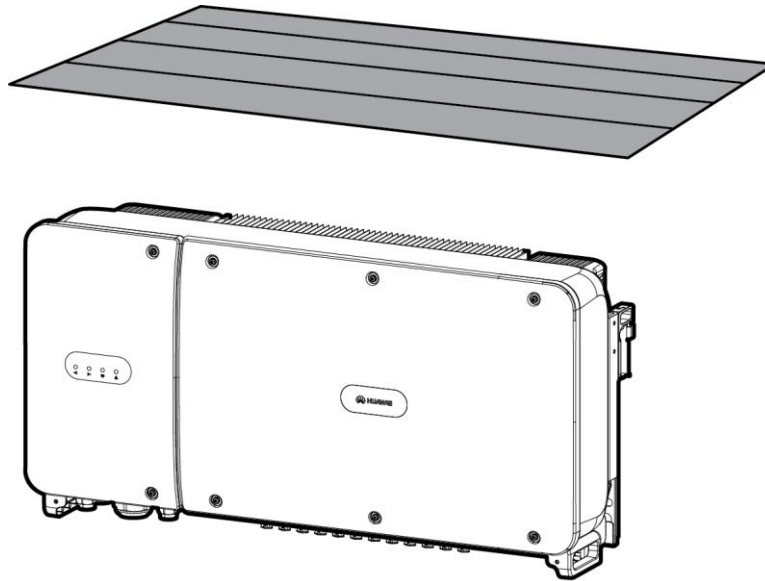
- The SUN2000 can be installed indoors or outdoors.



- Do not install the SUN2000 in a place where personnel are easy to come into contact with its enclosure and heat sinks, because these parts are extremely hot during operation.
- Do not install the SUN2000 in areas with flammable or explosive materials.
- The SUN2000 must be installed in a well-ventilated environment to ensure good heat dissipation.
- Recommended: Install the SUN2000 in a sheltered place or a place with an awning.



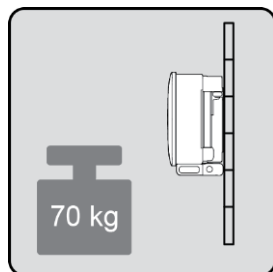
**Figure 4-2** Awning



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## Mounting Structure Requirements

- The mounting structure where the SUN2000 is installed must be fireproof.
- Do not install the SUN2000 on flammable building materials.
- The SUN2000 is heavy. Ensure that the installation surface is solid enough to bear the weight load.

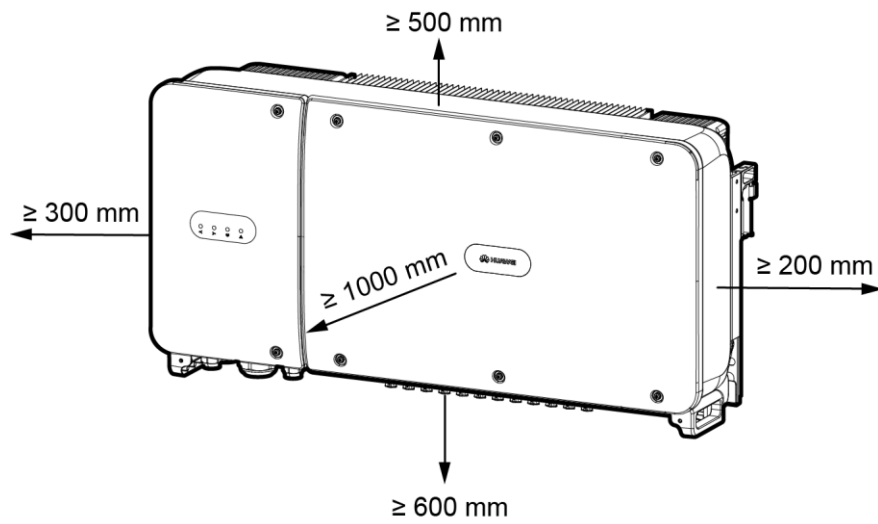


- In residential areas, do not install the SUN2000 on drywalls or walls made of similar materials which have a weak sound insulation performance because the noise generated by the SUN2000 is noticeable.

## 4.3.2 Space Requirements

- Reserve enough clearance around the SUN2000 and determine an appropriate installation tilt to ensure sufficient space for installation and heat dissipation.

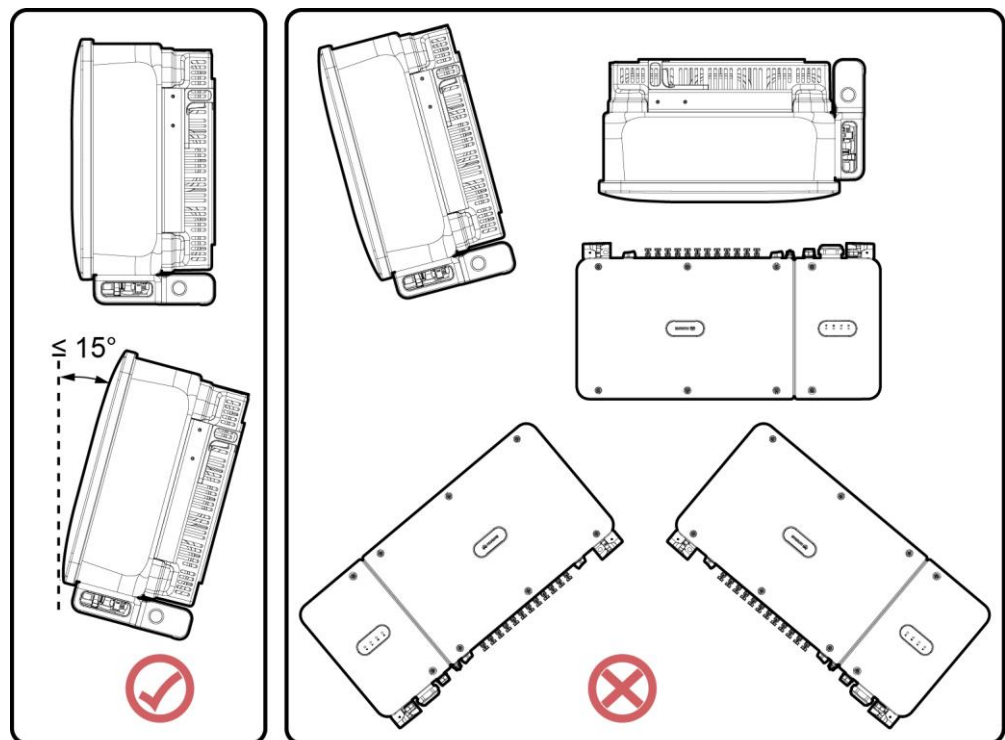
**Figure 4-3** Installation space requirements



**NOTE**

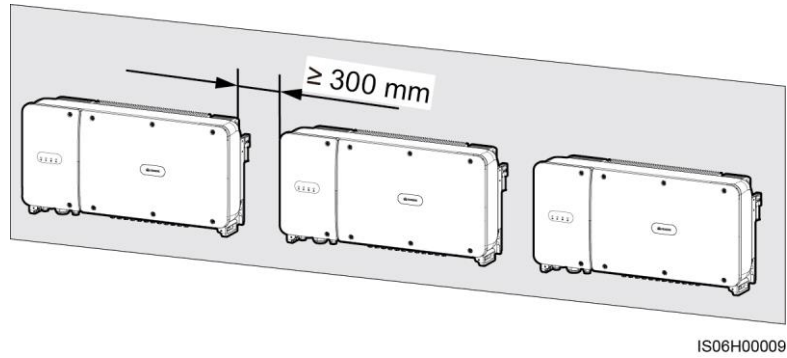
For ease of installing the SUN2000 on the mounting bracket, connecting cables to the bottom of the SUN2000, and maintaining the SUN2000 in future, it is recommended that the bottom clearance be in the range of 600 mm to 730 mm. If you have any questions about the clearances, consult the local technical support engineers.

**Figure 4-4** Installation tilts

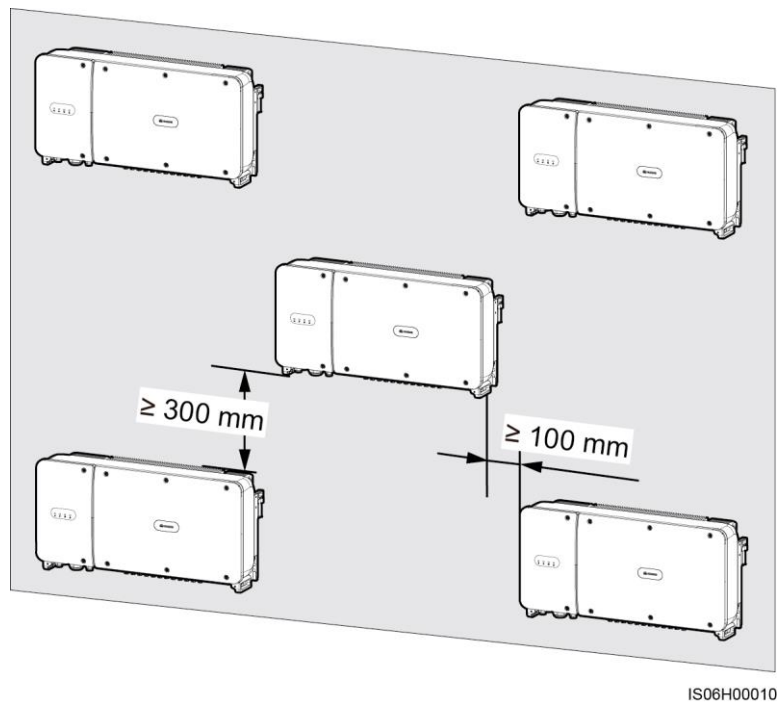


- When installing multiple SUN2000s, install them in horizontal mode if sufficient space is available and install them in triangle mode if no sufficient space is available. Stacked installation is not recommended.

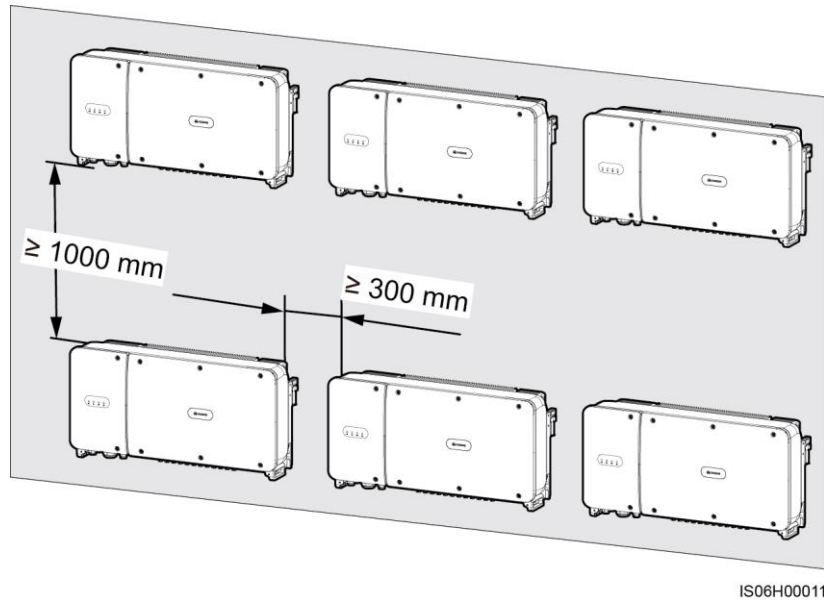
**Figure 4-5** Horizontal installation mode (recommended)



**Figure 4-6** Triangle installation mode (recommended)



**Figure 4-7** Stacked installation mode (not recommended)

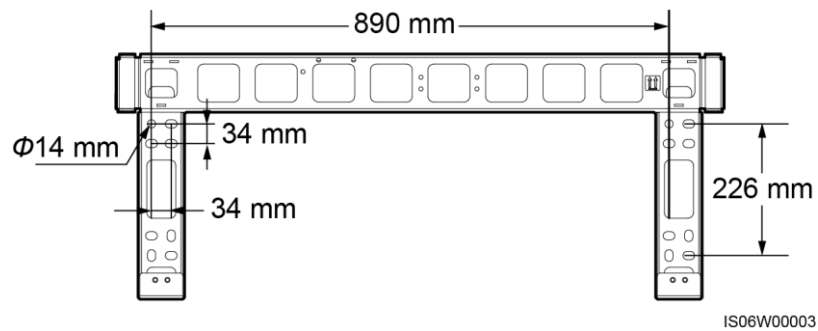


## 4.4 Installing the Mounting Bracket

### Installation Precautions

Figure 4-8 shows the SUN2000 mounting bracket dimensions.

**Figure 4-8** Mounting bracket dimensions

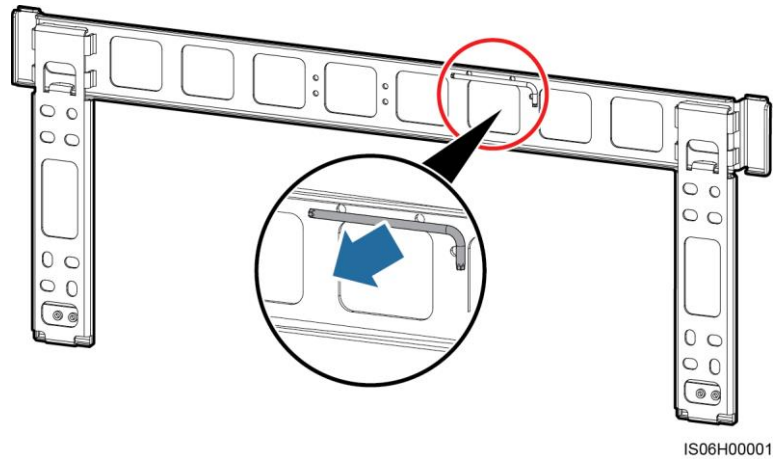


#### NOTE

The SUN2000 mounting bracket has four groups of tapped holes, each group containing four tapped holes. Mark any hole in each group based on site requirements and mark four holes in total. Two round holes are preferred.

Before installing the mounting bracket, remove the security torx wrench from the mounting bracket and save it for later use.

**Figure 4-9** Removing a security torx wrench

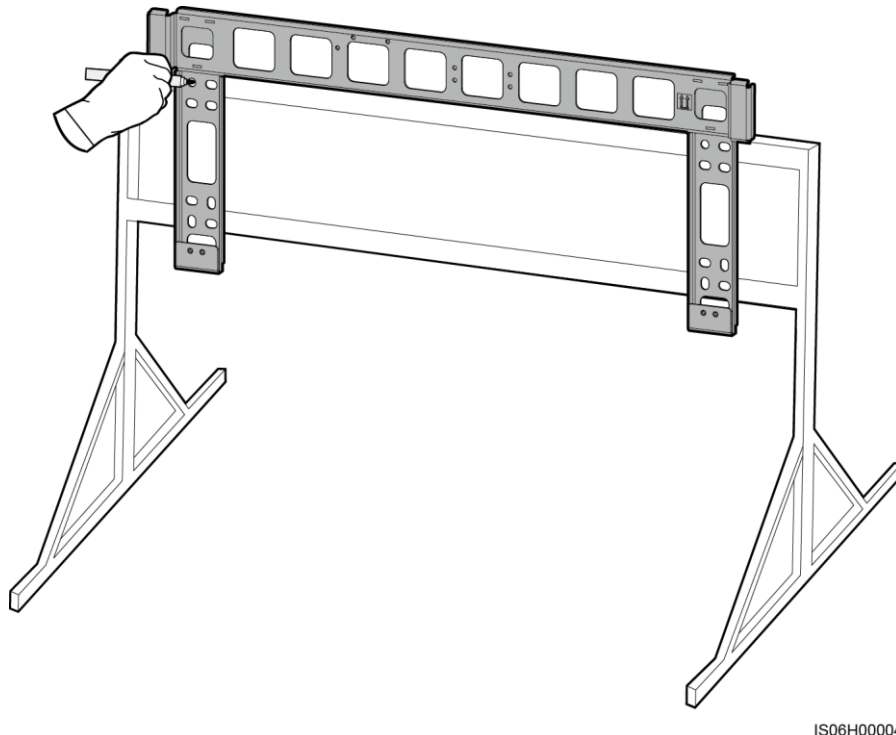


## 4.4.1 Support-mounted Installation

### Support-mounted Installation

- Step 1** Determine the positions for drilling holes using the mounting bracket. Level the positions of mounting holes using a bubble or digital level, and mark the positions with a marker.

**Figure 4-10** Determining hole positions



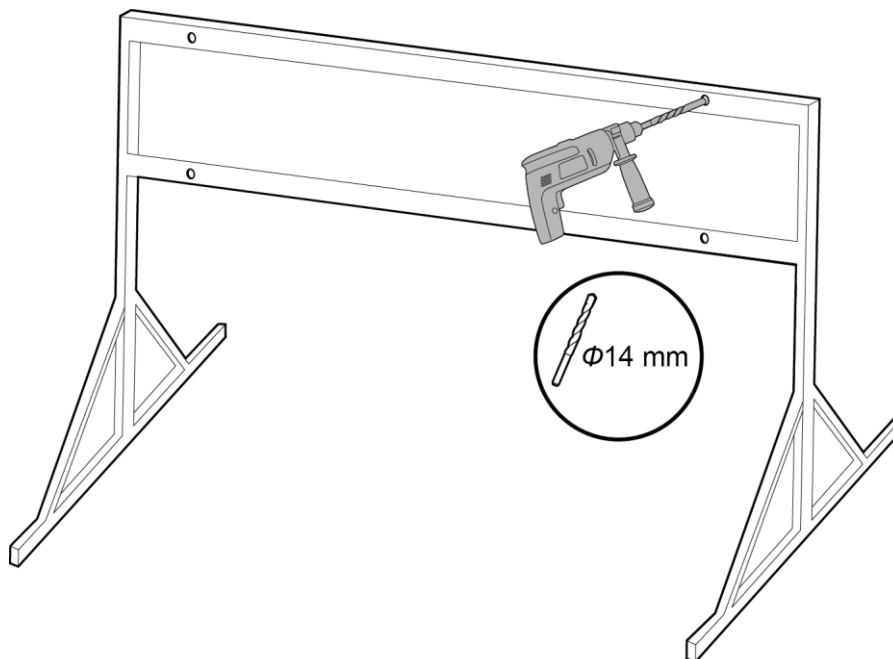
- Step 2** Drill holes using a hammer drill.



**NOTE**

You are advised to apply anti-rust paint on the hole positions for protection.

**Figure 4-11** Drilling a hole



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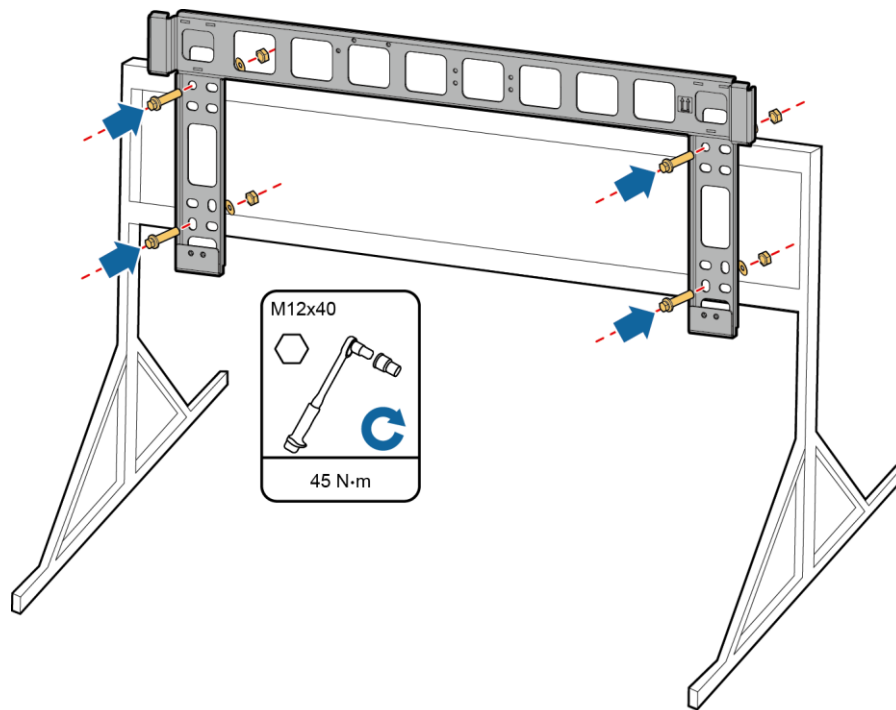
- Step 3** Align the mounting bracket holes with the drilled holes, insert bolt assemblies (flat washers, spring washers, and M12x40 bolts) into the holes through the mounting bracket, and secure them using the supplied stainless steel nuts and flat washers.



**NOTE**

M12x40 bolt assemblies are provided with the SUN2000. If the bolt length does not meet the installation requirements, prepare M12 bolt assemblies by yourself and use them together with the provided M12 nuts.

**Figure 4-12** Securing a mounting bracket



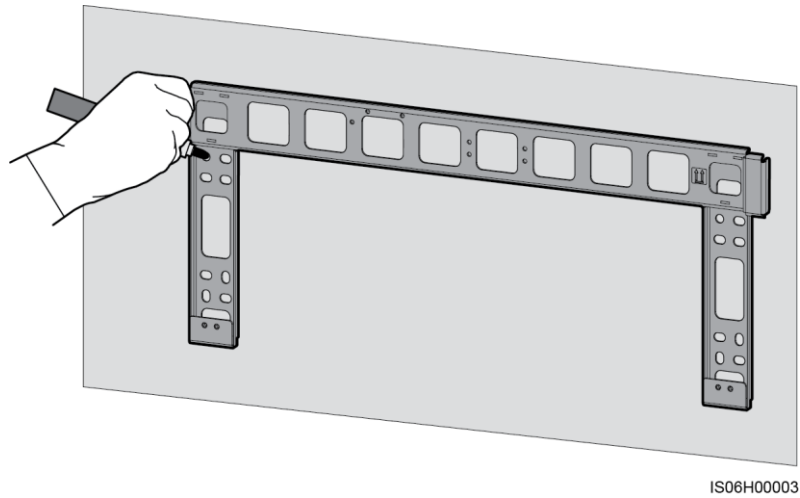
----End

## 4.4.2 Wall-mounted Installation

### Wall-mounted Installation

- Step 1** Determine the positions for drilling holes using the mounting bracket. Level the positions of mounting holes using a bubble or digital level, and mark the positions with a marker.

**Figure 4-13** Determining hole positions

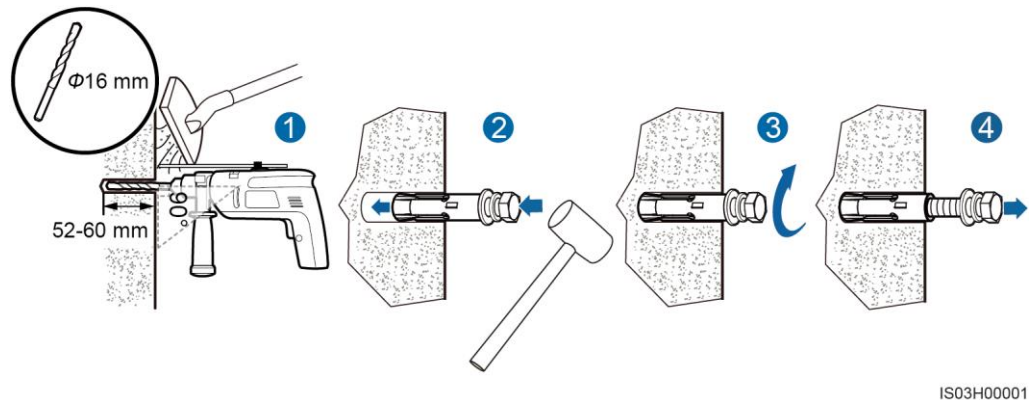


**Step 2** Drill holes using a hammer drill and install expansion bolts.

 **NOTE**

You need to prepare expansion bolts. M12x60 stainless steel expansion bolts are recommended.

**Figure 4-14** Drilling a hole and installing an expansion bolt



**WARNING**

Avoid drilling holes in the utility pipes and/or cables attached to back of the wall.



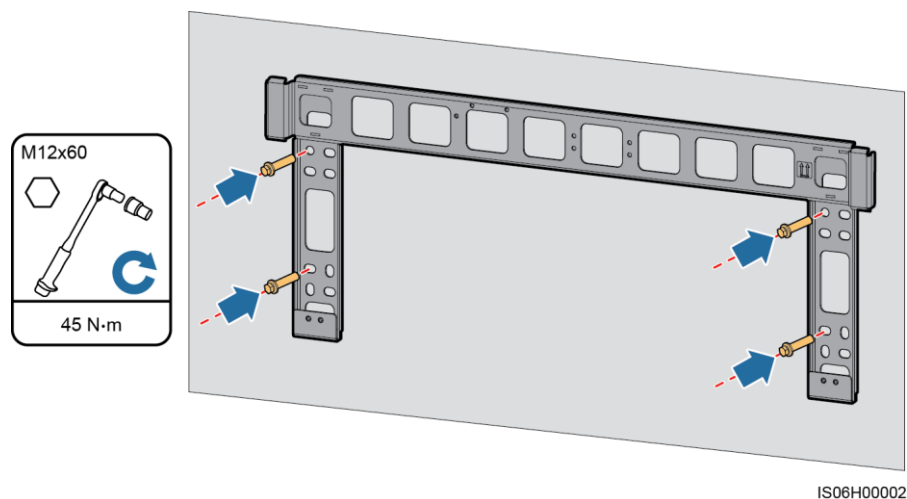


## NOTICE

- To prevent dust inhalation or contact with eyes, wear safety goggles and an anti-dust respirator when drilling holes.
- Clean up any dust in and around the holes using a vacuum cleaner and measure the distance between holes. If the holes are inaccurately positioned, drill a new set of holes.
- Level the head of the expansion sleeve with the concrete wall after removing the bolt, spring washer, and flat washer. Otherwise, the mounting bracket will not be securely installed on the concrete wall.

**Step 3** Align the mounting bracket holes with the drilled holes, insert expansion bolts into the holes through the mounting bracket, and then tighten the expansion bolts.

**Figure 4-15** Securing a mounting bracket



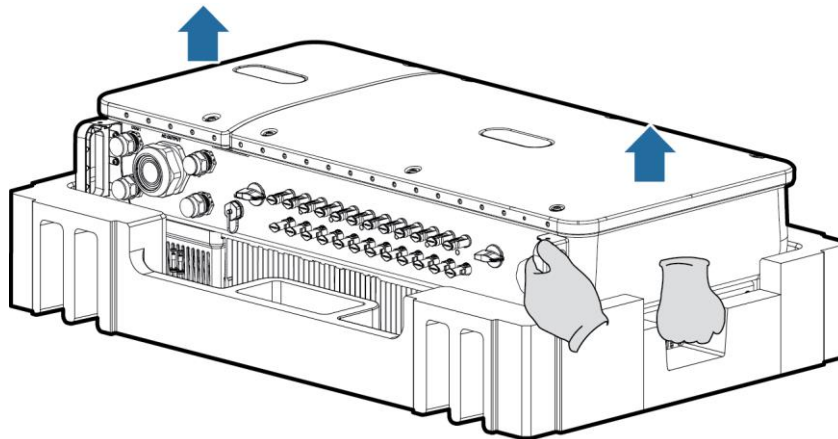
----End

## 4.5 Installing the SUN2000

### Installation Precautions

Before installing the SUN2000, take it out from the packing case and move it to the installation position.

**Figure 4-16** Taking out a SUN2000



IS08H00015



### CAUTION

To prevent device damage and personal injury, keep balance when moving the SUN2000 because it is heavy.



### NOTICE

- Move the SUN2000 with the help of other three persons or using an appropriate transportation tool.
- Do not use the ports and wiring terminals at the bottom to support any weight of the SUN2000.
- When you need to temporarily place the SUN2000 on the ground, use foam, paper, or other protection material to prevent damage to its enclosure.

## Procedure

- Step 1** If you can mount the SUN2000 onto the mounting bracket directly, go to [Step 3](#) and then [Step 5](#).
- Step 2** If you cannot mount the SUN2000 onto the mounting bracket directly, go to [Step 3](#) and then [Step 6](#).
- Step 3** Lift the SUN2000 and turn it upright.



### CAUTION

To prevent device damage and personal injury, keep balance when raising the SUN2000 because it is heavy.

**Step 4** Run a lifting sling through the lifting eyes of the SUN2000.

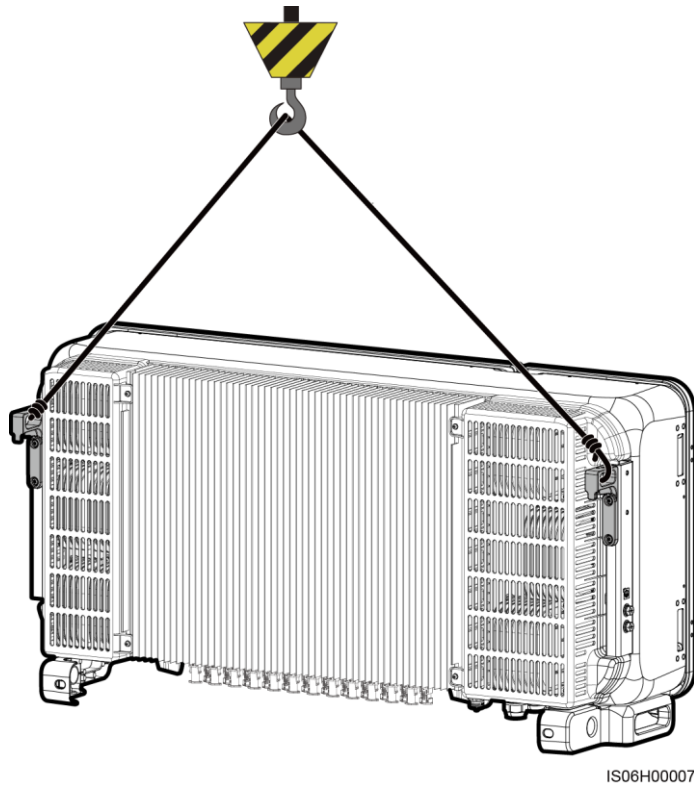


**CAUTION**

When lifting the SUN2000, keep balance to prevent the SUN2000 impacting with a wall or other objects.

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**Figure 4-17** Lifting a SUN2000

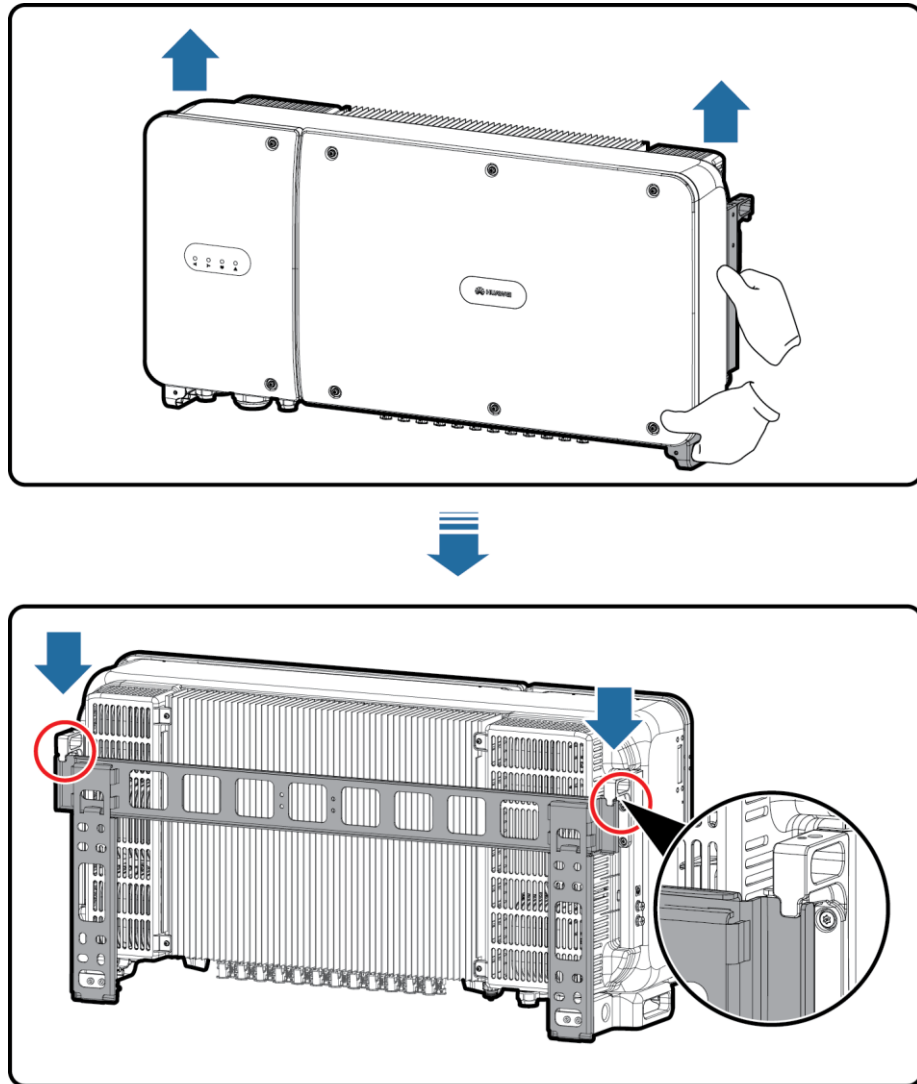


**NOTE**

The figure is for reference only.

**Step 5** Install the SUN2000 on the mounting bracket.

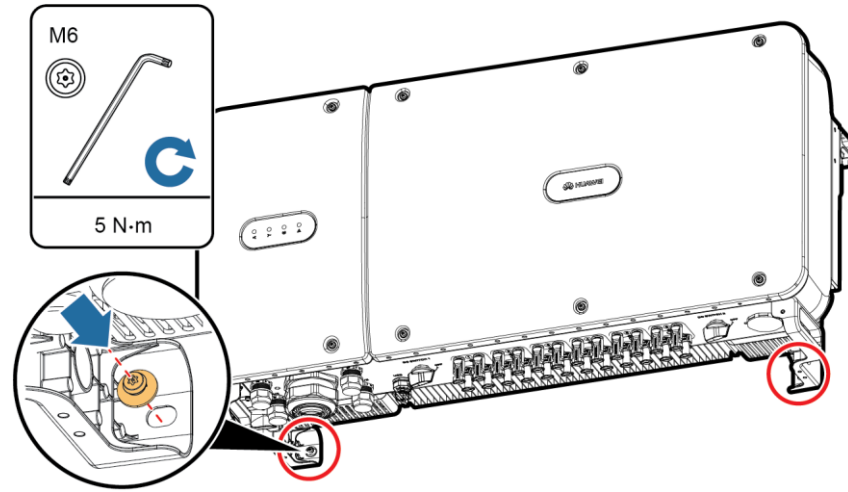
**Figure 4-18** Mounting the SUN2000 onto a mounting bracket



IS06H00008

**Step 6** Tighten the two antitheft screws using a security torx wrench.

**Figure 4-19** Tightening antitheft screws



IS08H00016

----End

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# 5 Electrical Connections

---

## 5.1 Precautions



### DANGER

Before connecting cables, ensure that the two DC switches on the SUN2000 are OFF. Otherwise, the high voltage of the SUN2000 may result in electric shocks.

---



### WARNING

- The equipment damage caused by incorrect cable connections is beyond the warranty scope.
  - Only certified electrician can perform electrical terminations.
  - Wear proper PPE at all time when terminating cables.
- 



### NOTE

The cable colors shown in the electrical connection diagrams provided in this chapter are for reference only. Select cables in accordance with local cable specifications (green-and-yellow cables are only used for grounding).

## 5.2 Crimping the OT Terminal

### Requirements for the OT Terminal

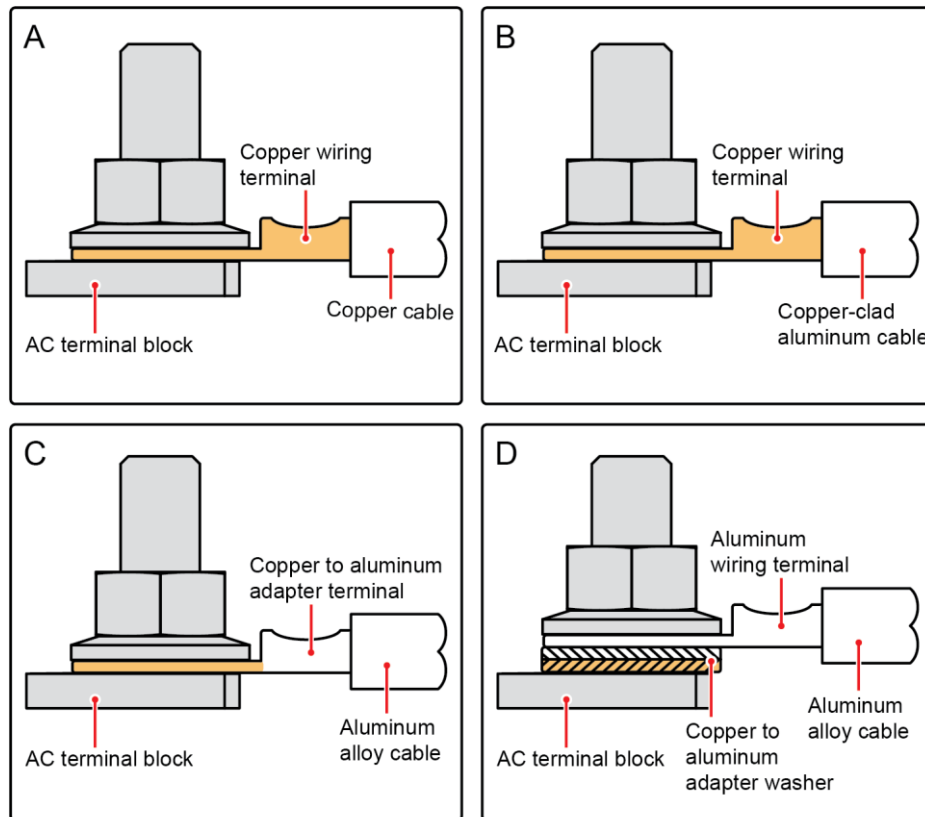
- If a copper cable is used, use a copper wiring terminal.
- If a copper-clad aluminum cable is used, use a copper wiring terminal.
- If an aluminum alloy cable is used, use a copper to aluminum adapter terminal or an aluminum wiring terminal with a copper to aluminum adapter washer.



## NOTICE

- Directly connecting an aluminum wiring terminal to the AC terminal block will cause electro-chemical corrosion and weaken the cable connection reliability.
- The copper to aluminum adapter terminal or an aluminum wiring terminal with a copper to aluminum adapter washer must comply with IEC61238-1.
- Do not mix up the aluminum and copper sides of the copper to aluminum adapter washer. Ensure that the aluminum side of the washer contacts the aluminum wiring terminal, and the copper side contacts the AC terminal block.

**Figure 5-1** Requirements for the OT terminal



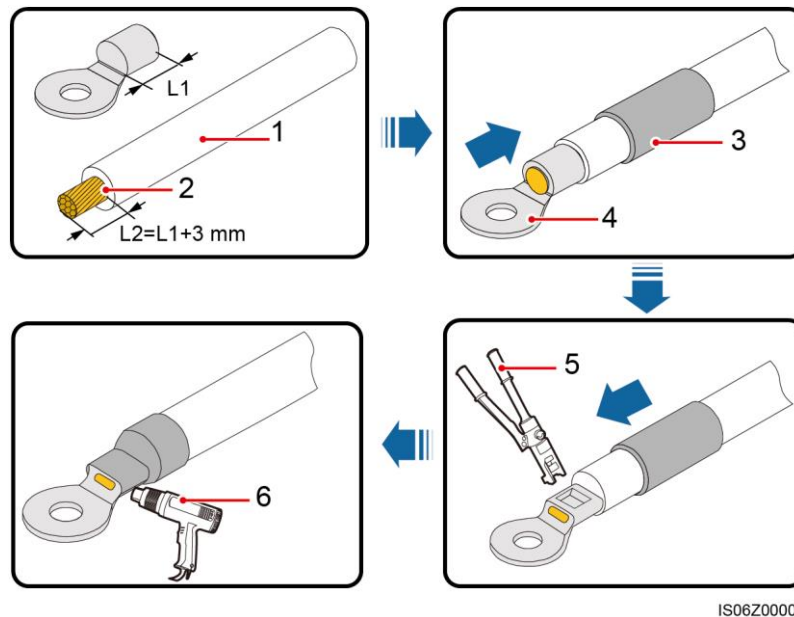
IS03H00062

## Crimping the OT terminal

 **NOTICE**

- Pay attention not to damage the core wire when stripping a cable.
- The cavity formed after the conductor crimp strip of the OT terminal is crimped must wrap the core wires completely. The core wires must contact the OT terminal closely.
- Wrap the wire crimping area with heat shrink tubing or PVC insulation tape. The following figure uses heat shrink tubing as an example.
- When using the heat gun, protect devices from being scorched.

**Figure 5-2** Crimping the OT Terminal



- |                 |                      |                        |
|-----------------|----------------------|------------------------|
| (1) Cable       | (2) Core wire        | (3) Heat shrink tubing |
| (4) OT terminal | (5) Hydraulic pliers | (6) Heat gun           |

## 5.3 Opening the Maintenance Compartment Door

### Precautions





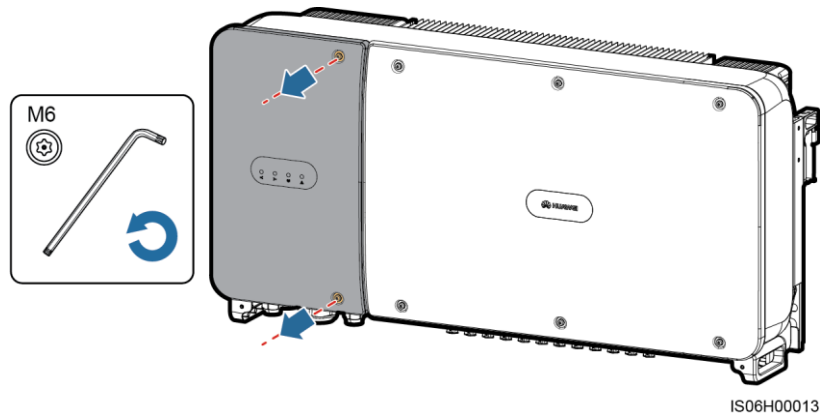
## CAUTION

- Never open the host panel cover of the SUN2000.
- Before opening the maintenance compartment door, ensure that neither of the AC and DC connections to the SUN2000 is connected.
- If you need to open the maintenance compartment door on rainy or snowy days, take protective measures to prevent rain and snow entering the maintenance compartment. If it is impossible to take protective measures, do not open the maintenance compartment door on rainy or snowy days.
- Do not leave extra hardware in the maintenance compartment.

## Procedure

**Step 1** Partially loosen the two screws on the maintenance compartment door.

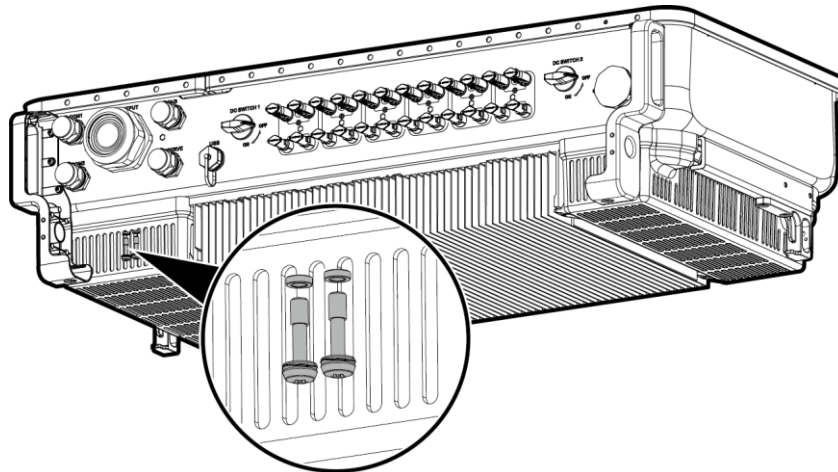
**Figure 5-3** Loosening screws



## NOTE

If the screws on the enclosure door are lost, obtain spare screws from the fitting bag bound to the inductor cover at the bottom of the enclosure.

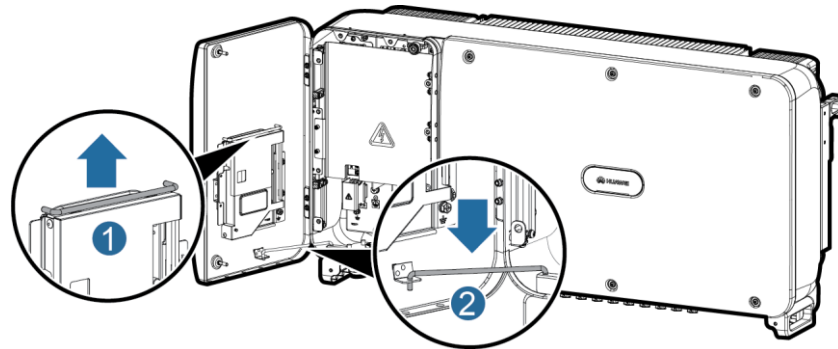
**Figure 5-4** Position for spare screws



IS08W00006

**Step 2** Open the maintenance compartment door and keep it open with the support bar.

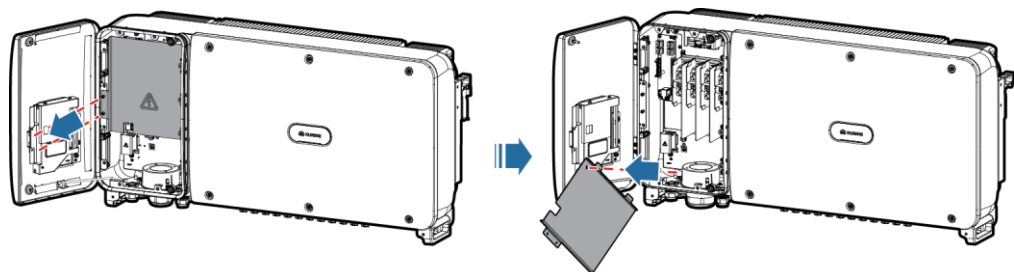
**Figure 5-5** Keeping the door open with a support bar



IS08H00017

**Step 3** Remove the cover and hang it on the hook of the door.

**Figure 5-6** Removing a cover



IS08H00018

----End

## 5.4 Installing the AC Output Power Cable

### Precautions

A three-phase AC switch needs to be configured outside the AC side of the SUN2000. To ensure that the SUN2000 can safely disconnect from the power grid under abnormal conditions, select an appropriate overcurrent protection device according to local power distribution regulations.



### WARNING

Do not connect loads between the SUN2000 and the AC switch.

---

The SUN2000 is integrated with a comprehensive residual current monitoring unit (RCMU) to distinguish fault current from residual current. Upon detecting that the residual current exceeds the threshold, the SUN2000 immediately disconnects from the power grid.



### NOTE

- If an AC switch that can detect residual current is installed outside the SUN2000-50KTL-M0, the residual current value to trigger the switch should be greater than 550 mA.
- If an AC switch that can detect residual current is installed outside the SUN2000-60KTL-M0, the residual current value to trigger the switch should be greater than 660 mA.
- If an AC switch that can detect residual current is installed outside the SUN2000-65KTL-M0, the residual current value to trigger the switch should be greater than 720 mA.

### Wiring Precautions

- The ground point on the enclosure is preferred to connect to the PE cable for the SUN2000.
- The ground point in the maintenance compartment is mainly used for connecting to the ground cable included in the multi-core AC power cable.
- There are two ground points on the enclosure and you only need either of them.
- It is recommended that the ground cable be connected to a nearby ground point. For a system with multiple SUN2000s connected in parallel, connect the ground points of all SUN2000s to ensure equipotential connections to ground cables.

### Cable Specifications

- If you connect a ground cable to the ground point on the chassis shell in a scenario with no neutral wire, you are advised to use a three-core (L1, L2, and L3) outdoor cable as the AC output power cable for the SUN2000-50KTL/60KTL-M0.
- If you connect a ground cable to the ground point in the maintenance compartment in a scenario with no neutral wire, you are advised to use a four-core (L1, L2, L3, and PE) outdoor cable as the AC output power cable for the SUN2000-50KTL/60KTL-M0.
- If you connect a ground cable to the ground point on the chassis shell in a scenario with a neutral wire, you are advised to use a four-core (L1, L2, L3, and N) outdoor cable as the AC output power cable for the SUN2000-50KTL/60KTL-M0.

- If you connect a ground cable to the ground point in the maintenance compartment in a scenario with a neutral wire, you are advised to use a five-core (L1, L2, L3, N, and PE) outdoor cable as the AC output power cable for the SUN2000-50KTL/60KTL-M0.
- If you connect a ground cable to the ground point on the chassis shell, you are advised to use a three-core (L1, L2, and L3) outdoor cable as the AC output power cable for the SUN2000-65KTL-M0.
- If you connect a ground cable to the ground point in the maintenance compartment, you are advised to use a four-core (L1, L2, L3, and PE) outdoor cable as the AC output power cable for the SUN2000-65KTL-M0.
- You need to prepare OT-M10 terminals that match the cables.

**Table 5-1** AC Power Cable Specifications

Cable Specifications		Copper-Core Cable	Copper-Clad Aluminum Cable or Aluminum Alloy Cable
Conductor cross-sectional area (mm <sup>2</sup> )	Range	35–120	70–120
	Recommended value	35	70

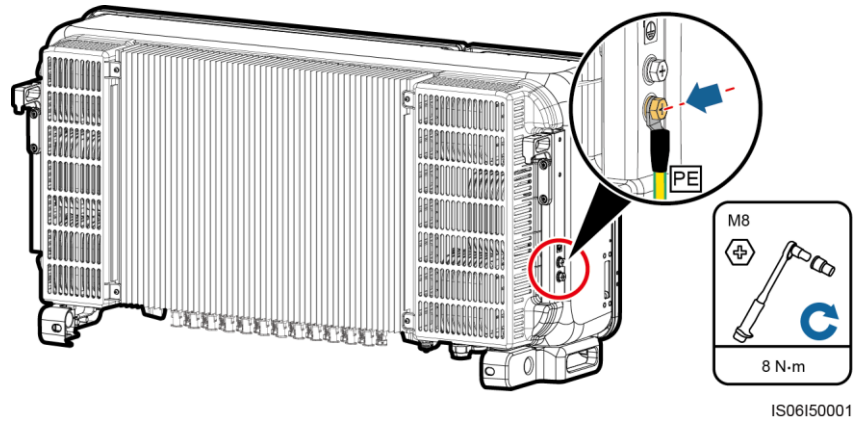
**Table 5-2** Ground cable specifications

Cross-Sectional Area S (mm <sup>2</sup> ) of the AC Power Cable Conductor	Cross-Sectional Area S <sub>P</sub> (mm <sup>2</sup> ) of the PE Cable Conductor
$16 < S \leq 35$	$S_P = 16$
$35 < S$	$S_P = S/2$
The values in this table are valid only if the PE cable and AC power cable use the same conductor material. If this is not so, the cross-sectional area of the PE cable conductor is to be determined in a manner which produces a conductance equivalent to that which results from the application of this table.	

## Installing the PE Cable

- Step 1** Crimp an OT terminal.
- Step 2** Secure the PE cable using the ground screw.

**Figure 5-7** Connecting a PE cable



**Step 3** (Optional) To enhance the corrosion resistance of a ground terminal, apply silica gel or paint around the terminal.

----End

## Installing the AC Output Power Cable

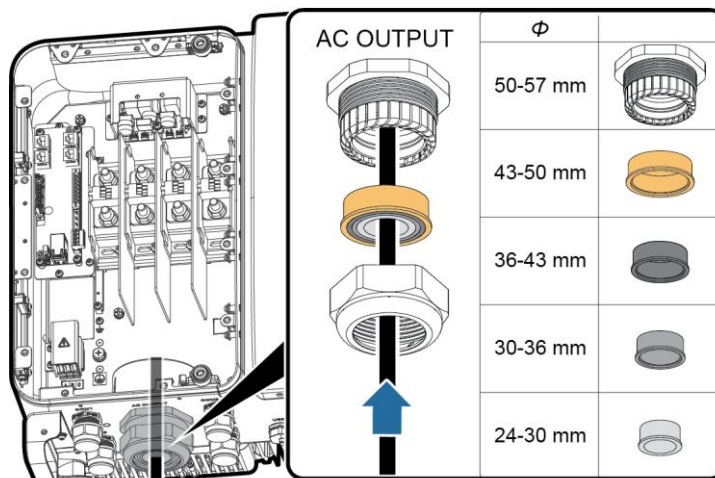
**Step 1** Remove the locking cap from the AC OUTPUT connector and then remove the plug.

**Step 2** Route the cable through the cable gland.

 **NOTICE**

1. Select appropriate rubber fittings based on the outer diameter of the AC power cable to ensure proper sealing.
2. To avoid damaging the rubber fitting, do not route a cable with a crimped OT terminal directly through the rubber fitting.
3. Adjusting a cable when the thread-lock sealing nut is tightened will shift the rubber fitting, which will affect the Ingress Protection Rating of the device.

**Figure 5-8** Routing a cable



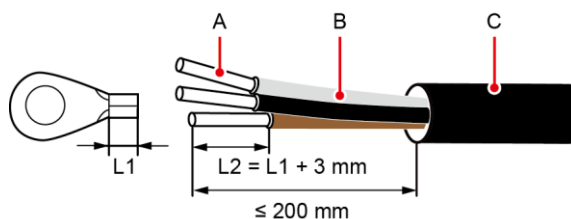
IS08H00020

**Step 3** Remove an appropriate length of the jacket and insulation layer from the AC output power cable using a wire stripper.

 **NOTICE**

Ensure that the jacket is in the maintenance compartment.

**Figure 5-9** Three-core cable (excluding the ground cable and neutral wire)



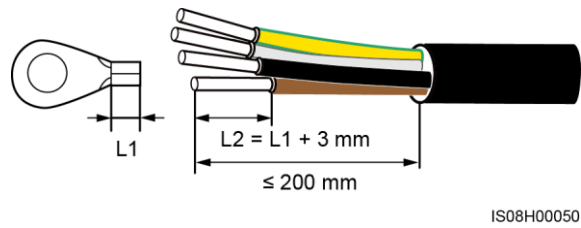
IS08H00049

(A) Core wire

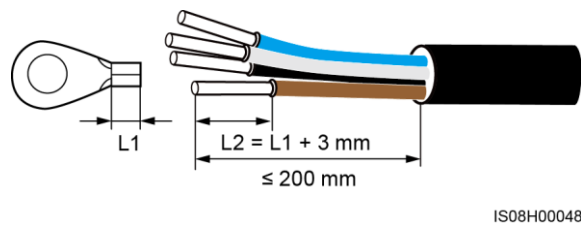
(B) Insulation layer

(C) Jacket

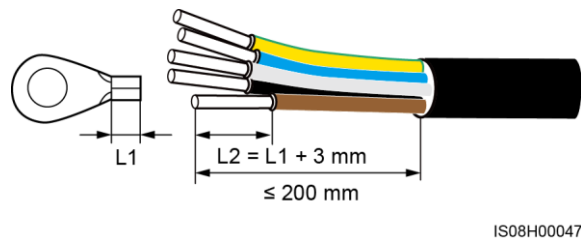
**Figure 5-10** Four-core cable (including the ground cable but excluding the neutral wire)



**Figure 5-11** Four-core cable (excluding the ground cable but including the neutral wire)



**Figure 5-12** Five-core cable (including the ground cable and neutral wire)



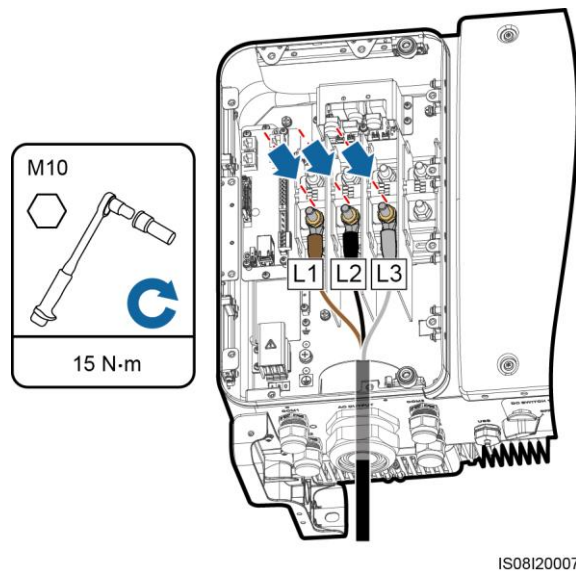
**Step 4** Crimp an OT terminal.

**Step 5** Land the AC output power cable in the terminal block, and tighten the nuts with a torque wrench that has an extension rod.

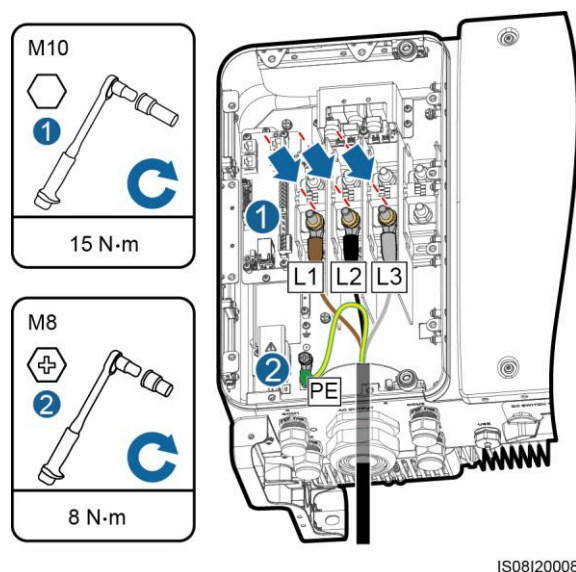
 **NOTICE**

- Ensure that AC terminations provide firm and solid electrical connections. Failing to do so may cause SUN2000 malfunction and damage to its terminal block, even starting thermal events. Any SUN2000 damaged due to weak termination will result in revocation of product warranty.
- If the AC output power cables are subject to a pulling force because the inverter is not installed stably, ensure that the last cable that bears the stress is the PE cable.

**Figure 5-13** SUN2000-50KTL/60KTL-M0 three-core cable connection (excluding the ground cable and neutral wire)

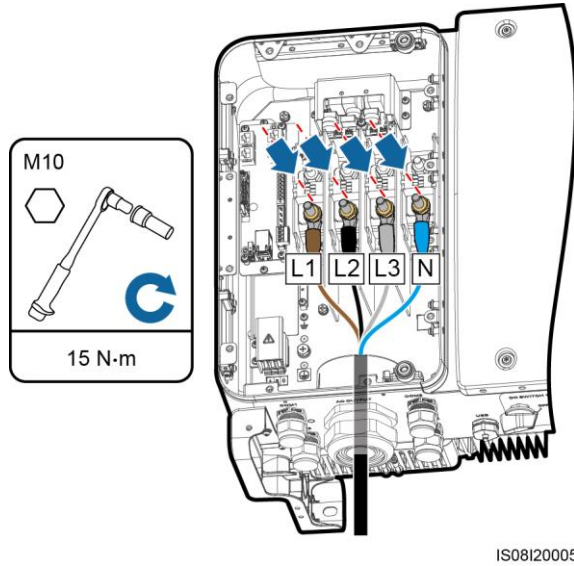


**Figure 5-14** SUN2000-50KTL/60KTL-M0 four-core cable connection (including the ground cable but excluding the neutral wire)

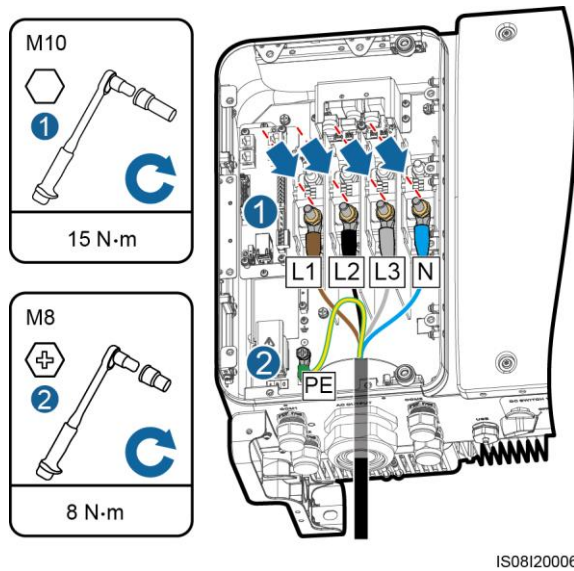




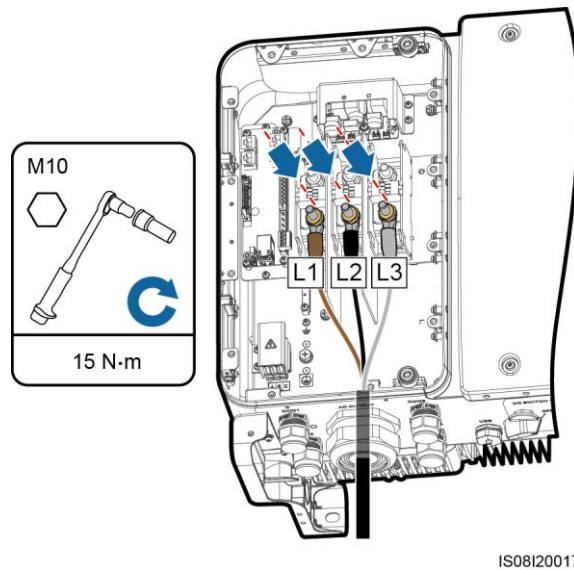
**Figure 5-15** SUN2000-50KTL/60KTL-M0 four-core cable connection (excluding the ground cable but including the neutral wire)



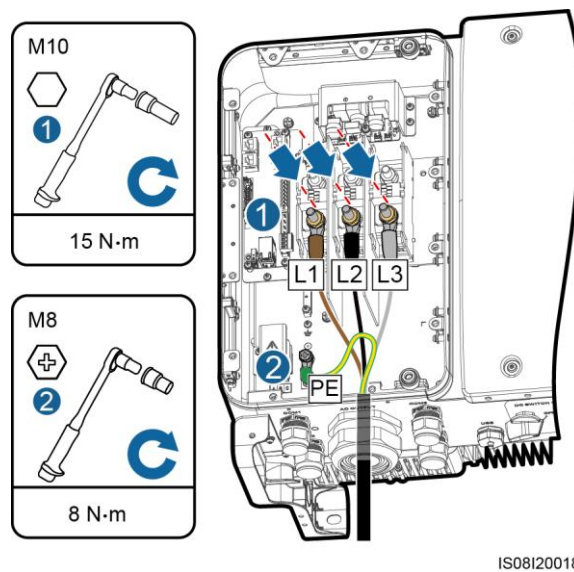
**Figure 5-16** SUN2000-50KTL/60KTL-M0 five-core cable connection (including the ground cable and neutral wire)



**Figure 5-17** SUN2000-65KTL-M0 three-core cable connection (excluding the ground cable)



**Figure 5-18** SUN2000-65KTL-M0 four-core cable connection (including the ground cable)



**NOTE**

The cable colors shown in figures are for reference only. Select an appropriate cable according to the local standards.

**Step 6** Tighten the cable gland.

**Step 7** Clear debris from the maintenance compartment.



### CAUTION

Ensure that there are no cable residues, scraps, or conductive dusts in the maintenance compartment.

----End

## 5.5 Connecting DC input power cables

### Precautions



### DANGER

- Before connecting the DC input power cable, ensure that the DC voltage is within the safe range (lower than 60 V DC) and that the two DC switches on the SUN2000 are OFF. Failing to do so may result in electric shocks.
- When the SUN2000 is grid-tied, it is not allowed to work on DC circuit, such as connecting or disconnecting a PV string or a PV module in a PV string. Failing to do so may cause electric shocks or arcing (which may further cause fire).



### WARNING

Ensure that the following conditions are met. Otherwise, the SUN2000 will be damaged, or even become a fire hazard.

- The open-circuit voltage of each PV string is always lower than or equal to 1100 V DC.
  - The positive and negative terminals of a PV string are connected to corresponding positive and negative DC input terminals of the SUN2000.
-

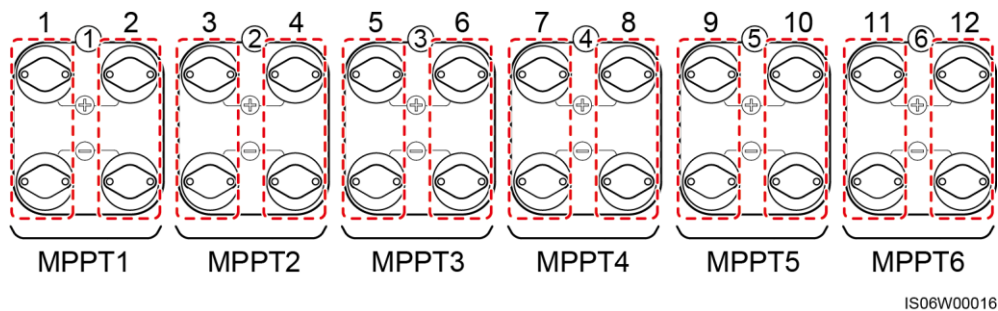
 **NOTICE**

- Ensure that the PV module output is well insulated to ground.
- The PV strings connecting to the same MPPT circuit should contain the same number of identical PV modules.
- During the installation of PV strings and SUN2000, the positive or negative terminals of PV strings may be short-circuited to ground if power cables are not properly installed or routed. In this case, an AC or DC short circuit may occur and damage the SUN2000. The caused equipment damage is beyond the warranty scope.

## Terminal Description

The SUN2000 provides 12 DC input terminals, among which terminals 1 to 6 are controlled by DC switch 1 and terminals 7 to 12 are controlled by DC switch 2.

**Figure 5-19** DC terminals



Select DC input terminals according to the following rules:

1. Evenly distribute DC input power cables on the DC input terminals controlled by the two DC switches.
2. Maximize the number of connected MPPT circuits.

## Cable Specifications

Cable Type	Conductor Cross-Sectional Area (mm <sup>2</sup> )	Cable Outer Diameter (mm)
PV cable that meets the 1100 V standard	8.0 (8 AWG)	6.05–8.56

 **NOTICE**

Cables with high rigidity, such as armored cables, are not recommended, because poor contact may be caused by the bending of the cables.

## Procedure

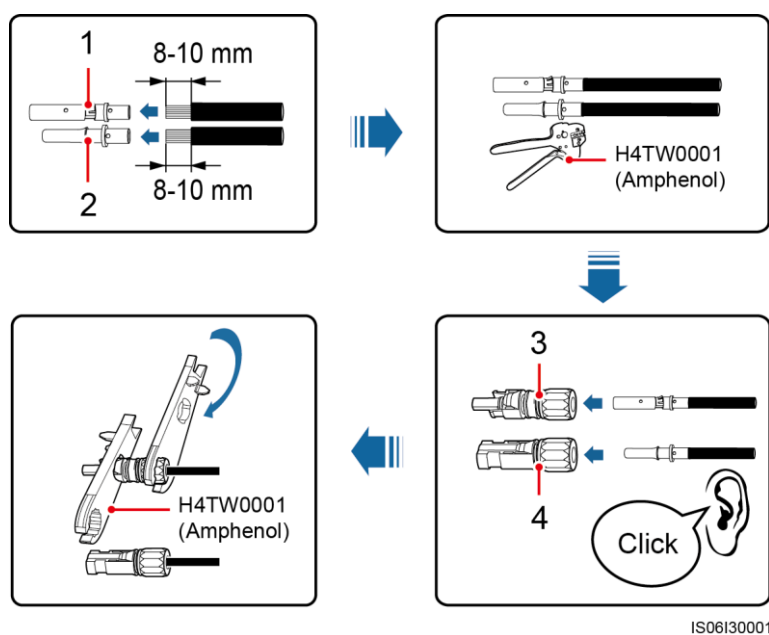
**Step 1** Prepare the positive and negative connectors.



### CAUTION

Use the Amphenol Helios H4 PV connectors provided with the SUN2000. If the terminals are lost or damaged, purchase the PV connectors of the same model. The device damaged caused by incompatible PV connectors is not covered under any warranty or service agreement.

**Figure 5-20** Preparing positive and negative connectors



(1) Positive metal terminal

(2) Negative metal terminal

(3) Positive connector

(4) Negative connector



### NOTICE

After the positive and negative metal terminals snap into place, pull the DC input power cables back to ensure that they are connected securely.

**Step 2** Use a multimeter to measure the DC voltage between the positive and negative of the PV string and confirm the string polarity.

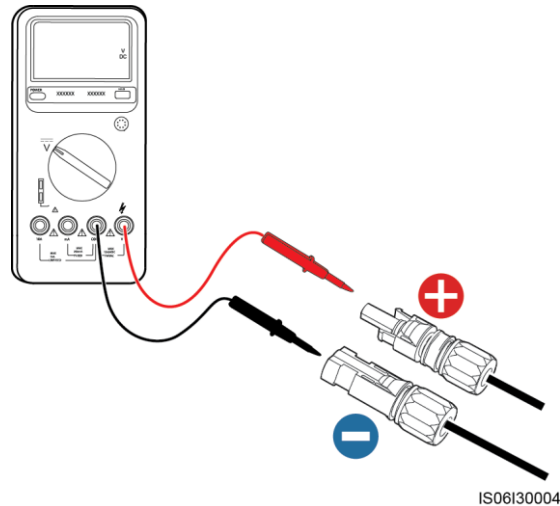
---

 **NOTICE**

The DC voltage measurement range of the multimeter must be at least 1100 V.

---

**Figure 5-21** Measuring voltage



---

 **NOTICE**

- If the voltage is a negative value, the PV string is of reversed polarity. Correct before connecting this string to the SUN2000.
  - If the voltage is greater than 1100 V, too many PV modules are configured to the same string. Remove some PV modules.
- 

**Step 3** Pull out the blue dustproof plugs from the ends of the DC input connectors.

---

 **WARNING**

Before performing [Step 4](#), ensure that the two DC switches are OFF.

---

**Step 4** Insert the positive and negative connectors into the corresponding positive and negative DC input terminals of the SUN2000 until they snap into place.

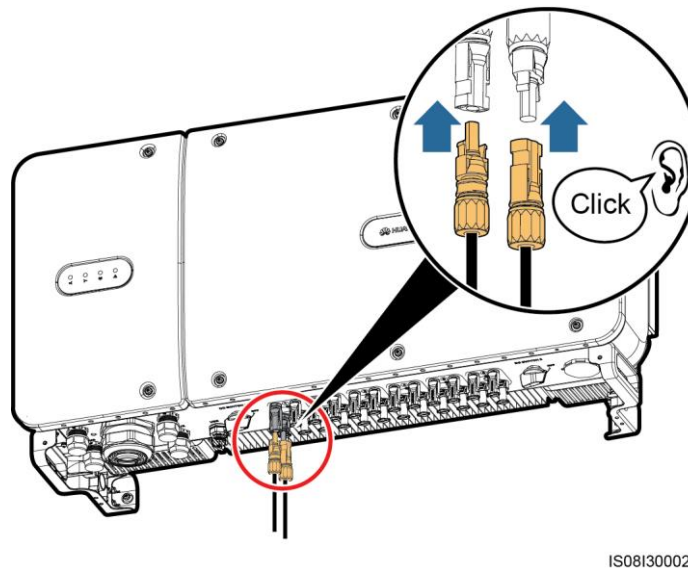
---

 **NOTICE**

After the positive and negative connectors snap into place, pull test to the DC input power cable is recommended.

---

**Figure 5-22** Connecting DC input power cables



## NOTICE

If polarity of the DC input power cable is reversed and the DC switch is ON, do not turn off the DC switch immediately or unplug positive and negative connectors. The device may be damaged if you do not follow the instruction. The caused equipment damage is beyond the warranty scope. Wait until the solar irradiance declines and the PV string current reduces to below 0.5 A, and then turn off the two DC switches and remove the positive and negative connectors. Correct the string polarity before reconnecting the string to the SUN2000.

----End

## 5.6 Installing the Communications Cable

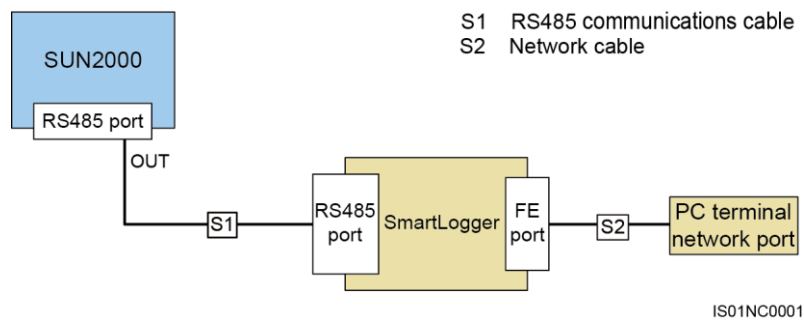
### 5.6.1 Communication Mode Description

#### RS485 Communication

The SUN2000 can connect to the SmartLogger over RS485 and to a PC through the SmartLogger to establish communication. You can use the SUN2000 app, SmartLogger, embedded WebUI, or the network management software (such as the NetEco) on the PC to query information about the SUN2000, such as energy yields, alarms, and running status.

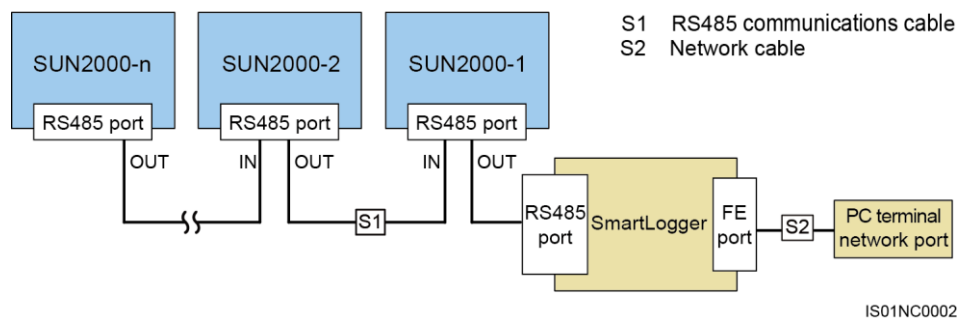
- [Figure 5-23](#) shows the communication mode for a single SUN2000.

**Figure 5-23** Communication mode for a single SUN2000



- **Figure 5-24** shows the communication mode for multiple SUN2000s. If multiple SUN2000s are used, connect all the SUN2000s in daisy chain mode over an RS485 communications cable.

**Figure 5-24** Communication mode for multiple SUN2000s



**NOTE**

- The RS485 communication distance between the SUN2000 at the end of the daisy chain and the SmartLogger cannot exceed 1000 meters.
- If multiple SUN2000s need to communicate with one another and are connected to a PC over the SmartLogger2000, a maximum of six daisy chains can be configured.
- To ensure the system response speed, it is recommended that the number of devices on each daisy chain be less than 30.

## PLC Communication

The PLC communication board loads communication signals onto power cables for transmission. For details about how to install the PLC module, see the *PLC CCO01A User Manual* or *SmartLogger2000 User Manual*.

**NOTE**

The built-in PLC module in the SUN2000 does not need to be connected with additional cables.

## Selecting a Communication Mode

The RS485 and PLC communication modes are mutually exclusive.



- If the PLC communication mode is selected, do not connect the RS485 communications cable. In addition, you need to set **PLC Communication** to **Enable** on the SUN2000 app.
- If the RS485 communication mode is selected, do not connect the PLC CCO module to the AC power cable or connect the AC power cable for the SmartLogger2000. In addition, you are advised to set **PLC Communication** to **Disable** on the SUN2000 app.



## NOTICE

**PLC Communication** is set to **Enable** by default.

---

## 5.6.2 Installing the RS485 Communications Cable

### Selecting an Installation Mode

An RS485 communications cable can be connected in two ways:

- Terminal block connection  
Recommended: DJYP2VP2-22 2x2x1 PC cable or communications cable with a conductor cross-sectional area of 1 mm<sup>2</sup> and a cable outer diameter of 14–18 mm.
- RJ45 network port connection  
Recommended: CAT 5E outdoor shielded network cable with an outer diameter less than 9 mm and internal resistance no greater than 1.5 ohms/10 m, with a shielded RJ45 connector.



#### NOTE

Select only one installation mode in practice. Terminal block connection is recommended.



## NOTICE

When laying out communications cables, separate them from power cables to avoid strong signal interference sources.

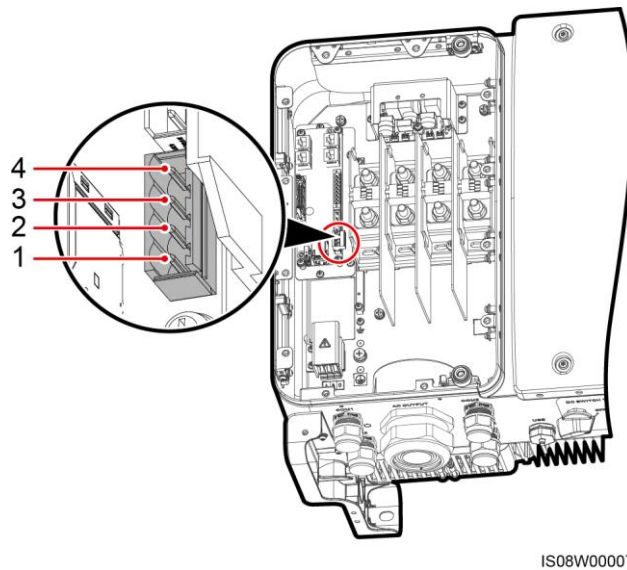
---

### 5.6.2.1 Terminal Block Connection

#### Terminal Block Port Definitions

[Figure 5-25](#) shows an RS485 terminal block.

**Figure 5-25** Terminal block



IS08W00007

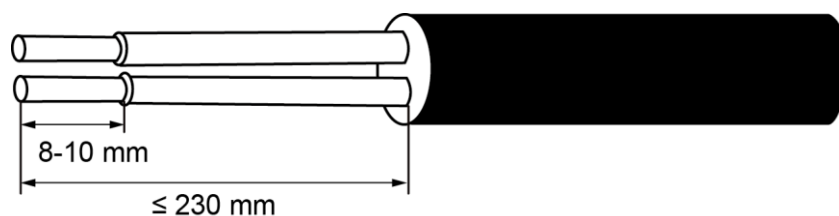
**Table 5-3** Port definitions of the RS485 terminal block

No.	Port Definition	Description
1	RS485A IN	RS485A, differential signal+
2	RS485A OUT	RS485A, differential signal+
3	RS485B IN	RS485B, differential signal-
4	RS485B OUT	RS485B, differential signal-

## Connecting Cables to the Terminal Block

**Step 1** Remove an appropriate length of the jacket and core wire insulation layer from the communications cable using a wire stripper.

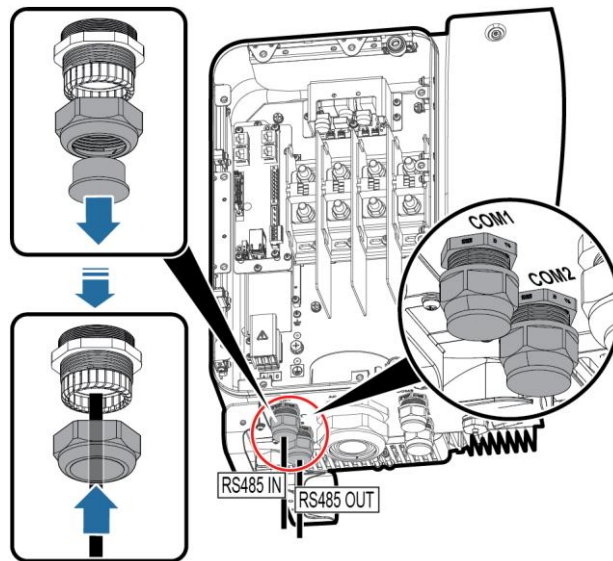
**Figure 5-26** Stripping an RS485 communications cable



IS06H00037

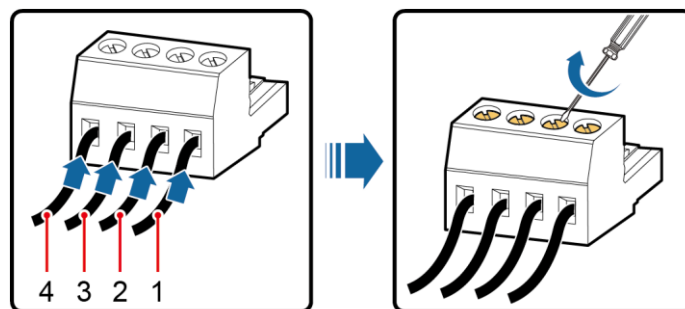
**Step 2** Route the communications cable through the cable gland.

**Figure 5-27** Routing a cable



**Step 3** Remove the cable terminal base from the terminal block, and connect the communications cable to the terminal base.

**Figure 5-28** Connecting cables to a terminal base



(1) RS485A IN

(2) RS485A OUT

(3) RS485B IN

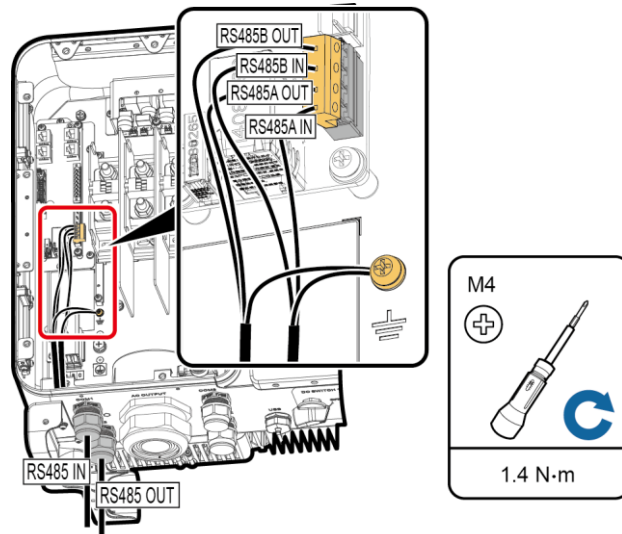
(4) RS485B OUT

**Step 4** Land the cables in the terminal block, and bond the shield layer to the ground point.

**NOTE**

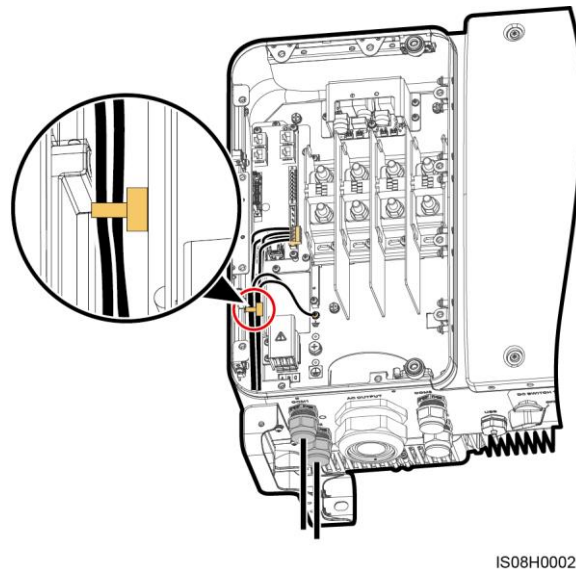
When connecting the shielded cable, crimp the OT terminal if required.

**Figure 5-29** Connecting communications cables



**Step 5** Bundle communications cables after connecting them.

**Figure 5-30** Bundling communications cables



**Step 6** Tighten the cable gland and seal the waterproof connector.

----End

## 5.6.2.2 Connecting Cables to the RJ45 Network Port

### RJ45 Connector Pin Definitions

Figure 5-31 shows an RJ45 connector.

**Figure 5-31** RJ45 connector

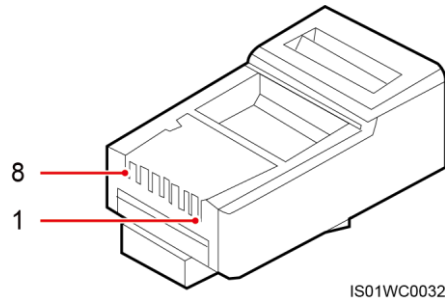


Table 5-4 lists the RJ45 connector pin definitions.

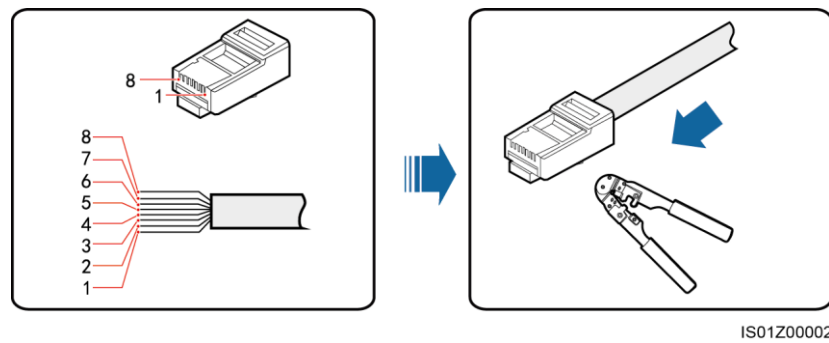
**Table 5-4** RJ45 connector pin definitions

Pin	Color	Function
1	White-and-orange	RS485A, differential signal+
2	Orange	RS485B, differential signal-
3	White-and-green	N/A
4	Blue	RS485A, differential signal+
5	White-and-blue	RS485B, differential signal-
6	Green	N/A
7	White-and-brown	N/A
8	Brown	N/A

## Connecting Cables to the RJ45 Network Port

**Step 1** Prepare an RJ45 connector.

**Figure 5-32** Preparing an RJ45 connector

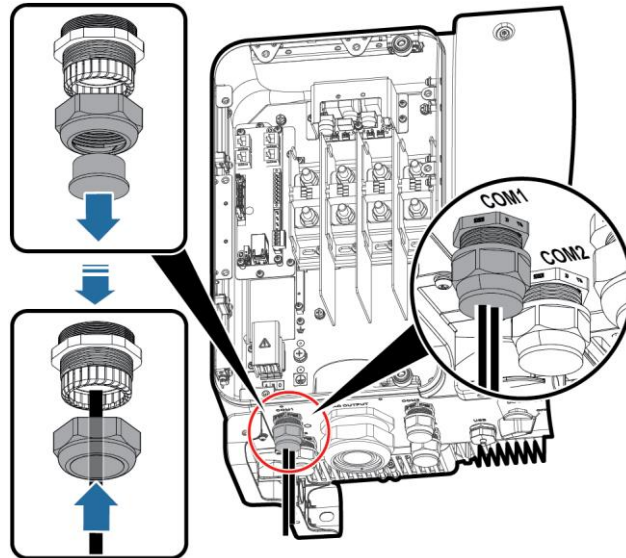


- (1) White-and-orange      (2) Orange      (3) White-and-green      (4) Blue

- (5) White-and-blue      (6) Green      (7) White-and-brown      (8) Brown

**Step 2** Route the communications cable through the cable gland.

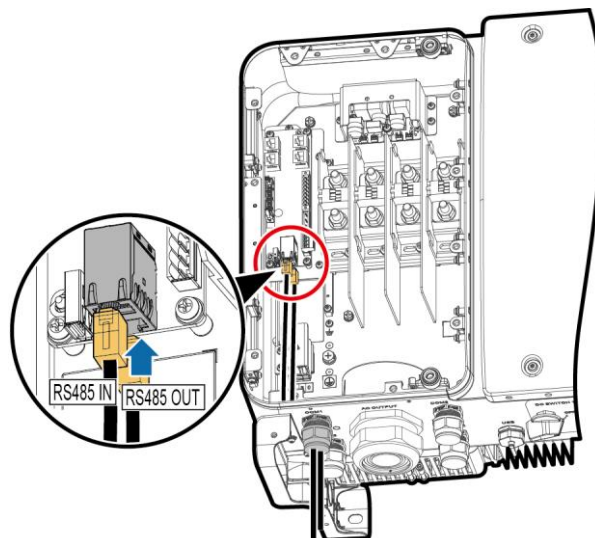
**Figure 5-33** Routing a cable



IS08H00023

**Step 3** Insert the RJ45 connector into the RJ45 network port in the SUN2000 maintenance compartment.

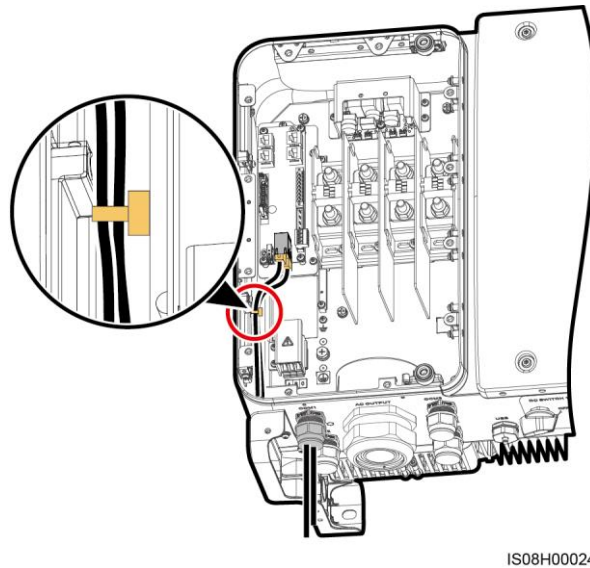
**Figure 5-34** Connecting communications cables



IS08I40004

**Step 4** Bundle communications cables after connecting them.

**Figure 5-35** Bundling communications cables



**Step 5** Tighten the cable gland and seal the waterproof connector.

----End

### 5.6.3 (Optional) Installing the Solar Tracker Power Cable

#### Precautions



#### NOTICE

1. A switch-disconnector-fuse or fuse-switch-disconnector with a voltage of no less than 500 V, current of 16 A, and protection type of gM needs to be installed between the SUN2000 and the tracker controller for protection.
  2. The cable between the wiring terminal on the power cable and the switch-disconnector-fuse or fuse-switch-disconnector should be less than or equal to 2.5 meters.
- 

#### Cable Specifications

Recommended: dual-layer three-core outdoor copper cable with a conductor cross-sectional area of 10 mm<sup>2</sup>.



#### WARNING

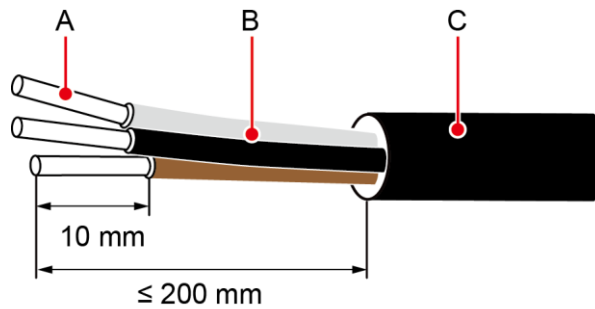
Do not place flammable materials around the cable.

---

## Procedure

- Step 1** Remove an appropriate length of the jacket and insulation layer from the tracking power cable using a wire stripper. (Ensure that the jacket is in the maintenance compartment.)

**Figure 5-36** Stripping a cable



IS06H00056

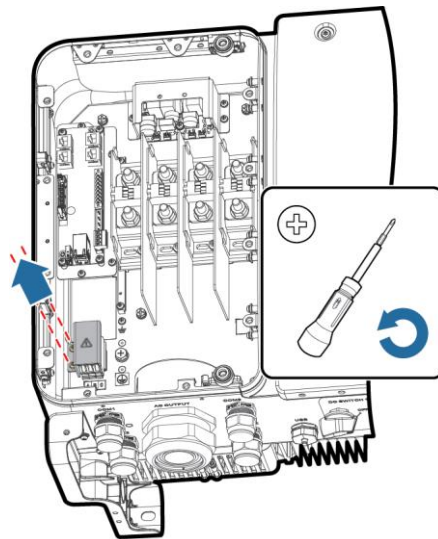
(A) Core wire

(B) Insulation layer

(C) Jacket

- Step 2** Remove the shielding cover from wiring terminals.

**Figure 5-37** Removing a shielding cover

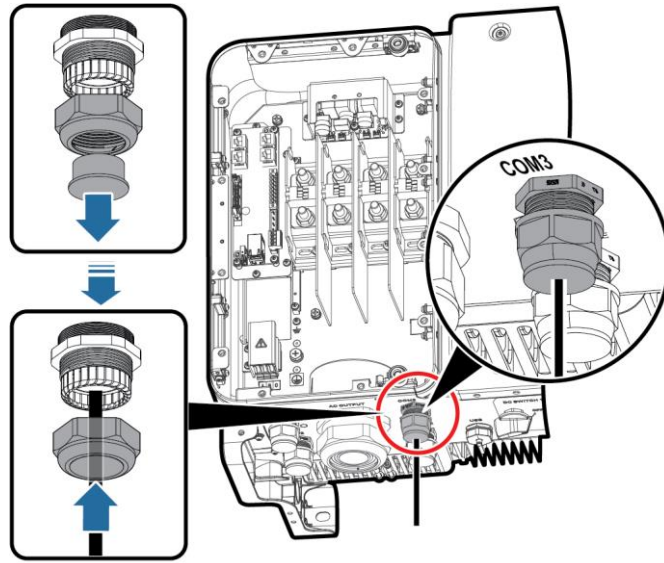


IS08H00025

- Step 3** Route the cable through the cable gland.



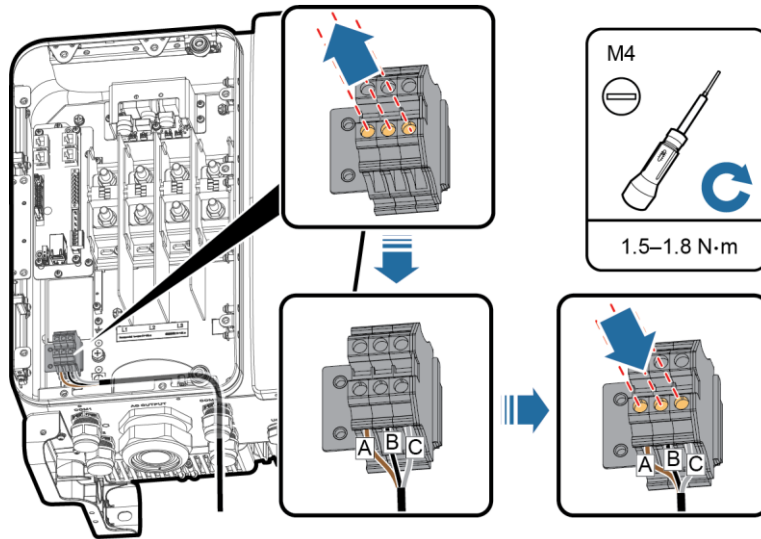
**Figure 5-38** Routing a cable



IS08H00027

**Step 4** Connect the solar tracker power cable.

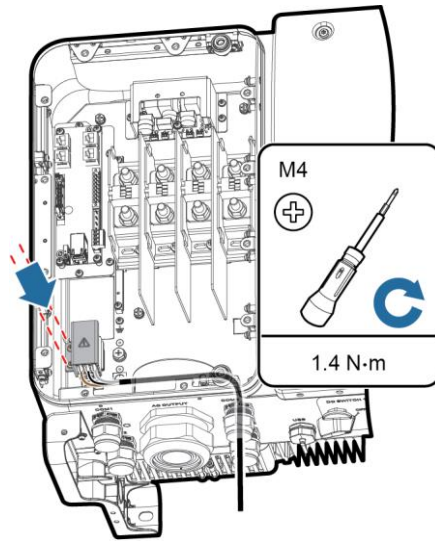
**Figure 5-39** Connecting a solar tracker power cable



IS08I20009

**Step 5** Install the shielding cover on wiring terminals.

**Figure 5-40** Installing a shielding cover



IS08H00026

**Step 6** Tighten the cable gland and seal the waterproof connector.

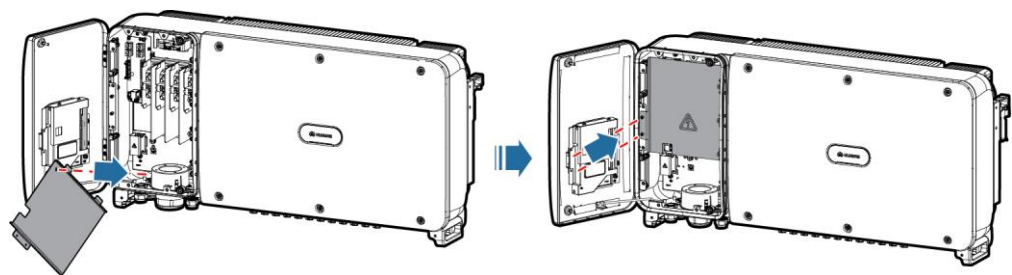
----End

## 5.7 Closing the Maintenance Compartment Door

### Procedure

**Step 1** Install the AC terminal cover.

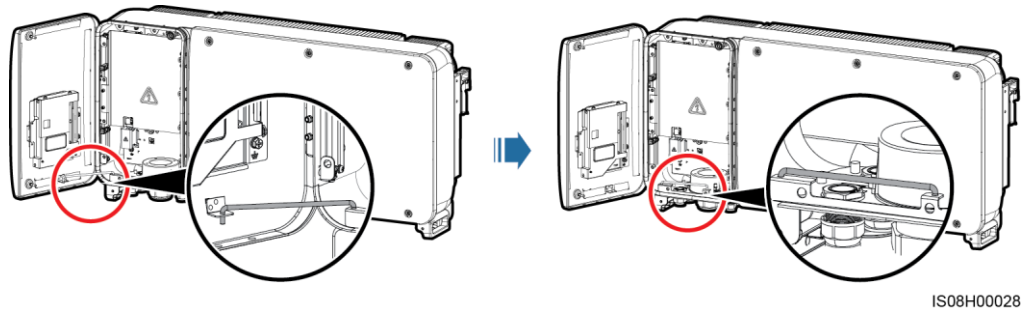
**Figure 5-41** Installing a cover



IS08H00019

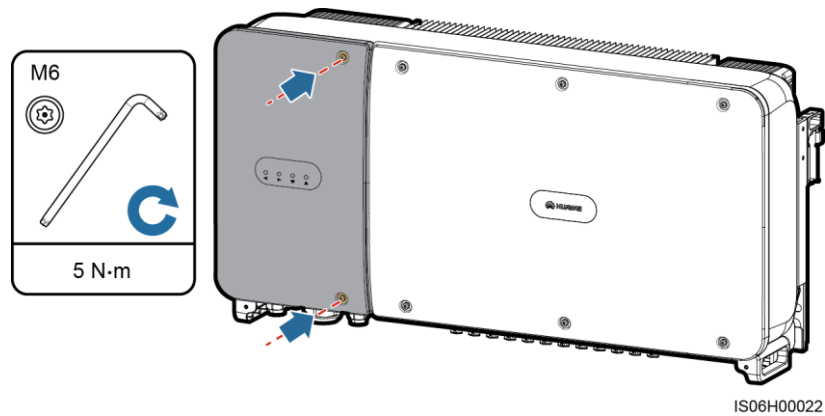
**Step 2** Retrieve the support bar.

**Figure 5-42** Retrieving a support bar



**Step 3** Close the maintenance compartment door and tighten the two screws on the door.

**Figure 5-43** Tightening screws



**----End**

# 6 Commissioning

---

## 6.1 Checking Before Power-On

1. Check that the SUN2000 is installed correctly and securely.
2. Check that the DC switch and downstream AC output switch are OFF.
3. Check that all ground cables are connected correctly and securely.
4. Check that all AC output power cables are connected correctly and securely, without open circuits or short circuits.
5. Check that all DC input power cables are connected correctly and securely, without open circuits or short circuits.
6. Check that the communications cable is connected correctly and securely.
7. Check that all used cable glands at the bottom of the enclosure are sealed, and that the thread-lock sealing nut is tightened.
8. Check that the AC terminal cover is reinstalled.
9. Check that the maintenance compartment interior is clean and tidy, without foreign matter.
10. Check that the maintenance compartment door is closed and the door screws are tightened.
11. Check that unused DC input terminals are sealed.
12. Check that unused USB ports are plugged with watertight caps.
13. Check that unused cable glands are plugged and the thread-lock sealing nuts are tightened.

## 6.2 Powering On the SUN2000

### Precautions



## NOTICE

Before turning on the AC switch between the SUN2000 and the power grid, use a multimeter to check that the AC voltage is within the specified range.

## Procedure

**Step 1** Turn on the AC switch between the SUN2000 and the power grid.



## NOTICE

If you perform [Step 2](#) before [Step 1](#), the SUN2000 reports a fault about abnormal shutdown. You can start the SUN2000 only after the fault is automatically rectified.

**Step 2** Turn on the DC switch at the bottom of the SUN2000.

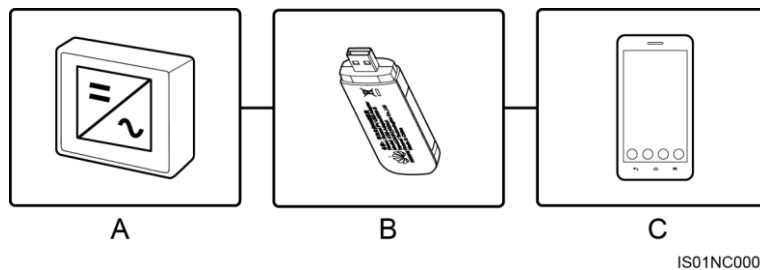
**Step 3** Connect the SUN2000 to the mobile phone that runs SUN2000 app through a Bluetooth module or USB data cable.



## NOTICE

- Mobile phone operating system: Android 4.0 or later, iOS 7.0 or later. When the iOS is used, the app supports only Bluetooth connection.
- The screenshots in this document correspond to SUN2000 app 2.2.00.

**Figure 6-1** Bluetooth module connection



(A) SUN2000

(B) Bluetooth module

(C) Mobile phone

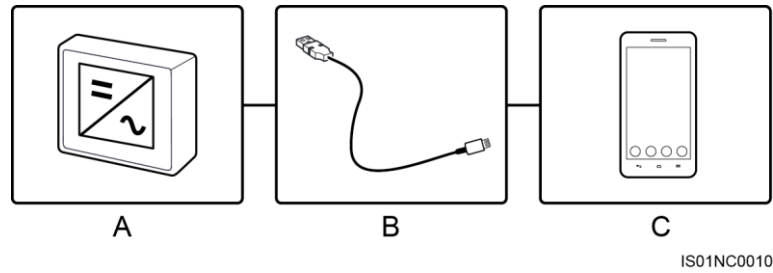


## NOTE

Purchase the Bluetooth module bundled with the SUN2000. A Bluetooth module purchased from any other source may not support communication between the SUN2000 and the app.

- The Android system supports the Bluetooth module USB-Adapter2000-B and BF4030.
- The iOS system supports the Bluetooth module USB-Adapter2000-B.

**Figure 6-2** Data cable connection



(A) SUN2000

(B) USB data cable

(C) Mobile phone

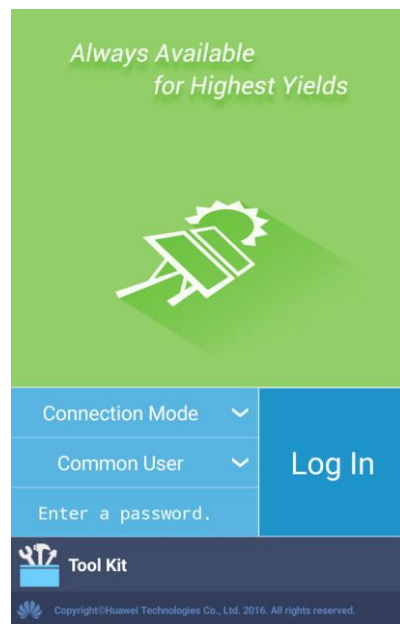


**NOTE**

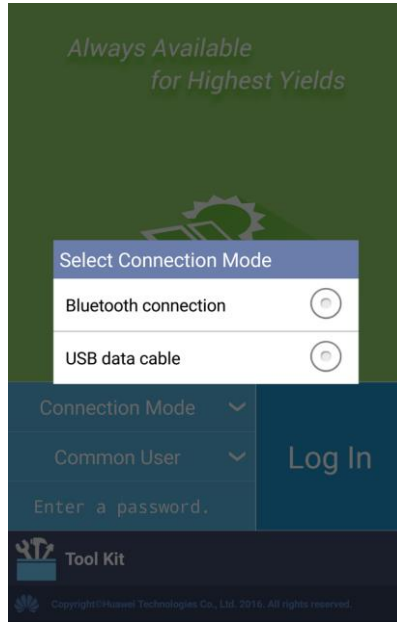
Use the USB data cable provided with the mobile phone.

- The port type of the USB data cable connected to the SUN2000 is USB 2.0.
- If the mobile phone provides a USB Type-C port, prepare a USB Type C to USB 2.0 adapter cable.

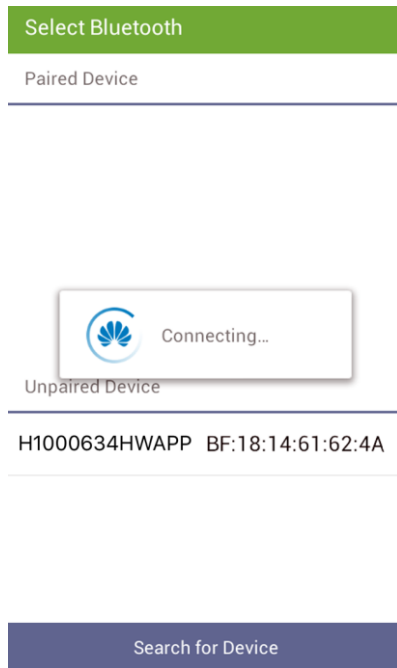
**Figure 6-3** Login screen



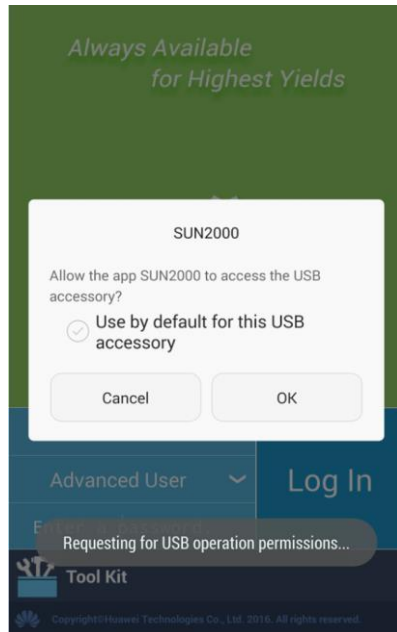
**Figure 6-4** Selecting a connection mode



**Figure 6-5** Bluetooth connection



**Figure 6-6** Data cable connection

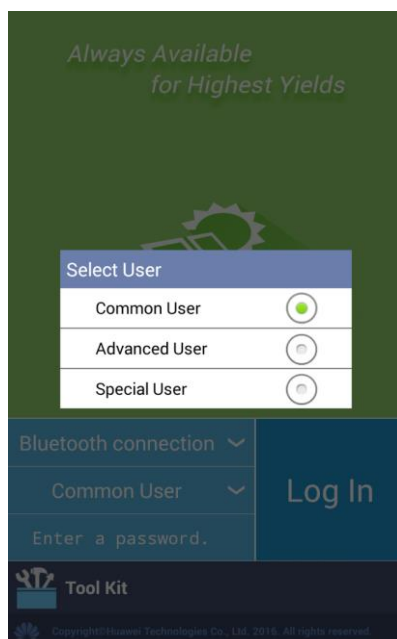


 **NOTE**

After you select **Use by default for this USB accessory**, the message that asks you whether the SUN2000 app is allowed to access the USB will not appear if you reconnect the app without disconnecting the USB data cable.

- Step 4** Tap the user name area on the SUN2000 app to switch between **Common User**, **Advanced User**, and **Special User**.

**Figure 6-7** Switching between users





 **NOTE**

- The login password is the same as that for the SUN2000 connected to the app and is used only for the SUN2000 to connect to the app.
- The initial passwords for **Common User**, **Advanced User**, and **Special User** are all **00000a**. Use the initial password upon first login. To ensure account security, change the password immediately after login.
- During login, if five consecutive invalid password attempts are made (the interval between two consecutive attempts is less than 2 minutes), the account will be locked for 10 minutes. The password should consist of 6 characters.

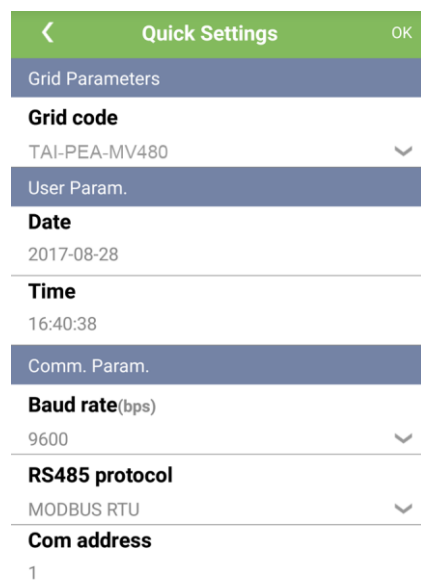
**Step 5** Enter the password and tap **Log In**.

**Step 6** After successful login, the **Quick Settings** screen or main menu screen is displayed.

 **NOTE**

- If you log in to the SUN2000 app after the device connects to the app for the first time or factory defaults are restored, the **Quick Settings** screen will be displayed, on which you can set basic parameters. After the settings take effect, you can enter the main menu screen and modify the parameters on the **Settings** screen. By default, the SUN2000 can export power to the power grid and you do not have to set parameters.
- You are advised to log in to the **Quick Settings** screen as **Advanced User** for parameter settings.

**Figure 6-8** Quick Settings screen (advanced user)

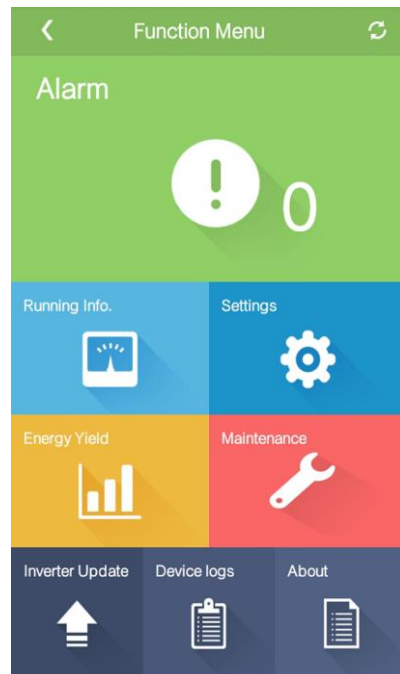


 **NOTE**

- Set the grid code that applies to the country or region where the PV plant is located and the SUN2000 model.
- Set user parameters based on the current date and time.
- Set **Baud rate**, **RS485 protocol**, and **Com address** based on site requirements. **Baud rate** can be set to **4800**, **9600**, or **19200**. **RS485 protocol** can be set to **MODBUS RTU**, and **Com address** can be set to any value in the range of 1 to 247.

- When multiple SUN2000s communicate with the SmartLogger over RS485, the RS485 addresses for all the SUN2000s on each RS485 route must be within the address range set on the SmartLogger and cannot be duplicate. Otherwise, the communication will fail. In addition, the baud rates of all the SUN2000s on each RS485 route must be consistent with the SmartLogger baud rate.

**Figure 6-9** Main menu screen



----End

## 6.3 Powering Off the System

### Precautions



#### **WARNING**

- If two SUN2000s share the same AC switch on the AC side, power off the two SUN2000s.
- After the SUN2000 powers off, the remaining electricity and heat may still cause electric shocks and body burns. Therefore, put on personal protective equipment (PPE) and begin servicing the SUN2000 fifteen minutes after power-off.

### Procedure

**Step 1** Run a shutdown command on the SUN2000 app, SmartLogger, or NMS.

For details, see the *SUN2000 App User Manual*, *SmartLogger2000 User Manual*, or *iManager NetEco 1000S User Manual*.

**Step 2** Turn off the AC switch between the SUN2000 and the power grid.

**Step 3** Turn off both DC switches.

**----End**

# 7 Man-Machine Interactions

## 7.1 Operations with a USB Flash Drive

USB flash drives of SanDisk, Netac, and Kingston are recommended. Other brands may be incompatible.

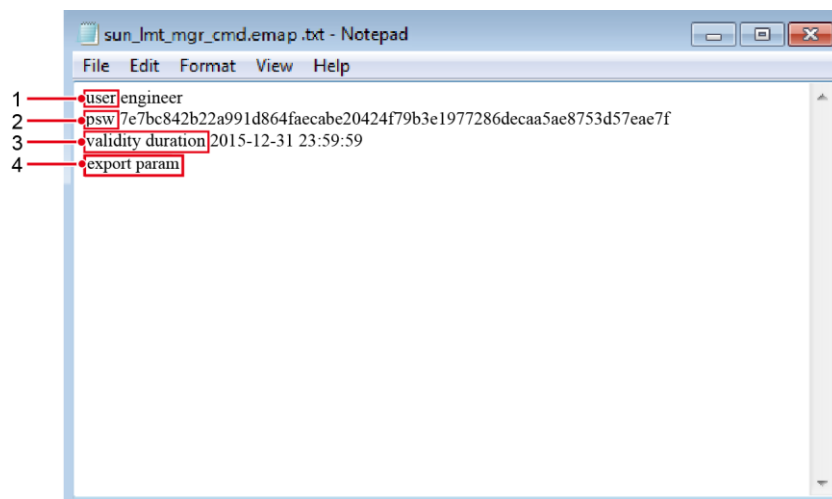
### 7.1.1 Exporting Configurations

#### Procedure

- Step 1** On the SUN2000 APP, tap **Inverter Command Settings** to generate a boot script file. For details, see the *SUN2000 APP User Manual*.
- Step 2** Import the boot script file to a PC.

(Optional) The boot script file can be opened as a .txt file, as shown in [Figure 7-1](#).

**Figure 7-1** Boot script file



No.	Meaning	Remarks
1	User name	• Advanced user: engineer

No.	Meaning	Remarks
		<ul style="list-style-type: none"> <li>Special user: admin</li> </ul>
2	Ciphertext	The ciphertext varies depending on the login password of the SUN2000 APP.
3	Script validity period	The script validity period varies depending on the script export time.
4	Command	Different command settings can produce different commands. <ul style="list-style-type: none"> <li>Configuration export command: <b>export param.</b></li> <li>Configuration import command: <b>import param.</b></li> <li>Data export command: <b>export log.</b></li> <li>Upgrade command: <b>upgrade.</b></li> </ul>

**Step 3** Import the boot script file to the root directory of a USB flash drive.

**Step 4** Connect the USB flash drive to the USB port. The system automatically identifies the USB flash drive and executes all commands specified in the boot script file. View the LED indicator to determine the operating status.



## NOTICE

Verify that the ciphertext in the boot script file matches the login password of the SUN2000 APP. If they do not match and you insert the USB flash drive for five consecutive times, the user account will be locked for 10 minutes.

**Table 7-1** LED indicator description

LED Indicator	Status	Meaning
	Green off	There is no operation with a USB flash drive.
	Blinking green at long intervals (on for 1s and then off for 1s)	There is an operation with a USB flash drive.
	Blinking green at short intervals (on for 0.125s and then off for 0.125s)	An operation with a USB flash drive has failed.
	Steady green	An operation with a USB flash drive is successful.

**Step 5** Insert the USB flash drive into a computer and check the exported data.



## NOTE

When the configuration export is complete, the boot script file and exported file are in the root directory of the USB flash drive.

----End

## 7.1.2 Importing Configurations

### Prerequisites

A complete configuration file has been exported.

### Procedure

- Step 1** On the SUN2000 APP, tap **Inverter Command Settings** to generate a boot script file. For details, see the *SUN2000 APP User Manual*.
- Step 2** Import the boot script file to a PC.
- Step 3** Replace the exported boot script file in the root directory of the USB flash drive with the imported one.



#### NOTICE

Replace the boot script file only and keep the exported files.

---

- Step 4** Connect the USB flash drive to the USB port. The system automatically identifies the USB flash drive and executes all commands specified in the boot script file. View the LED indicator to determine the operating status.



#### NOTICE

Verify that the ciphertext in the boot script file matches the login password of the SUN2000 APP. If they do not match and you insert the USB flash drive for five consecutive times, the user account will be locked for 10 minutes.

---

**Table 7-2** LED indicator description

LED Indicator	Status	Meaning
	Green off	There is no operation with a USB flash drive.
	Blinking green at long intervals (on for 1s and then off for 1s)	There is an operation with a USB flash drive.
	Blinking green at short intervals (on for 0.125s and then off for 0.125s)	An operation with a USB flash drive has failed.
	Steady green	An operation with a USB flash drive is successful.

----End

## 7.1.3 Exporting Data

### Procedure

- Step 1** On the SUN2000 APP, tap **Inverter Command Settings** to generate a boot script file. For details, see the *SUN2000 APP User Manual*.
- Step 2** Import the boot script file to the root directory of a USB flash drive.
- Step 3** Connect the USB flash drive to the USB port. The system automatically identifies the USB flash drive and executes all commands specified in the boot script file. View the LED indicator to determine the operating status.



### NOTICE

Verify that the ciphertext in the boot script file matches the login password of the SUN2000 APP. If they do not match and you insert the USB flash drive for five consecutive times, the user account will be locked for 10 minutes.

---

**Table 7-3** LED indicator description

LED Indicator	Status	Meaning
	Green off	There is no operation with a USB flash drive.
	Blinking green at long intervals (on for 1s and then off for 1s)	There is an operation with a USB flash drive.
	Blinking green at short intervals (on for 0.125s and then off for 0.125s)	An operation with a USB flash drive has failed.
	Steady green	An operation with a USB flash drive is successful.

- Step 4** Insert the USB flash drive into a PC and check the exported data.



### NOTE

After the data is exported, the boot script file and exported file are in the root directory of the USB flash drive.

----End

## 7.1.4 Upgrading

### Context

**Upgrade delay** is mainly used in the upgrade scenarios where the PV power supply is disconnected at night due to no sunlight or unstable at dawn or dusk due to poor sunlight.

After the SUN2000 upgrade starts, if **Upgrade delay** is set to **Enable**, the upgrade package is loaded first. After the PV power supply recovers and the activation conditions are met, the SUN2000 automatically activates the upgrade.



#### NOTE

**Upgrade delay** is set to **Enable** by default, which means that the upgrade can take place at day or night.

After enabling **Upgrade delay**, start the SUN2000 upgrade over a USB flash drive, SmartLogger, or NMS. The SUN2000 upgrade process contains the following two stages:

1. The monitoring component caches and loads the upgrade package.
2. Upgrade package activation starts when the following conditions are met.

**Table 7-4** Conditions for starting delayed activation

Upgrade Method	Activation Start Condition
Local upgrade over a USB flash drive	<ul style="list-style-type: none"><li>• The CAN communication is normal.</li><li>• The PV power supply is normal.</li></ul>
Local upgrade of the SUN2000 APP	The activation starts when either of the preceding two conditions is met.
Remote upgrade over the SmartLogger	<ul style="list-style-type: none"><li>• The PV input voltage is greater than 500 V.</li><li>• The output power is greater than 1 kW.</li></ul>
Remote upgrade over the NMS	The activation starts when either of the preceding two conditions is met.



#### NOTE

When upgrading the SUN2000 remotely, do not perform local operations for the SUN2000.

### Procedure

**Step 1** Log in to <http://support.huawei.com/carrier/> and browse or search for **SUN2000** on the **Product Support** tab page. Download the required upgrade package (for example, SUN2000 V300R001C00SPCXXX) from the **Software** tab page.

**Step 2** Decompress the upgrade package.

After obtaining the upgrade package **SUN2000V300R001C00SPCXXX\_package.zip**, decompress it and ensure that the extracted files include:

- config.txt
- config\_arm9.txt
- sun\_lmt\_mgr\_cmd.emap (This is a boot script file.)
- SUN2000.bin
- SUN2000\_CPLD.bin



- SUN2000\_FE.bin
- SUN2000\_Master\_Release.bin
- SUN2000\_Slave\_Release.bin
- update.sh
- vercfg.xml



## NOTICE

- When the login password of the SUN2000 APP is the initial password (**00000a**), there is no need to perform [Step 3–Step 5](#).
- When the login password of the SUN2000 APP is not the initial password, perform [Step 3–Step 7](#).

- 
- Step 3** On the SUN2000 APP, tap **Inverter Command Settings** to generate a boot script file. For details, see the *SUN2000 APP User Manual*.
- Step 4** Import the boot script file to a PC.
- Step 5** Replace the boot script file in the upgrade package with the one generated by the SUN2000 APP.
- Step 6** Copy the extracted files to the root directory of the USB flash drive.
- Step 7** Connect the USB flash drive to the USB port. The system automatically identifies the USB flash drive and executes all commands specified in the boot script file. View the LED indicator to determine the operating status.



## NOTICE

Verify that the ciphertext in the boot script file matches the login password of the SUN2000 APP. If they do not match and you insert the USB flash drive for five consecutive times, the user account will be locked for 10 minutes.

**Table 7-5** LED indicator description

LED Indicator	Status	Meaning
	Green off	There is no operation with a USB flash drive.
	Blinking green at long intervals (on for 1s and then off for 1s)	There is an operation with a USB flash drive.
	Blinking green at short intervals (on for 0.125s and then off for 0.125s)	An operation with a USB flash drive has failed.
	Steady green	An operation with a USB flash drive is successful.

**Step 8** (Optional) The system automatically restarts when the upgrade is completed. All LED indicators turn off during the restart. After the restart, the green indicator is blinking at long intervals (on for 1s and then off for 1s) for 1 minute until it becomes steady on, which indicates that the upgrade is successful.



**NOTE**

The SUN2000 can also be upgraded through the **Inverter Update** in the SUN2000 app. For details, see the *SUN2000 APP User Manual*.

----**End**

## 7.2 Operations with the SUN2000 App

For operations with the SUN2000 APP, see the *SUN2000 APP User Manual*.

# 8 Maintenance

## 8.1 Routine Maintenance

To ensure that the SUN2000 can operate properly for a long term, you are advised to perform routine maintenance on it as described in this chapter.



### CAUTION

- Before cleaning the system and maintaining the cable connections and grounding reliability, power off the system (see [6.3 Powering Off the System](#) for details) and ensure that the two DC switches on the SUN2000 are OFF.
- If you need to open the maintenance compartment door on rainy or snowy days, take protective measures to prevent rain and snow entering the maintenance compartment. If it is impossible to take protective measures, do not open the maintenance compartment door on rainy or snowy days.

**Table 8-1** Maintenance checklist

Item	Check Method	Maintenance Frequency
System cleanliness	Periodically check that the heat sinks are free from obstacles or dust.	Once every six to twelve months
System running status	<ul style="list-style-type: none"><li>• Check that the SUN2000 is not damaged or deformed.</li><li>• Check that the running sound of the SUN2000 is normal.</li><li>• When the SUN2000 is running, check that all SUN2000 parameters are correctly set.</li></ul>	Once every six months
Electrical connections	<ul style="list-style-type: none"><li>• Check that cables are securely connected.</li><li>• Check that cables are intact, in particular, the parts touching the</li></ul>	The first inspection is six months after the initial commissioning. From then on, the interval can

Item	Check Method	Maintenance Frequency
	metallic surface are not scratched. <ul style="list-style-type: none"> <li>Check that the unused COM, USB, and RESERVE ports are covered by watertight caps.</li> </ul>	be six or twelve months.
Grounding reliability	Check that ground cables are securely connected.	The first inspection is six months after the initial commissioning. From then on, the interval can be six or twelve months.

## 8.2 Troubleshooting

Alarm severities are defined as follows:

- Major: The SUN2000 enters Shutdown mode and stops exporting power to the power grid due to a fault.
- Minor: Some components are faulty but the SUN2000 can still export power to the power grid.
- Warning: The SUN2000 output power decreases due to external factors.

**Table 8-2** Common alarms and troubleshooting measures

Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
2001	High string input voltage	Major	The PV array is incorrectly configured. Excessive PV modules are connected in series to the PV string, and hence the PV string open-circuit voltage exceeds the maximum operating voltage of the SUN2000. <ul style="list-style-type: none"> <li>• Cause ID 1 corresponds to PV strings 1 and 2.</li> <li>• Cause ID 2 corresponds to PV strings 3 and 4.</li> <li>• Cause ID 3 corresponds to PV strings 5 and 6.</li> <li>• Cause ID 4 corresponds to PV strings 7 and 8.</li> <li>• Cause ID 5 corresponds to PV strings 9 and 10.</li> <li>• Cause ID 6 corresponds to PV strings 11 and 12.</li> </ul>	Reduce the number of PV modules connected in series to the PV string until the PV string open-circuit voltage is less than or equal to the maximum operating voltage of the SUN2000. After the PV array configuration is corrected, the alarm stops.

Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
2011	String Reverse Connection	Major	The PV string is reversely connected. Cause IDs 1 to 12 respectively correspond to PV strings 1 to 12.	Check whether the PV string is reversely connected to the SUN2000. If yes, wait until the solar irradiance declines at night and the PV string current reduces to below 0.5 A. Then, turn off the two DC switches and correct the PV string connection.
2012	String current backfeed	Warning	1. Only a few PV modules are connected in series to the PV string, and hence the end voltage is lower than that of other PV strings. 2. The PV string is shaded. Cause IDs 1 to 12 respectively correspond to PV strings 1 to 12.	1. Check whether the number of PV modules connected in series to this PV string is less than the number of PV modules connected in series to the other PV strings. If yes, connect more PV modules in series to this PV string. 2. Check the open-circuit voltage of the PV string. 3. Check that the PV string is not shaded.
2013	Abnormal String Power	Warning	1. The PV string has been shaded for a long time. 2. The PV string deteriorates abnormally. Cause IDs 1 to 12 respectively correspond to PV strings 1 to 12.	1. Check whether the current of the abnormal PV string is lower than the current of other PV strings. If yes, check that the abnormal PV string is not shaded and the actual number of PV strings is the same as the configured number. 2. If the abnormal PV string is clean and not shaded, check whether the PV string is damaged.
2031	Phase Wire Short-Circuited to PE	Major	The impedance of the output phase wire to PE is low or the output phase wire is short-circuited to PE.	Check the impedance of the output phase wire to PE, locate the position with lower impedance, and rectify the fault.
2032	Grid Loss	Major	1. The power grid experiences an outage. 2. The AC circuit is disconnected or AC switch is off.	1. The alarm disappears automatically after the power grid recovers. 2. Check that the AC power cable is connected and that the AC switch is ON.
2033	Grid Loss	Major	The grid voltage is below the lower threshold or the low voltage duration has lasted for more than the value specified by LVRT.	1. If the alarm occurs accidentally, the power grid may be abnormal temporarily. The SUN2000 automatically recovers after detecting that

Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
				<p>the power grid becomes normal.</p> <ol style="list-style-type: none"> <li>If the alarm occurs frequently, check whether the power grid voltage is within the acceptable range. If no, contact the local power operator. If yes, modify the power grid undervoltage protection threshold with the consent of the local power operator.</li> <li>If the fault persists for a long time, check the AC circuit breaker and AC output power cable.</li> </ol>
2034	Grid Overvoltage	Major	The grid voltage exceeds the higher threshold or the high voltage duration has lasted for more than the value specified by HVRT.	<ol style="list-style-type: none"> <li>Check whether the grid connection voltage exceeds the upper threshold. If yes, contact the local power operator.</li> <li>If you have confirmed that the grid connection voltage exceeds the upper threshold and obtained the consent of the local power operator, modify the undervoltage protection threshold.</li> <li>Check that the peak grid voltage does not exceed the upper threshold.</li> </ol>
2035	Grid Voltage Imbalance	Major	The difference between grid phase voltages exceeds the upper threshold.	<ol style="list-style-type: none"> <li>Check that the grid voltage is within the normal range.</li> <li>Check the connection of the AC output power cable. If the cable connection is proper but the alarm occurs frequently and affects the power production of the PV plant, contact the local power operator.</li> </ol>
2036	Grid Overfrequency	Major	Power grid exception: The actual grid frequency is higher than the requirement of the local power grid standard.	<ol style="list-style-type: none"> <li>If the alarm occurs accidentally, the power grid may be abnormal temporarily. The SUN2000 automatically recovers after detecting that the power grid becomes normal.</li> <li>If the alarm occurs frequently, check whether the grid frequency is within the</li> </ol>

Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
				acceptable range. If no, contact the local power operator. If yes, modify the power grid overfrequency protection threshold with the consent of the local power operator.
2037	Grid Underfrequency	Major	Power grid exception: The actual power grid frequency is lower than the standard requirement for the local power grid.	<ol style="list-style-type: none"> <li>1. If the alarm occurs accidentally, the power grid may be abnormal temporarily. The SUN2000 automatically recovers after detecting that the power grid becomes normal.</li> <li>2. If the alarm occurs frequently, check whether the grid frequency is within the acceptable range. If no, contact the local power operator. If yes, modify the power grid underfrequency protection threshold with the consent of the local power operator.</li> </ol>
2038	Unstable Grid Frequency	Major	Power grid exception: The actual grid frequency change rate does not comply with the local power grid standard.	<ol style="list-style-type: none"> <li>1. If the alarm occurs accidentally, the power grid may be abnormal temporarily. The SUN2000 automatically recovers after detecting that the power grid becomes normal.</li> <li>2. If the alarm occurs frequently, check whether the grid frequency is within the acceptable range. If no, contact the local power operator.</li> </ol>
2039	Output Overcurrent	Major	The power grid voltage drops dramatically or the power grid is short-circuited. As a result, the inverter transient output current exceeds the upper threshold and therefore the inverter protection is triggered.	<ol style="list-style-type: none"> <li>1. The inverter detects its external working conditions in real time. After the fault is rectified, the inverter automatically recovers.</li> <li>2. If the alarm occurs frequently and affects the power production of the PV plant, check whether the output is short-circuited. If the fault persists, contact Huawei technical support.</li> </ol>
2040	Output DC Component	Major	The DC component of the SUN2000 output current exceeds the specified upper threshold.	<ol style="list-style-type: none"> <li>1. If the exception is caused by an external fault, the SUN2000 automatically recovers after</li> </ol>

Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
	ent Overhigh			<p>the fault is rectified.</p> <p>2. If the alarm occurs frequently and affects the power production of the PV plant, contact Huawei technical support.</p>
2051	Abnormal Residual Current	Major	The insulation impedance of the input side to PE decreases when the SUN2000 is operating.	<p>1. If the alarm occurs accidentally, the external power cable may be abnormal temporarily. The SUN2000 automatically recovers after the fault is rectified.</p> <p>2. If the alarm occurs frequently or persists, check that the impedance between the PV string and ground is not below the lower threshold.</p>
2061	Abnormal Grounding	Major	<p>1. The PE cable for the SUN2000 is not connected.</p> <p>2. The SUN2000 output side does not connect to an isolation transformer when the PV string output is grounded.</p>	<p>1. Check that the PE cable for the SUN2000 is connected properly.</p> <p>2. If the PV string output is grounded, check that the SUN2000 output side connects to an isolation transformer.</p>
2062	Low Insulation Resistance	Major	<p>1. The PV string is short-circuited to PE.</p> <p>2. The PV string has been in a moist environment for a long time and the power cable is not well insulated to ground.</p>	<p>1. Check the impedance between the PV string and the PE cable. If a short circuit occurs, rectify the fault.</p> <p>2. Check that the PE cable for the SUN2000 is correctly connected.</p> <p>3. If you are sure that the impedance is less than the default value in a cloudy or rainy environment, reset <b>Insulation resistance protection</b>.</p>
2063	Cabinet Overtemperature	Major	<p>1. The SUN2000 is installed in a place with poor ventilation.</p> <p>2. The ambient temperature exceeds the upper threshold.</p> <p>3. The SUN2000 is not working properly.</p>	<p>1. Check the ventilation and ambient temperature at the SUN2000 installation position. If the ventilation is poor or the ambient temperature exceeds the upper threshold, improve the ventilation and heat dissipation.</p> <p>2. If the ventilation and ambient temperature both meet requirements, contact Huawei</p>



Alarm ID	Alarm Name	Alarm Severity	Cause	Measures
				technical support.
2064	Device Fault	Major	An unrecoverable fault occurs on a circuit inside the SUN2000.	Turn off the AC output switch and DC input switch, and then turn them on after 15 minutes. If the fault persists, contact Huawei technical support.
2065	Upgrade Failed	Minor	The upgrade ends abnormally.	<ol style="list-style-type: none"> <li>1. Perform an upgrade again.</li> <li>2. If the upgrade fails several times, contact your dealer.</li> </ol>
2066	License Expired	Warning	<ol style="list-style-type: none"> <li>1. The privilege certificate has entered the grace period.</li> <li>2. The privilege feature will be invalid soon.</li> </ol>	<ol style="list-style-type: none"> <li>1. Apply for a new certificate.</li> <li>2. Load the new certificate.</li> </ol>
61440	Faulty Monitoring Unit	Minor	<ol style="list-style-type: none"> <li>1. The flash memory is insufficient.</li> <li>2. The flash memory has bad sectors.</li> </ol>	Turn off the AC output switch and DC input switch, and then turn them on after 15 minutes. If the fault persists, replace the monitoring board or contact Huawei technical support.



**NOTE**

Contact Huawei technical support if all failure analysis procedures listed above are completed and the fault still exists.

# 9 Handling the Inverter

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## 9.1 Removing the SUN2000



### NOTICE

Before removing the SUN2000, disconnect both the AC and DC power supplies. For details about the power-off process, see [6.3 Powering Off the System](#). After powering off the SUN2000, wait at least 15 minutes before performing operations on it.

---

To remove the SUN2000, perform the following steps:

1. Disconnect all cables from the SUN2000, including RS485 communications cables, DC input power cables, AC output power cables, and PE cables.
2. Remove the SUN2000 from the mounting bracket.
3. Remove the mounting bracket.

## 9.2 Packing the SUN2000

- If the original packing materials are available, put the SUN2000 inside them and then seal them by using adhesive tape.
- If the original packing materials are not available, put the SUN2000 inside a suitable cardboard box and seal it properly.

## 9.3 Disposing of the SUN2000

If the SUN2000 service life expires, dispose of it according to the local disposal rules for electrical equipment waste.

# 10 Technical Specifications

## Efficiency

Item	SUN2000-50KTL-M0	SUN2000-60KTL-M0		SUN2000-65KTL-M0
Maximum efficiency	98.70%	98.70% (400 V)	98.90% (480 V)	98.90%
European efficiency	98.50%	98.50% (400 V)	98.70% (480 V)	98.70%

## Input

Item	SUN2000-50KTL-M0	SUN2000-60KTL-M0	SUN2000-65KTL-M0
Maximum input power	56,200 W	67,400 W	73,500 W
Maximum input voltage	1100 V		
Maximum input current (per MPPT)	22 A		
Maximum input current (per string)	18 A		
Maximum short-circuit current (per MPPT)	30 A		
Maximum SUN2000 backfeed current to the PV array	0 A		
Lowest startup voltage	200 V		
Operating voltage range	200–1000 V		
Full power MPPT voltage range	520–800 V <sup>a</sup>	520–800 V <sup>b</sup> (400 V), 650–850 V (480 V)	600–850 V

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Rated input voltage	600 V	600 V (400 V), 720 V (480 V)	720 V
Number of inputs	12		
Number of MPP trackers	6		
Note a: The SUN2000 supports a maximum input voltage of 700 V at full load without deration when the ambient temperature is 50 °C. b: The SUN2000 supports a maximum input voltage of 700 V at full load without deration when the ambient temperature is 40 °C.			

## Output

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Rated active power	50 kW	60 kW	65 kW
Maximum apparent power	55 kVA	66 kVA	72 kVA
Maximum active power ( $\cos\phi = 1$ )	55 kW	66 kW	72 kW
Rated output voltage	230 V/400 V	230 V/400 V, 277 V/480 V	277 V/480 V
Rated output current	72.2 A	86.7 A (400 Vac), 72.2 A (480 Vac)	78.2 A
Adapted grid frequency	50 Hz/60 Hz		
Maximum output current	79.4 A	95.3 A (400 Vac), 79.4 A (480 Vac)	86.7A
Power factor	0.8 leading ... 0.8 lagging		
Maximum total harmonic distortion (rated power)	< 3%		

## Protection

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Input DC switch	Supported		
Anti-islanding protection	Supported		

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Output overcurrent protection	Supported		
Input reverse polarity protection	Supported		
PV string fault detection	Supported		
DC surge protection	Type II		
AC surge protection	Type II		
Insulation resistance detection	Supported		
Residual current monitoring unit (RCMU)	Supported		
Overvoltage category	PV II/AC III		

## Display and Communication

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Display	LED, Bluetooth module+app, USB data cable+app		
Communication	RS485/PLC		

## Common Parameters

Item	SUN2000-50KT L-M0	SUN2000-60KT L-M0	SUN2000-65KTL -M0
Dimensions (W x H x D)	1075 mm x 555 mm x 300 mm		
Weight	About 73 kg		About 70 kg
Operating temperature	-25 °C to +60 °C		
Cooling mode	Natural convection		
Maximum operating altitude	4000 m		
Humidity	0%–100% RH		
Input terminal	Amphenol Helios H4		
Output terminal	Cable gland+OT terminal		
Ingress Protection Rating	IP65		

<b>Item</b>	<b>SUN2000-50KT L-M0</b>	<b>SUN2000-60KT L-M0</b>	<b>SUN2000-65KTL -M0</b>
Topology	Transformerless		

# A Acronyms and Abbreviations

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## C

**CCO** central controller

## H

**HVRT** high voltage ride-through

## L

**LED** light emitting diode

**LVRT** low voltage ride-through

## M

**MPP** maximum power point

**MPPT** maximum power point  
tracking

## P

**PID** potential induced  
degradation

**PLC** power line communication

**PV** photovoltaic

## R

**RCD** residual current device

**W**

**WEEE**

waste electrical and  
electronic equipment